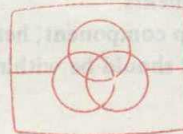
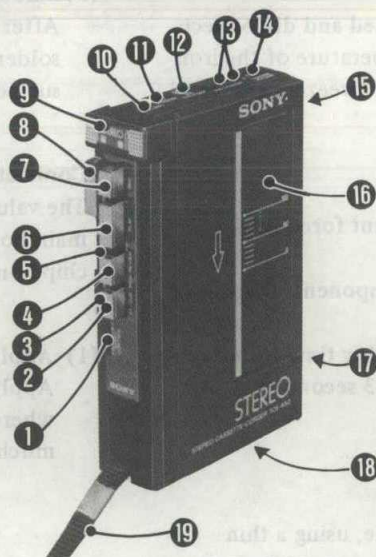


TCS-450

SERVICE MANUAL

US Model
Canadian Model
AEP Model
UK Model
E Model



Free service manuals
Gratis schema's

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SPECIFICATIONS

Recording system	4-track 2-channel stereo
Speaker	Approx. 4.5 cm (1 ¹³ / ₁₆ inches) dia.
Fast winding time	Approx. 2min. with Sony HF60 cassette
Frequency response	50–10,000 Hz 40–14,000 Hz (playback)
Tape speed	4.8 cm/sec. (1 ⁷ / ₈ ips) ^{+20%} / _{-10%} adjustable in playback
Input	Microphone input jack (stereo minijack) sensitivity 0.2 mV (–72 dB) for low impedance microphone
Output	Headphones (stereo minijack) load impedance 8–300 ohms
Power output	Headphones: 20 mW + 20 mW (32 ohms, at 10% harmonic distortion) Speaker: 200 mW (6 ohms, at 10% harmonic distortion)
Power requirements	3V dc Two IEC designation R6 batteries (size AA) DC IN 3V jack accepts: US, Canadian model: 120V ac, 60Hz AEP model: 220V ac, 50Hz UK model: 240V ac, 50Hz E model: 110, 120 or 220V ac, 50/60Hz optional Sony EBP-500 battery case for use on two IEC designation R20 batteries (size D) optional Sony DCC-70 car battery cord for use with 12V car battery

Battery life

Batteries	Recording	Playback (speaker)	Playback (headphones)
Sony SUM-3 (NS) New Super batteries	3.5	3	3.5
Sony AM3 alkaline batteries	7.5	6	7

Tape Transport Mechanism Type MT-450-06

Dimensions	Approx. 90.8×133.4×32.5 mm (w/h/d) (3 ³ / ₈ ×5 ¹ / ₈ ×1 ¹ / ₁₆ inches) incl. projecting parts and controls
Weight	Approx. 300 g (10.6 oz) incl. batteries, not incl. other accessories

PARTS IDENTIFICATION

- 1 SPEED CONTROL
- 2 ▼ FF/CUE (fast forward/cue) button
- 3 || PAUSE switch
- 4 ▲ REW/REVIEW (rewind/review) button
- 6 PB EQ (playback equalizer) selector
- 5 ● PLAY (playback) button
- 7 ● REC (record) button
- 8 STOP/EJECT button
- 9 Built-in one-point stereo microphone
- 10 REC/BATT (record/battery) indicator
- 11 PHONES (headphones) jack (stereo minijack)
- 12 MIC (microphone) (PLUG IN POWER) jack
- 13 TAPE COUNTER and reset button
- 14 VOLUME control
- 15 DC IN 3V (external power input) jack (right side)
- 16 Cassette compartment
- 17 Battery compartment (rear)
- 18 Speaker (rear)
- 19 Carrying strap

STEREO CASSETTE-CORDER
SONY®



SERVICING NOTE

Replacing chip components

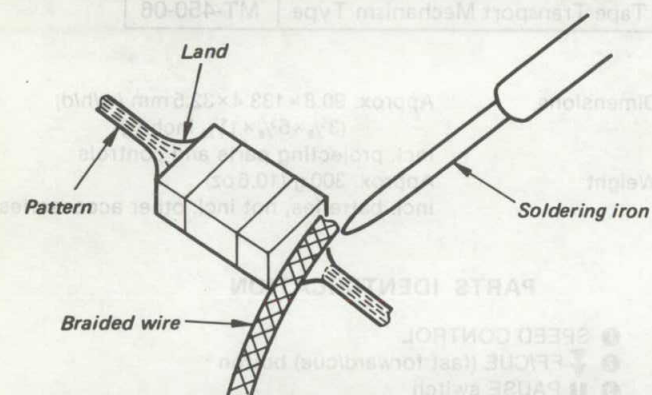
All chip components should be connected and disconnected, using a tapered soldering iron [temperature of the iron tip: less than 280°C (536°F)], a pair of tweezers and braided wire.

Precautions for replacement

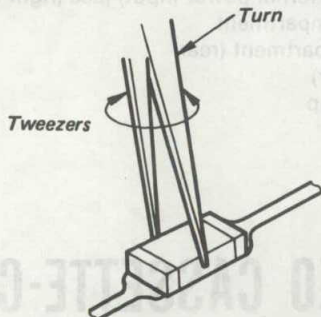
1. Do not disconnect the chip component forcefully. Otherwise, the pattern may peel off.
2. Never re-use a disconnected chip component. Dispose of all old chip components.
3. To protect the chip component, heating time for attaching the component should be within 3 seconds.

Removing chip components**(1) Removing solder at electrode**

Remove the solder at the electrode, using a thin braided wire. Do not remove the solder of the part (chip component) attached adjacent to the electrode.

**(2) Disconnecting chip components**

Turn the tweezers with the soldering iron alternately applied to both electrodes, and the chip component will be disconnected. Take careful precautions while disconnecting, because if the chip component is forcefully removed the land may peel off. Never re-use a disconnected chip component.

**(3) Smoothing the soldered surface**

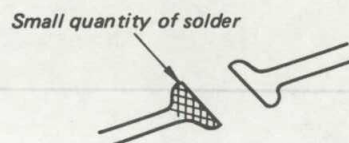
After disconnecting the chip component, remove the solder by using a braided wire to smooth the land surface.

Connecting chip components

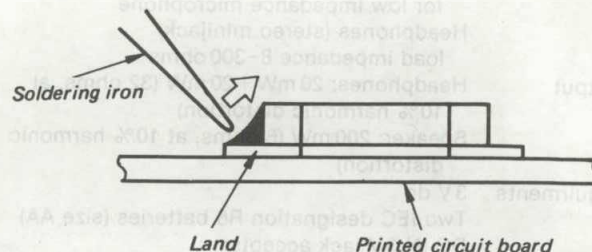
The value of chip components is not displayed on the main body. Take due precautions to avoid mixing new chip components with other ones.

(1) Applying solder to land on one side

Apply a thin layer of solder to the land on one side where the chip component is to be connected. Too much solder may cause bridging.

**(2) Speedy soldering**

Hold the chip component at the desired position, using tweezers, and apply the soldering iron in the arrow-marked direction. To protect the chip component, heating time should be within 3 seconds.

**(3) Speedy soldering of electrode on the other side**

Solder the electrode on the other side in the same way as in (2) above.

Batteries	Recording (speaker)	Playback (speaker)	Playback (headphones)
Sony SUM-3 (Ni-MH) Super batteries	3.5	3	3.5
Sony AM3 alkaline batteries	7.5	6	7

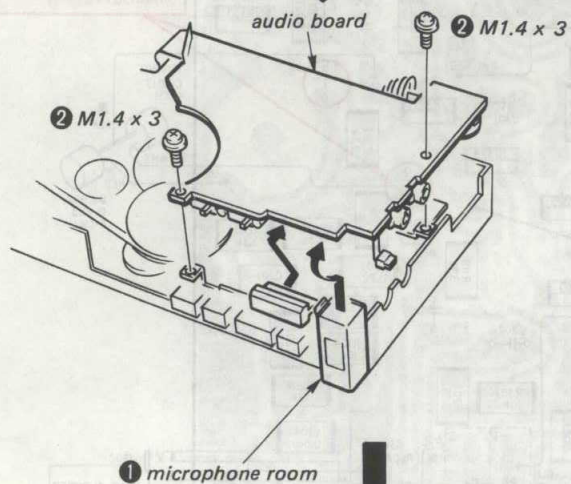
SECTION 1
DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

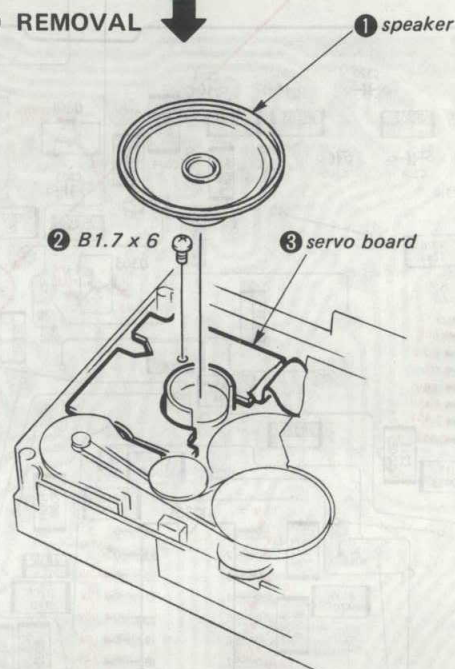
REAR CABINET REMOVAL

Remove four B1.7 x 8 screws and one M1.7 x 5 screw.

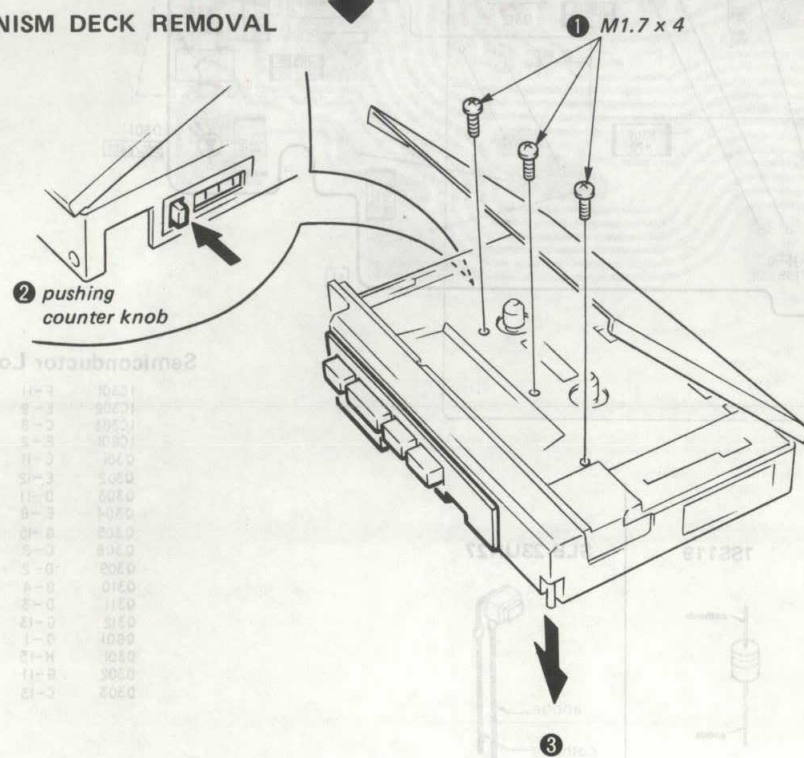
AUDIO BOARD REMOVAL



SERVO BOARD REMOVAL

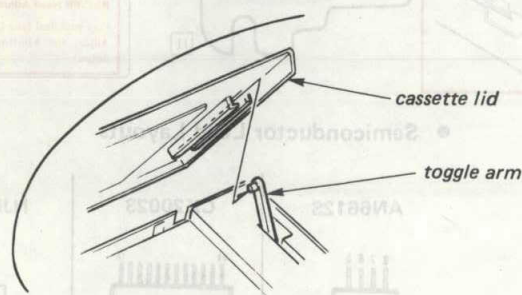
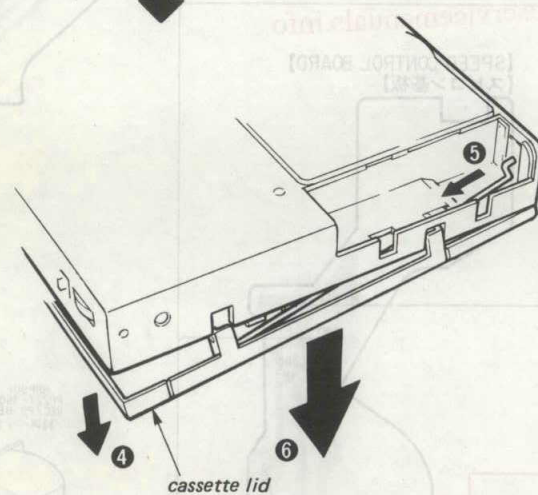
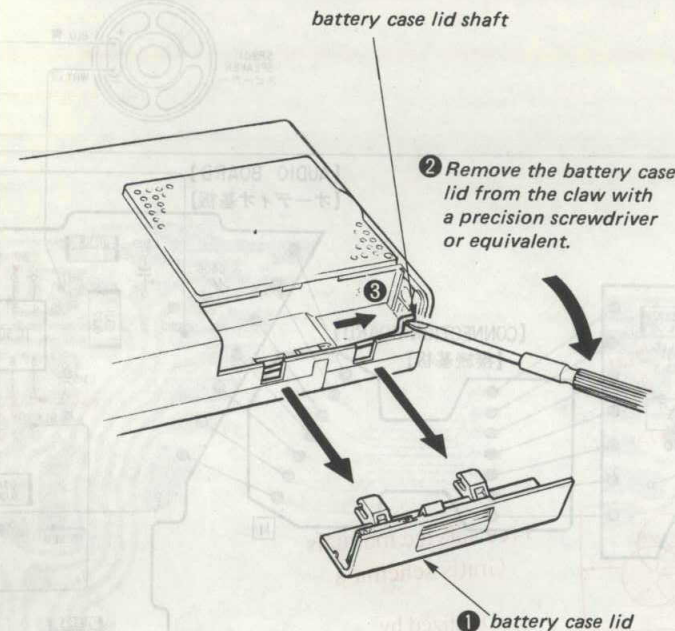


MECHANISM DECK REMOVAL



SECTION 2
MECHANICAL ADJUSTMENT

CASSETTE LID REMOVAL



Caution for installation:
Assemble after inserting
the claw of toggle arm into
the cassette lid.

PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab:
record/playback head
erase head
capstan
pinch roller
rubber belts
idlers
2. Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

power supply voltage : 3V dc
SPEED CONTROL knob : center click

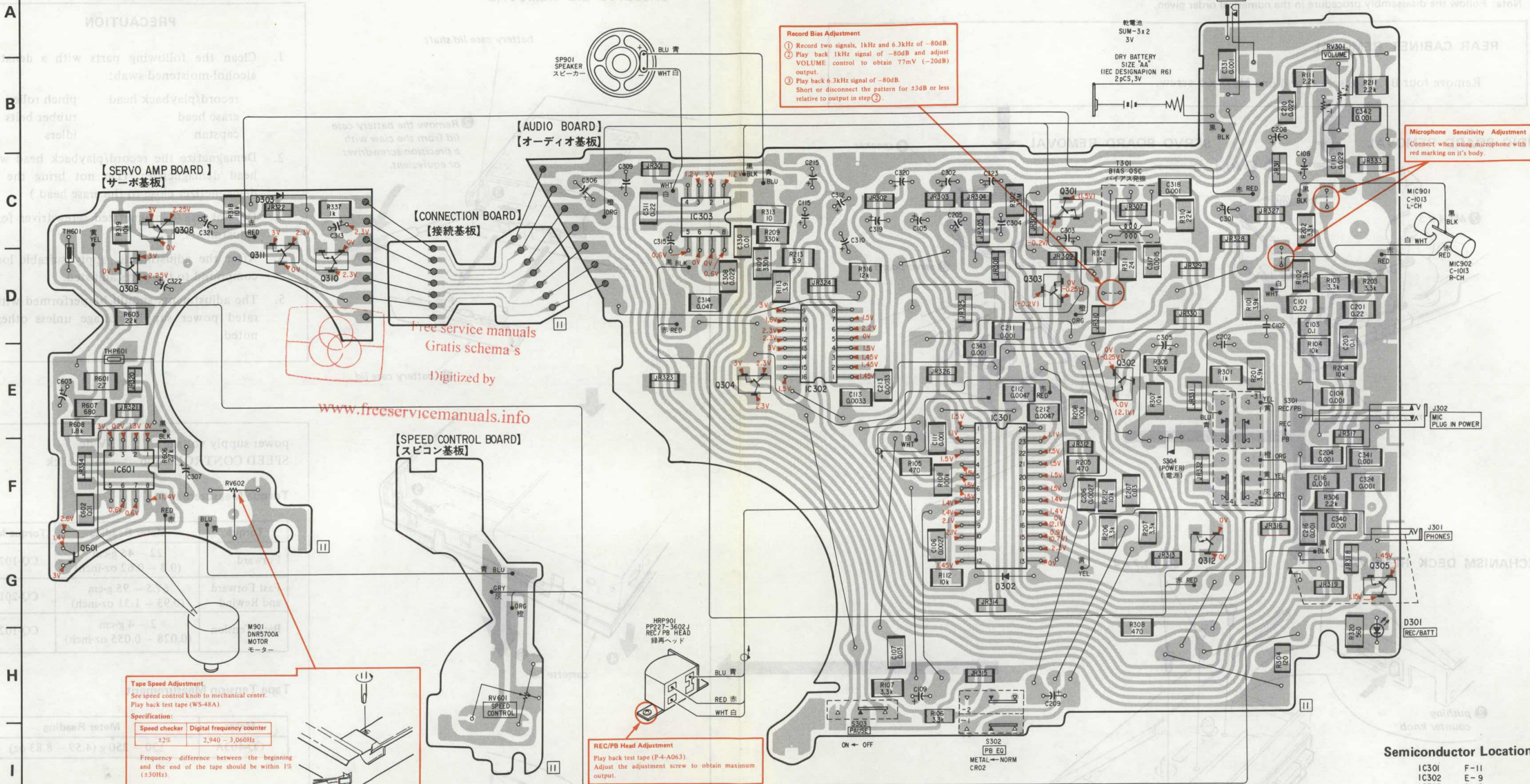
Torque Measurement

Torque	Meter Reading	Torque Meter
Forward	22 - 45 g-cm (0.3 - 0.62 oz-inch)	CQ-102C
Fast Forward and Rewind	67.5 - 95 g-cm (0.93 - 1.31 oz-inch)	CQ-201B
Back Tension	2 - 4 g-cm (0.028 - 0.055 oz-inch)	CQ-102C

Tape Tension Measurement

Meter	Meter Reading
CQ-403A	130 - 250 g (4.59 - 8.83 oz)

3-1. MOUNTING DIAGRAM
— Conductor Side —



Tape Speed Adjustment.
See speed control knob to mechanical center.
Play back test tape (WS-48A).
Specification:

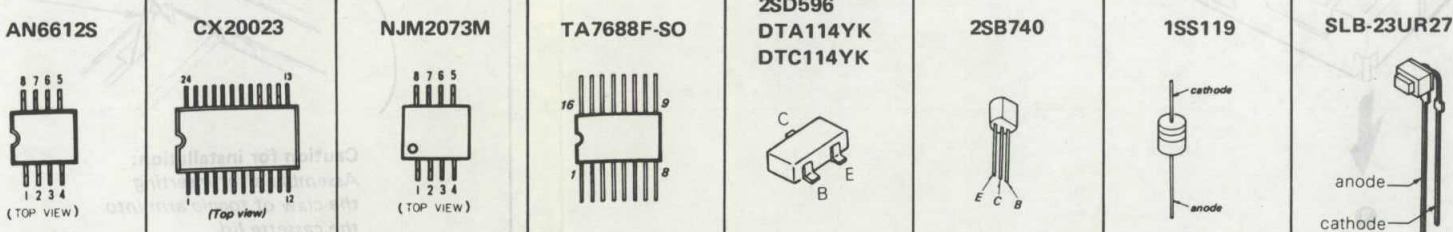
Speed checker	Digital frequency counter
±2%	2,940 - 3,060Hz

Frequency difference between the beginning and the end of the tape should be within 1% (±30Hz).

REC/PB Head Adjustment
Play back test tape (P-4-A063).
Adjust the adjustment screw to obtain maximum output.

- Note:**
- Color code of sleeving over the end of the jacket.
 - : parts extracted from the component side.
 - : parts extracted from the conductor side.

● Semiconductor Lead Layouts



Semiconductor Location

IC301	F-11
IC302	E-9
IC303	C-8
IC601	F-2
Q301	C-11
Q302	E-12
Q303	D-11
Q304	E-8
Q305	G-15
Q308	C-2
Q309	D-2
Q310	D-4
Q311	D-3
Q312	G-13
Q601	G-1
D301	H-15
D302	G-11
D303	C-13

LEADING EDGE TIME
CONSTANT B+ IN REC
MODE. (IC 301 PIN (16))

WHEN REC MODE STARTS,
IC301 PIN (16) GROUNDLED UNTIL
THE MOTOR ROTATES NORMALLY,
AND SET IN PLAYBACK MODE
(AGC ERROR, NOISE REDUCTION)



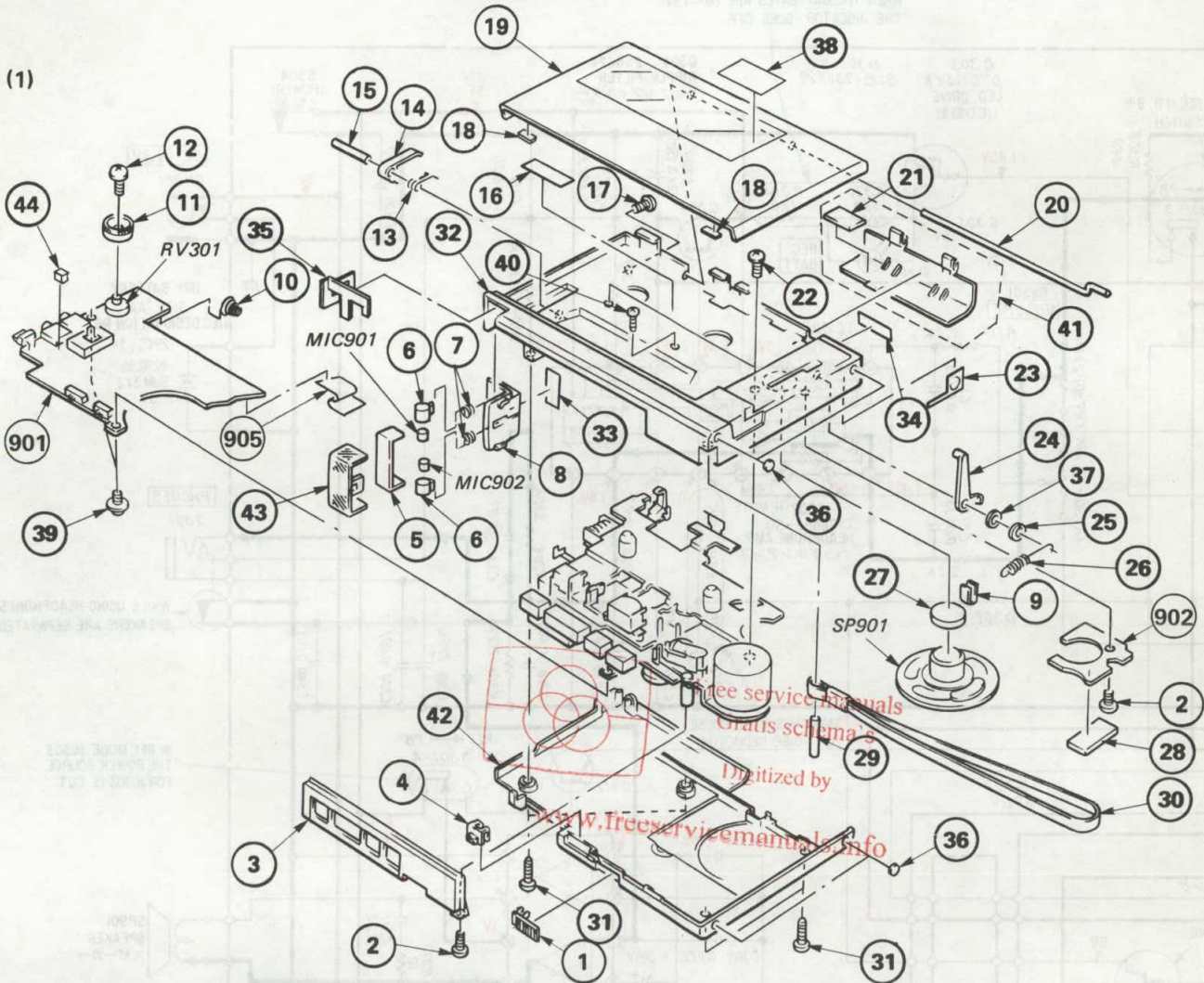
Ref. No.	Switch	Position
S301	REC/PB	PB
S302	PB, EQ	NORMAL
S303	PAUSE	OFF
S304	POWER	ON

SECTION 4
EXPLODED VIEWS

TCS-450 TCS-450

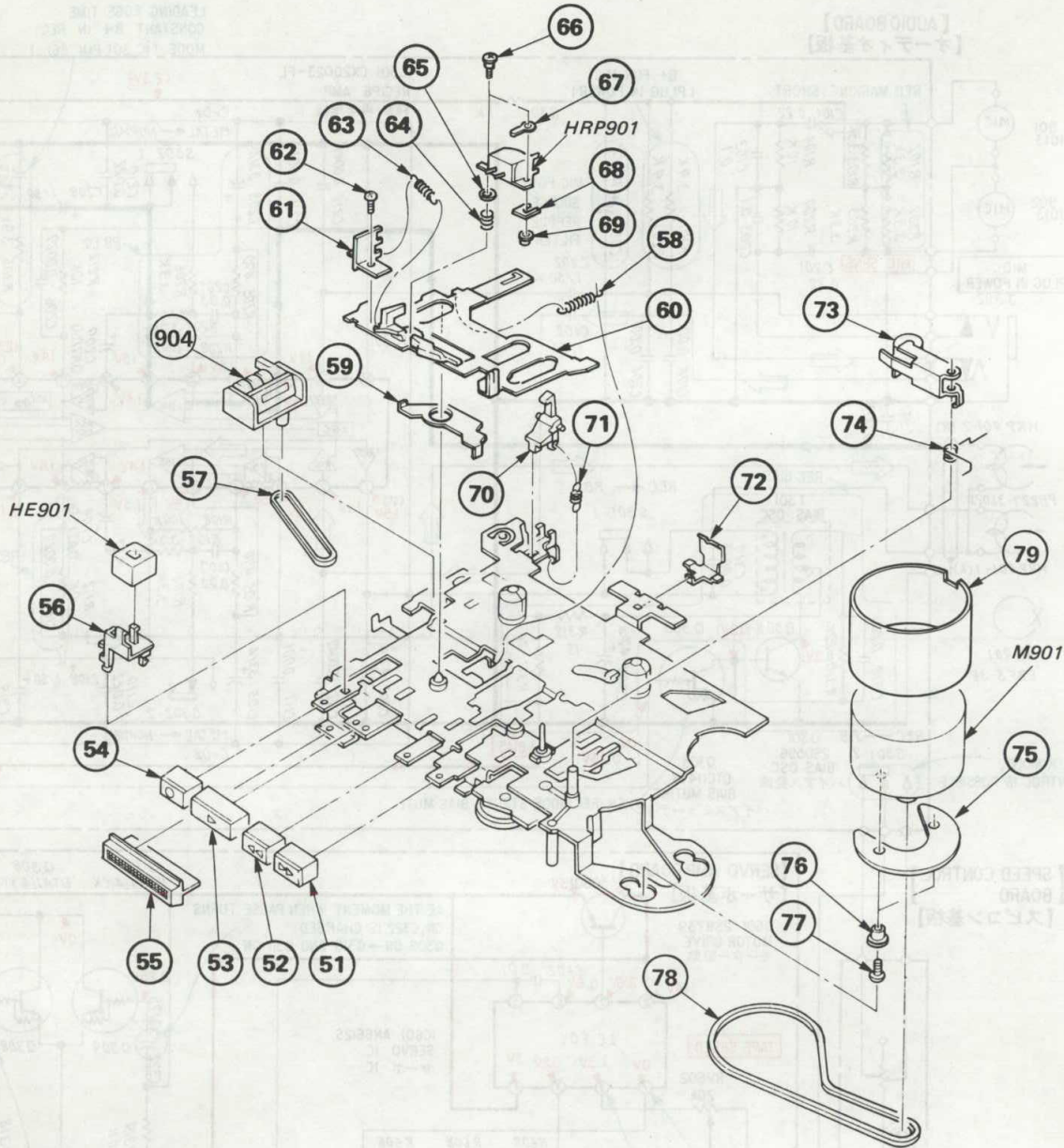
NOTE:
The mechanical parts with no reference number in the exploded views are not supplied.
Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
The construction parts of an assembled part are indicated with a collation number in the remark column.

(2)

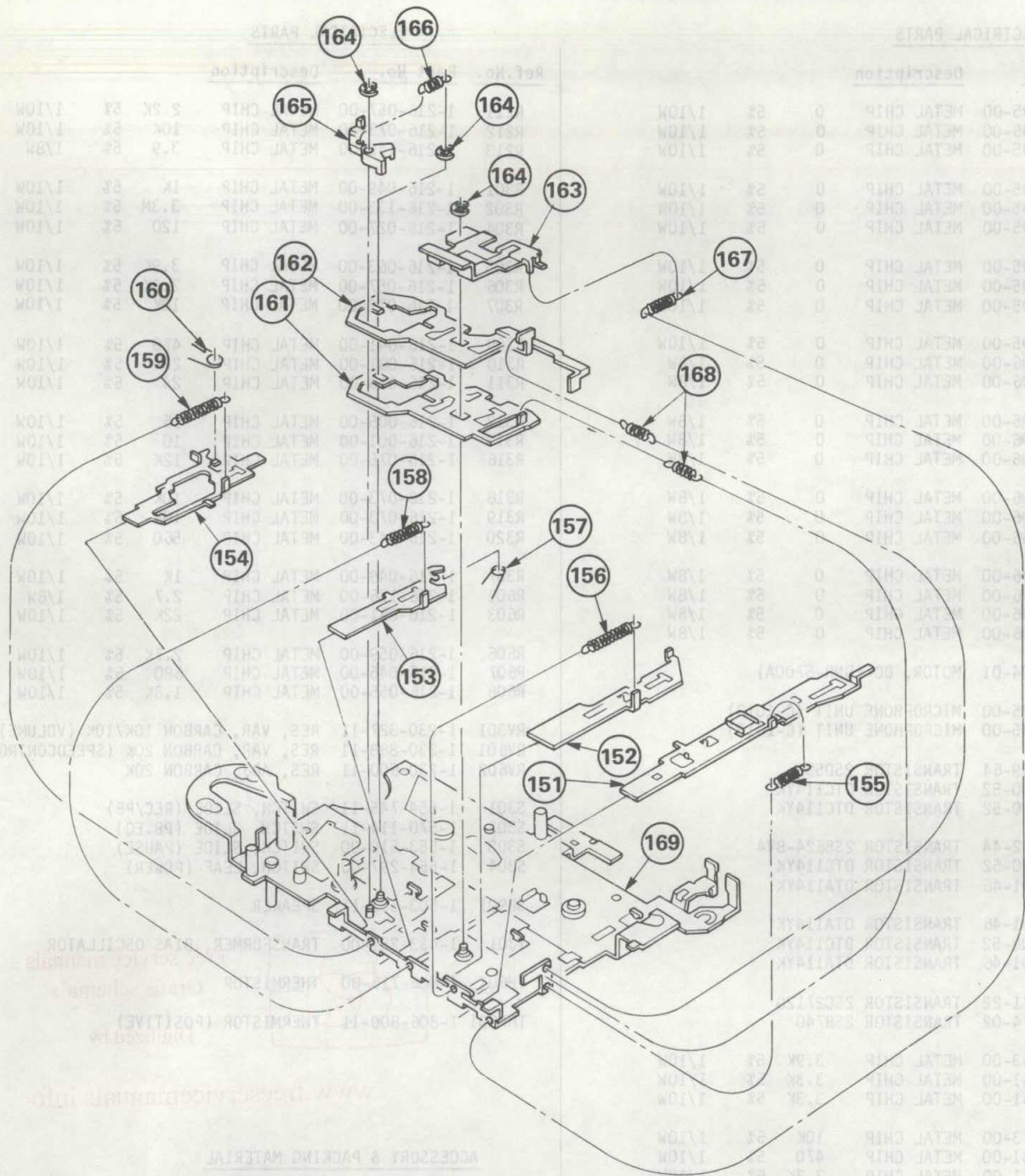


No.	Part No.	Description	Remarks
1	3-318-227-01	KNOB, PAUSE	
2	3-318-203-01	SCREW (B 1.7X6), TAPPING	
3	X-3313-513-1	PANEL ASSY, CONTROL	
4	3-313-555-11	KNOB, SELECTION	
5	*3-313-550-01	WINDSCREEN	
6	3-313-548-01	HOLDER, M	
7	3-313-547-01	SPRING	
8	3-313-558-01	ROOM, MICROPHONE	
9	3-831-441-11	CUSHION (B)	
10	3-318-210-01	SPRING	
11	3-313-556-01	KNOB, VOL	
12	7-627-552-47	SCREW, PRECISION +P 1.7X4	
13	3-318-215-01	SPRING	
14	3-321-022-01	LEVER, EJECT	
15	3-703-357-06	PIN, PARALLEL (DIA. 1.6X14)	
16	3-578-101-11	PLATE, ORNAMENTAL	
17	3-318-204-71	SCREW (M1.7X5), TAPPING	
18	3-831-441-XX	CUSHION	
19	X-3313-505-1	LID ASSY, CASSETTE	
20	*3-313-552-01	SHAFT, BATTERY CASE LID	
21	9-911-815-01	CUSHION	
22	3-318-204-91	SCREW (M1.7X4), TAPPING	
23	3-318-209-01	TERMINAL BOARD, PLUS	
24	3-318-214-01	ARM, TOGGLE	
25	3-318-323-01	RING, RETAINING (3)	

No.	Part No.	Description	Remarks
26	3-318-347-01	SPRING, TENSION	
27	9-911-844-XX	CUSHION, SPEAKER	
28	9-911-815-01	CUSHION	
29	3-318-322-01	SHAFT, STRAP	
30	3-320-908-01	STRAP, HAND	
31	3-318-203-31	SCREW (B1.7X8), TAPPING	
32	3-313-560-11	CABINET (FRONT)	
33	3-831-441-XX	CUSHION, CABINET UPPER 10X7X0.3	
34	3-527-213-00	LABEL, SERIAL NUMBER	
35	3-313-563-01	PAPER, SHIELD, LED	
36	3-305-454-00	FOOT, RUBBER	
37	3-701-439-11	WASHER	
38	3-703-710-01	STICKER, SONY SYMBOL (12)	
39	3-313-567-01	SCREW (M1.4X3) TAPPING, PWH	
40	3-318-204-91	SCREW (M1.7X4), TAPPING	
41	X-3313-511-1	LID ASSY, BATTERY CASE	
42	X-3313-512-1	CABINET REAR ASSY	
43	X-3313-510-1	MIC COVER	
44	9-911-839-XX	SPACER, RUBBER	
901	A-3015-387-A	PC BOARD ASSY, AUDIO	
902	A-3015-388-A	PC BOARD ASSY, SERVO	
905	1-616-835-11	PC BOARD, CONNECTION	
MIC901	8-814-185-00	MICROPHONE UNIT (C-1013)	
MIC902	8-814-185-00	MICROPHONE UNIT (C-1013)	
SP901	1-503-552-11	SPEAKER	

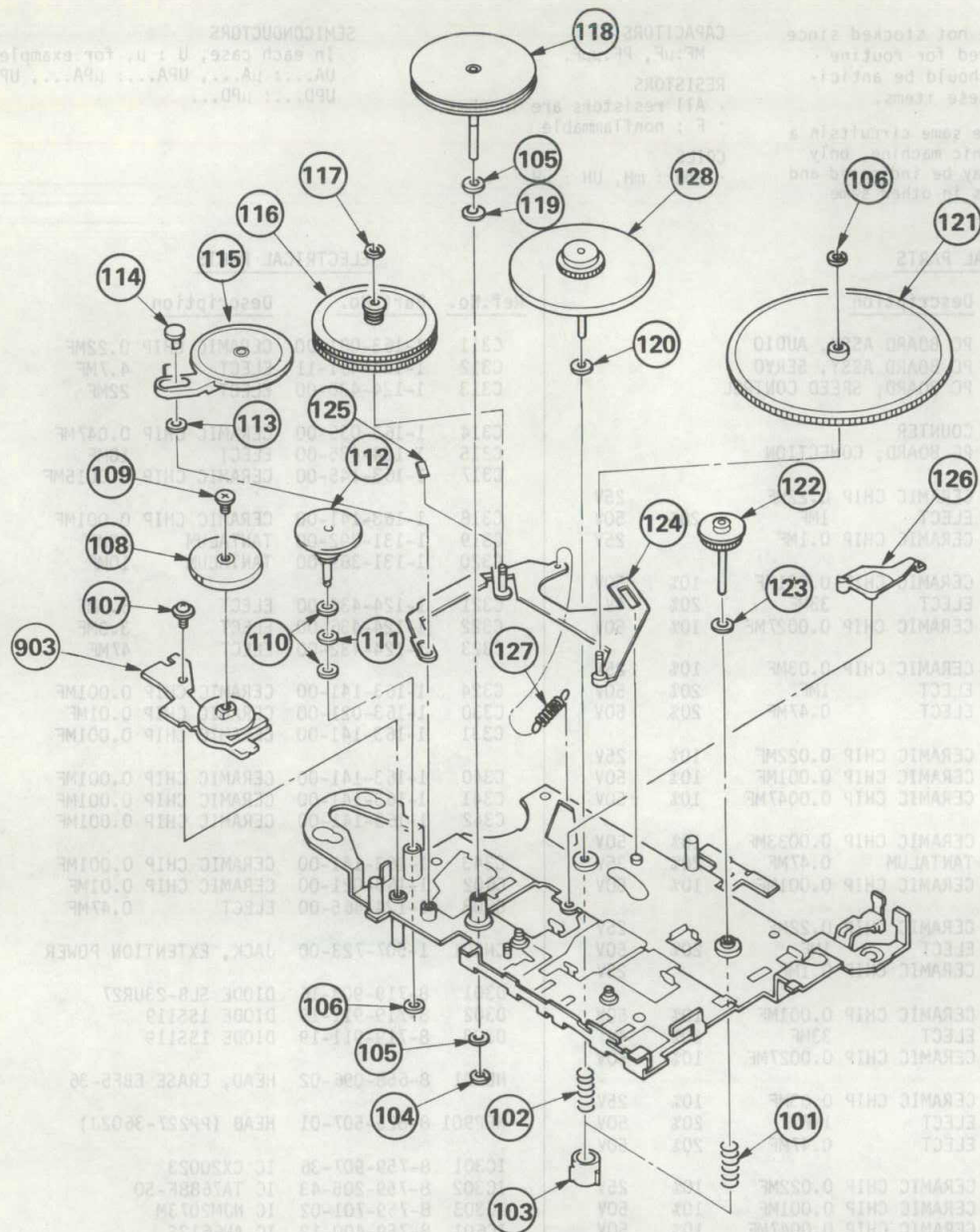


(3)



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
101	3-318-334-01	SPRING, COMPRESSION		115	X-3318-210-1	LEVER ASSY, FWD IDLER	
102	3-318-241-01	SPRING, COMPRESSION		116	X-3318-207-1	GEAR (A) ASSY, FR	
103	3-306-836-02	CAP, REEL, T		117	3-578-265-11	WASHER, STOPPER	
104	3-318-236-01	WASHER, POLY, SLIT		118	X-3318-211-1	FLYWHEEL ASSY	
105	3-701-437-01	WASHER		119	3-545-715-00	WASHER	
106	3-570-615-00	POLY-WASHER (DIA.1.2)		120	3-701-437-41	WASHER	
107	3-318-201-21	SCREW (B) (1.4X5), TAPPING		121	3-318-265-01	GEAR (B), FR	
108	3-318-379-01	KNOB, SPEED CONTROL		122	X-3318-204-1	GEAR ASSY, REW	
109	3-892-318-00	SCREW, SMALL		123	3-701-437-21	WASHER	
110	3-547-734-00	WASHER		124	X-3318-208-1	LEVER ASSY, FR	
111	3-701-436-01	WASHER, 1.6 (t=0.13)		125	3-831-441-XX	CUSHION	
	3-701-436-11	WASHER, 1.6 (t=0.25)		126	3-318-288-01	ARM, FF	
112	X-3319-004-1	WHEEL ASSY, REVERSE		127	3-318-243-01	SPRING, TENSION	
113	3-827-323-11	WASHER (DIA. 3.1)		128	X-3325-619-1	CLUTCH ASSY	
114	3-318-324-01	BUSHING, IDLER LEVER		903	*1-616-834-11	PC BOARD, SPEED CONTROL	

(4)



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
151	*3-318-289-11	LEVER, REC		161	*3-318-294-01	PLATE, LOCK	
152	*3-318-290-01	LEVER, PLAY		162	3-318-300-01	LEVER, SWITCH	
153	3-318-292-01	LEVER, REW		163	*3-318-293-01	LEVER, STOP	
154	3-318-291-01	LEVER, FR		164	7-624-101-01	RING, RETAINING E-1.2	
155	3-318-247-01	SPRING, TENSION		165	3-318-296-01	LEVER, SHUT-OFF	
156	3-318-246-01	SPRING, TENSION		166	3-318-351-01	SPRING, TENSION	
157	3-318-277-01	SPRING, REW		167	3-547-669-00	SPRING, TENSION	
158	3-325-683-01	SPRING, TENSION		168	3-318-248-01	SPRING, TENSION	
159	3-318-250-01	SPRING, TENSION		169	X-3313-507-1	CHASSIS ASSY, MECHANICAL	
160	3-318-276-01	SPRING					

SECTION 5
ELECTRICAL PARTS LIST

NOTE:

Items marked "★" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:

MF:μF, PF:μF.

RESISTORS

All resistors are in ohms.
F : nonflammable

COILS

MMH : mH, UH : μH

SEMICONDUCTORS

In each case, U : μ, for example:

UA.... : μA..., UPA.... : μPA..., UPC.... : μPC,
UPD.... : μPD...

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
901	A-3015-387-A	PC BOARD ASSY, AUDIO			
902	A-3015-388-A	PC BOARD ASSY, SERVO			
903	*1-616-834-11	PC BOARD, SPEED CONTROL			
904	1-548-541-31	COUNTER			
905	1-616-835-11	PC BOARD, CONECTION			
C101	1-163-081-00	CERAMIC CHIP 0.22MF		25V	
C102	1-124-499-11	ELECT 1MF	20%	50V	
C103	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C104	1-163-205-00	CERAMIC CHIP 0.001MF	10%	50V	
C105	1-124-431-00	ELECT 33MF	20%	4V	
C106	1-163-014-00	CERAMIC CHIP 0.0027MF	10%	50V	
C107	1-163-810-00	CERAMIC CHIP 0.03MF	10%	25V	
C108	1-124-438-00	ELECT 1MF	20%	50V	
C109	1-124-465-00	ELECT 0.47MF	20%	50V	
C110	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C111	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C112	1-163-017-00	CERAMIC CHIP 0.0047MF	10%	50V	
C113	1-163-015-00	CERAMIC CHIP 0.0033MF	10%	50V	
C115	1-131-406-81	TANTALUM 0.47MF	20%	35V	
C116	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C201	1-163-081-00	CERAMIC CHIP 0.22MF		25V	
C202	1-124-499-11	ELECT 1MF	20%	50V	
C203	1-163-038-00	CERAMIC CHIP 0.1MF		25V	
C204	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C205	1-124-431-00	ELECT 33MF	20%	4V	
C206	1-163-014-00	CERAMIC CHIP 0.0027MF	10%	50V	
C207	1-163-810-00	CERAMIC CHIP 0.03MF	10%	25V	
C208	1-124-438-00	ELECT 1MF	20%	50V	
C209	1-124-465-00	ELECT 0.47MF	20%	50V	
C210	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C211	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C212	1-163-017-00	CERAMIC CHIP 0.0047MF	10%	50V	
C213	1-163-015-00	CERAMIC CHIP 0.0033MF	10%	50V	
C215	1-131-406-81	TANTALUM 0.47MF	20%	35V	
C216	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C301	1-124-433-00	ELECT 100MF	20%	4V	
C302	1-124-432-00	ELECT 47MF	20%	4V	
C303	1-124-432-00	ELECT 47MF	20%	4V	
C304	1-124-432-00	ELECT 47MF	20%	4V	
C305	1-124-430-00	ELECT 22MF	20%	4V	
C306	1-123-827-00	ELECT 220MF	20%	4V	
C307	1-123-298-00	ELECT 470MF	20%	6.3V	
C308	1-163-033-00	CERAMIC CHIP 0.022MF	10%	25V	
C309	1-131-391-00	TANTALUM 22MF	20%	3.15V	
C310	1-124-432-00	ELECT 47MF	20%	4V	

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
C311	1-163-081-00	CERAMIC CHIP 0.22MF		25V	
C312	1-124-461-11	ELECT 4.7MF	20%	16V	
C313	1-124-430-00	ELECT 22MF	20%	4V	
C314	1-163-035-00	CERAMIC CHIP 0.047MF		50V	
C315	1-124-435-00	ELECT 10MF	20%	6.3V	
C317	1-163-145-00	CERAMIC CHIP 0.0015MF	10%	50V	
C318	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C319	1-131-392-00	TANTALUM 33MF	20%	3.15V	
C320	1-131-389-00	TANTALUM 10MF	20%	3.15V	
C321	1-124-436-00	ELECT 3.3MF	20%	25V	
C322	1-124-436-00	ELECT 3.3MF	20%	25V	
C323	1-124-432-00	ELECT 47MF	20%	4V	
C324	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C330	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C331	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C340	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C341	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C342	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C343	1-163-141-00	CERAMIC CHIP 0.001MF	10%	50V	
C602	1-163-021-00	CERAMIC CHIP 0.01MF	10%	50V	
C603	1-124-465-00	ELECT 0.47MF	20%	50V	
CN301	1-507-723-00	JACK, EXTENTION POWER			
D301	8-719-908-16	DIODE SLB-23UR27			
D302	8-719-911-19	DIODE 1SS119			
D303	8-719-911-19	DIODE 1SS119			
HE901	8-658-096-02	HEAD, ERASE EBF5-36			
HRP901	8-825-507-01	HEAD (PP227-3602J)			
IC301	8-759-907-36	IC CX20023			
IC302	8-759-205-43	IC TA7688F-SO			
IC303	8-759-701-02	IC NJM2073M			
IC601	8-759-400-12	IC AN6612S			
J301	1-562-785-11	JACK (PHONE)			
J302	1-507-999-11	JACK (MIC)			
JR301	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR302	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR303	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR304	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR305	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR306	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR307	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR308	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR309	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR310	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR311	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR312	1-216-295-00	METAL CHIP 0	5%	1/10W	

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
JR313	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR314	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR315	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR316	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR317	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR318	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR319	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR320	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR321	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR322	1-216-295-00	METAL CHIP 0	5%	1/10W	
JR323	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR324	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR325	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR326	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR327	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR328	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR329	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR330	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR331	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR332	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR333	1-216-296-00	METAL CHIP 0	5%	1/8W	
JR334	1-216-296-00	METAL CHIP 0	5%	1/8W	
M901	8-835-104-01	MOTOR, DC (DNR-5700A)			
MIC901	8-814-185-00	MICROPHONE UNIT (C-1013)			
MIC902	8-814-185-00	MICROPHONE UNIT (C-1013)			
Q301	8-729-159-64	TRANSISTOR 2SD596			
Q302	8-729-900-52	TRANSISTOR DTC114YK			
Q303	8-729-900-52	TRANSISTOR DTC114YK			
Q304	8-729-162-44	TRANSISTOR 2SB624-BV4			
Q305	8-729-900-52	TRANSISTOR DTC114YK			
Q308	8-729-901-46	TRANSISTOR DTA114YK			
Q309	8-729-901-46	TRANSISTOR DTA114YK			
Q310	8-729-900-52	TRANSISTOR DTC114YK			
Q311	8-729-901-46	TRANSISTOR DTA114YK			
Q312	8-729-271-22	TRANSISTOR 2SC2712G			
Q601	8-729-374-02	TRANSISTOR 2SB740			
R101	1-216-063-00	METAL CHIP 3.9K	5%	1/10W	
R102	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R103	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R104	1-216-073-00	METAL CHIP 10K	5%	1/10W	
R105	1-216-041-00	METAL CHIP 470	5%	1/10W	
R106	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R107	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R108	1-216-097-00	METAL CHIP 100K	5%	1/10W	
R109	1-216-109-00	METAL CHIP 330K	5%	1/10W	
R111	1-216-057-00	METAL CHIP 2.2K	5%	1/10W	
R112	1-216-073-00	METAL CHIP 10K	5%	1/10W	
R113	1-216-306-11	METAL CHIP 3.9	5%	1/10W	
R201	1-216-063-00	METAL CHIP 3.9K	5%	1/10W	
R202	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R203	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R204	1-216-073-00	METAL CHIP 10K	5%	1/10W	
R205	1-216-041-00	METAL CHIP 470	5%	1/10W	
R206	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R207	1-216-061-00	METAL CHIP 3.3K	5%	1/10W	
R208	1-216-097-00	METAL CHIP 100K	5%	1/10W	
R209	1-216-109-00	METAL CHIP 330K	5%	1/10W	

ELECTRICAL PARTS

Ref.No.	Part No.	Description			
R211	1-216-057-00	METAL CHIP 2.2K	5%	1/10W	
R212	1-216-073-00	METAL CHIP 10K	5%	1/10W	
R213	1-216-140-00	METAL CHIP 3.9	5%	1/8W	
R301	1-216-049-00	METAL CHIP 1K	5%	1/10W	
R302	1-216-133-00	METAL CHIP 3.3M	5%	1/10W	
R304	1-216-027-00	METAL CHIP 120	5%	1/10W	
R305	1-216-063-00	METAL CHIP 3.9K	5%	1/10W	
R306	1-216-057-00	METAL CHIP 2.2K	5%	1/10W	
R307	1-216-073-00	METAL CHIP 10K	5%	1/10W	
R308	1-216-041-00	METAL CHIP 470	5%	1/10W	
R310	1-216-081-00	METAL CHIP 22K	5%	1/10W	
R311	1-216-010-00	METAL CHIP 24	5%	1/10W	
R312	1-216-005-00	METAL CHIP 15	5%	1/10W	
R313	1-216-001-00	METAL CHIP 10	5%	1/10W	
R316	1-216-075-00	METAL CHIP 12K	5%	1/10W	
R318	1-216-073-00	METAL CHIP 10K	5%	1/10W	
R319	1-216-073-00	METAL CHIP 10K	5%	1/10W	
R320	1-216-043-00	METAL CHIP 560	5%	1/10W	
R337	1-216-049-00	METAL CHIP 1K	5%	1/10W	
R601	1-216-136-00	METAL CHIP 2.7	5%	1/8W	
R603	1-216-081-00	METAL CHIP 22K	5%	1/10W	
R606	1-216-059-00	METAL CHIP 2.7K	5%	1/10W	
R607	1-216-045-00	METAL CHIP 680	5%	1/10W	
R608	1-216-055-00	METAL CHIP 1.8K	5%	1/10W	
RV301	1-230-327-11	RES, VAR, CARBON 10K/10K (VOLUME)			
RV601	1-230-888-11	RES, VAR, CARBON 20K (SPEEDCONTROL)			
RV602	1-230-600-11	RES, ADJ, CARBON 20K			
S301	1-554-745-11	SWITCH, SLIDE (REC/PB)			
S302	1-570-114-11	SWITCH, SLIDE (PB.EQ)			
S303	1-553-510-00	SWITCH, SLIDE (PAUSE)			
S304	1-554-297-00	SWITCH, LEAF (POWER)			
SP901	1-503-552-11	SPEAKER			
T301	1-433-251-00	TRANSFORMER, BIAS OSCILLATOR			
TH601	1-806-716-00	THERMISTOR			
THP601	1-806-800-11	THERMISTOR (POSITIVE)			

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ACCESSORY & PACKING MATERIAL

<u>Part No.</u>	<u>Description</u>
3-313-536-01	SPACER
3-313-542-01	(US).....INDIVIDUAL CARTON
3-313-543-01	(Canadian,AEP,UK,E)...INDIVIDUAL CARTON
3-313-546-01	CUSHION
3-313-566-01	CASE, CARRYING
3-570-631-61	BAG, POLYETHYLENE
3-701-622-00	(US,Canadian,UK)...BAG, POLYETHYLENE
3-760-777-11	(AEP,E).....MANUAL, INSTRUCTION
3-760-777-21	(US,Canadian,UK)...MANUAL, INSTRUCTION
3-760-777-31	(Canadian).....MANUAL, INSTRUCTION
3-760-777-41	(UK).....MANUAL, INSTRUCTION
3-795-748-21	(US)....SAFETY INSTRUCTIONS, HEADPHONE
8-952-201-90	MDR-03L/J SET