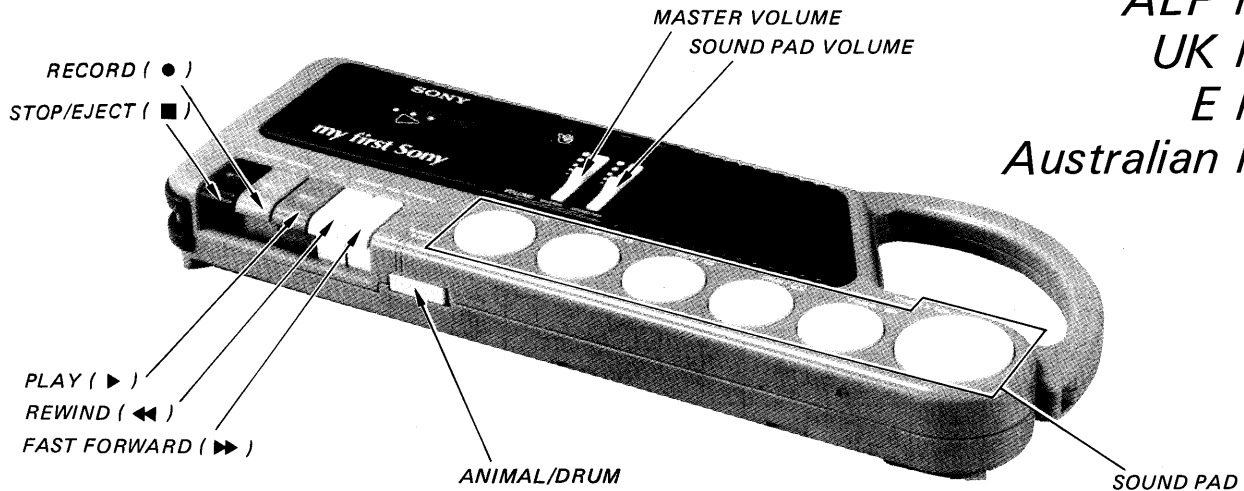


TCM-4040

SERVICE MANUAL

*US Model
Canadian Model
AEP Model
UK Model
E Model
Australian Model*



SPECIFICATIONS

Tape recorder section:

Recording system 2-track 1-channel monaural
Speaker 9.2 cm (approx. 3.6 inches) dia.
Frequency response 100 – 6,300 Hz.

General:

Power output Speaker: 500 mW
Power requirements 6VDC, four R14 (size C) batteries
Battery life

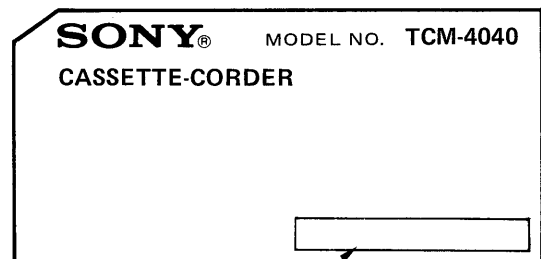
Batteries	Playing
Sony battery SUM-2 (NS)	Approx. 10 hours
Sony alkaline battery AM2 (N)	Approx. 18 hours

Dimensions 460 x 55 x 177 mm (w/h/d)
(Approx. 18 1/8 x 2 1/4 x 7 inches)
Weight Approx. 1.3 kg (2 lb 14 oz) including batteries.

MODEL IDENTIFICATION

– Model Number Label –

US, Canadian,
AEP, FR, IT Model Carved on rear cabinet
UK, E, AUS Model Model number label



UK model: 3-342-892-01
E model: 3-351-014-01
AUS model: 3-351-023-01

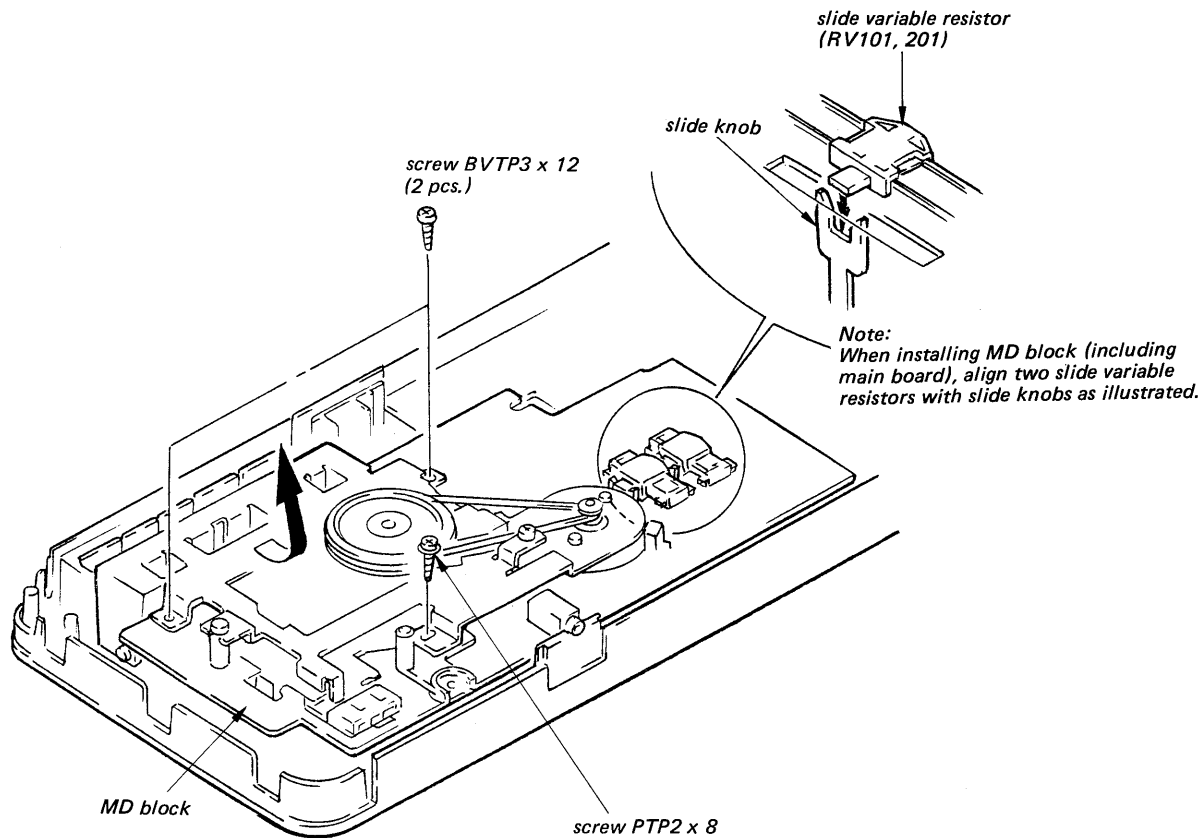
Note:

FR: French model
IT: Italian model
AUS: Australian model

CASSETTE-CORDER
SONY®

SECTION 1
DISASSEMBLY

MD BLOCK (INCLUDING MAIN BOARD) REMOVAL



SECTION 2
MECHANICAL ADJUSTMENTS

PRECAUTION

1. Clean the following parts with a denatured-alcohol-moistened swab:
record/playback head pinch roller
erase head rubber belts
capstan idlers
2. Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)
3. Do not use a magnetized screwdriver for the adjustments.
4. After the adjustments, apply suitable locking compound to the parts adjusted.
5. The adjustments should be performed with the rated power supply voltage (6 V) unless otherwise noted.

Torque Measurement

Mode	Torque Meter	Meter Reading
FWD	CQ-102C	24 to 45 g·cm (0.33 to 0.62 oz·inch)
FWD Back Tension		1 to 3 g·cm (0.014 to 0.042 oz·inch)
FF	CQ-201B	50 g·cm or more (0.69 oz·inch or more)
REW		

Tape Tension Measurement

Mode	Tension Meter	Meter Reading
FWD	CQ-403A	70 to 200 g (2.47 to 7.05 oz)

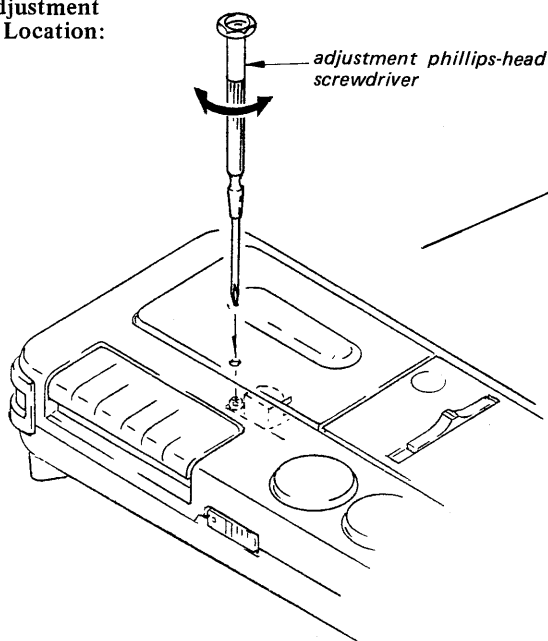
SECTION 3

ELECTRICAL ADJUSTMENTS

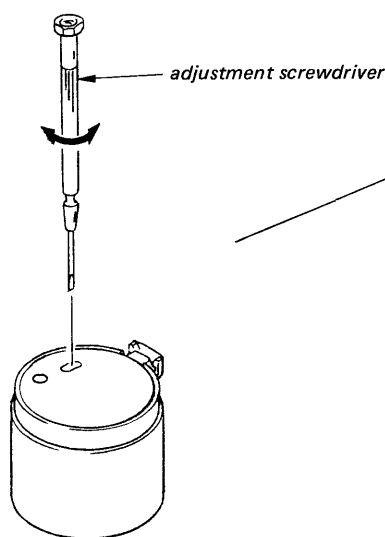
Test Tape

Alignment Tape	Signal	Adjustments
P-4-A063	6.3 kHz, -10 dB	Record/playback Head Azimuth Adjustment
WS-48A	3 kHz, 0 dB	Tape Speed Adjustment

Adjustment Location:

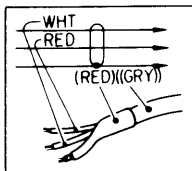


Adjustment Location:



Note on Mounting Diagram:

- Color code or sleeving over the end of the jacket.



- : parts extracted from the component side.
- : parts extracted from the conductor side.
- : parts mounted on the conductor side.
- ▨ : Pattern on the side which is seen.

Record/playback Head Azimuth Adjustment

Setting:

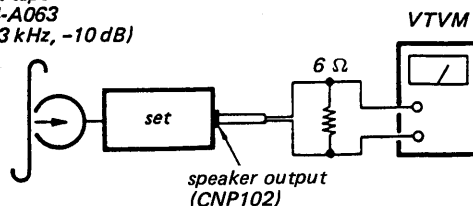
MASTER VOLUME control: mechanical mid

SOUND PAD VOLUME control: minimum

Procedure:

1. Mode: playback

test tape
P-4-A063
(6.3 kHz, -10 dB)



2. Turn the adjustment screw to obtain the maximum reading on VTVM.

Note: Several peaks may appear, but take the maximum.

Tape Speed Adjustment

Setting:

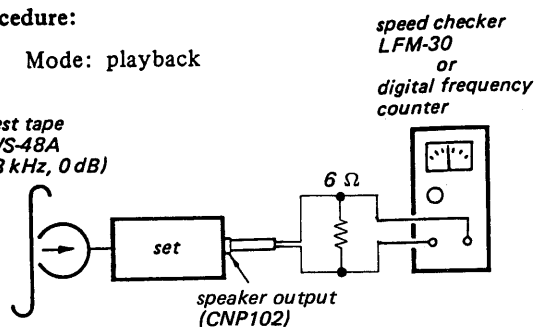
MASTER VOLUME control: mechanical mid

SOUND PAD VOLUME control: minimum

Procedure:

Mode: playback

test tape
WS-48A
(3 kHz, 0 dB)



Specification:

Speed checker	Digital frequency counter
- 3 to + 3%	2,910 to 3,090 Hz

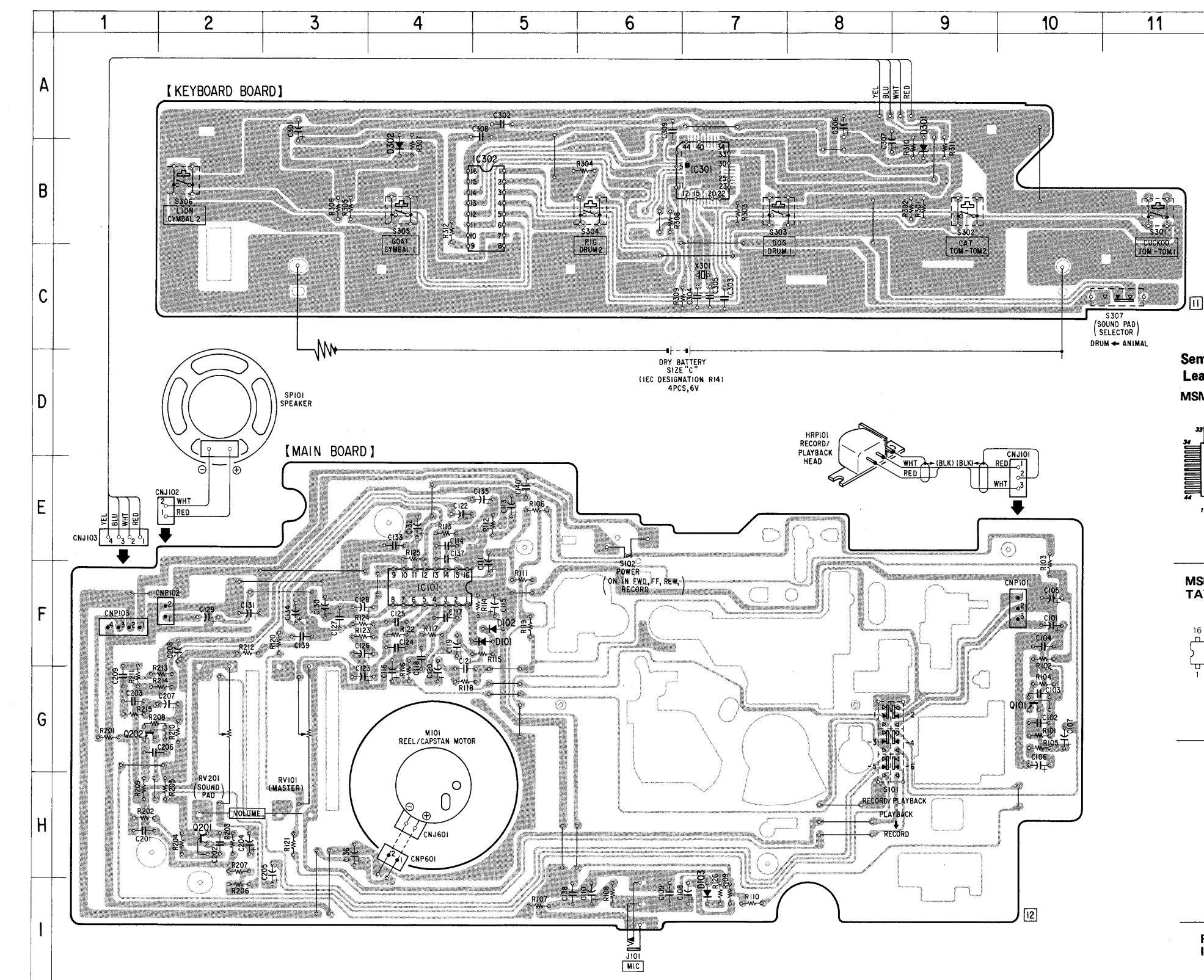
Note on Schematic Diagram:

- All capacitors are in μF unless otherwise noted. pF: μpF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in Ω and $\frac{1}{4}\text{W}$ or less unless otherwise specified.
- Total current is measured with no cassette installed.
- Voltage and waveforms are dc with respect to ground under no-signal (detuned) conditions.
- no mark: PB
- (): REC
- Voltages are taken with a VOM (50 k Ω /V). Voltage variations may be noted due to normal production tolerances.

SECTION 4
DIAGRAMS

4-1. PRINTED WIRING BOARDS • See page 3 for notes.

4-2. SCHEMATIC DIAGRAM
• See page 3 for notes.



REVISED

SECTION 5

EXPLODED VIEWS

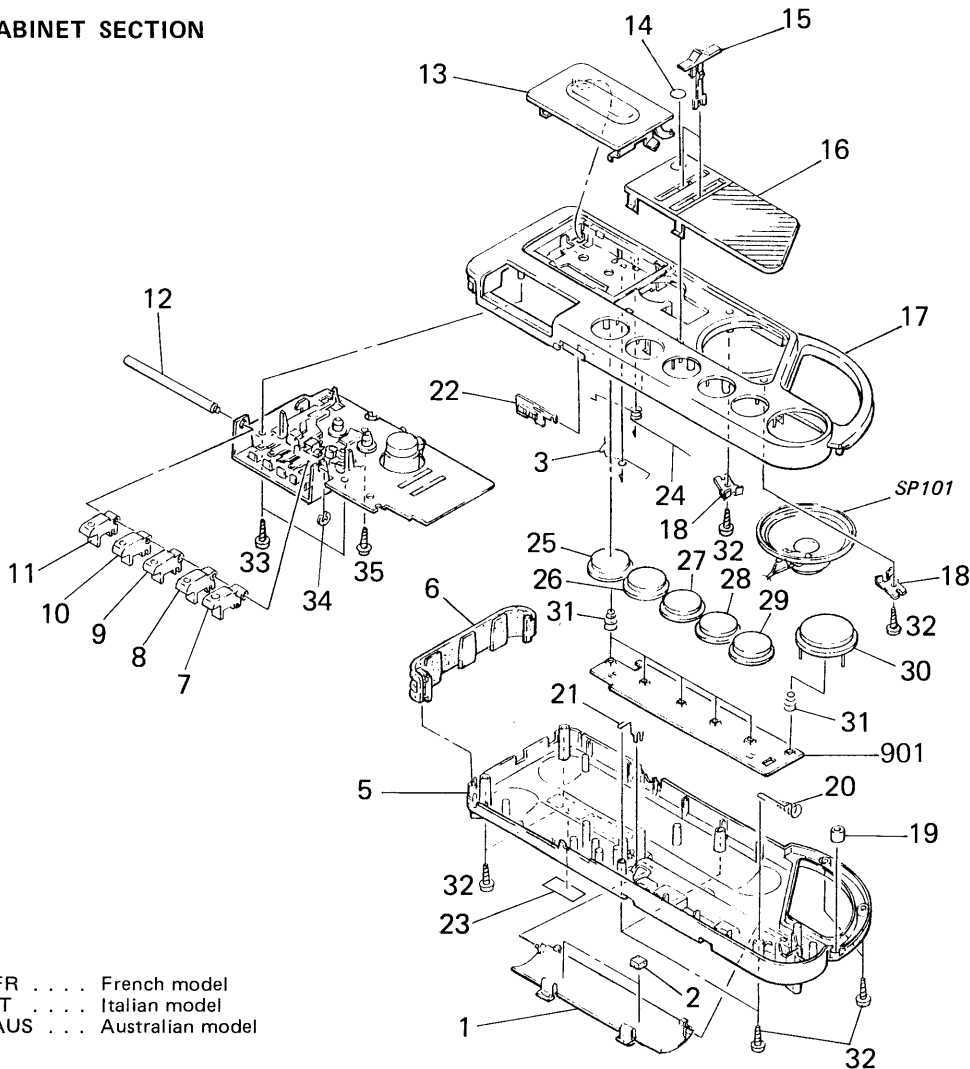
NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
- Items marked “★” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

- The construction parts of an assembled part are indicated with a collation number in the remark column.
- Due to standardization, parts with part number suffix -XX and -X may be different from the parts specified in the components used on the set.

- [illegible]

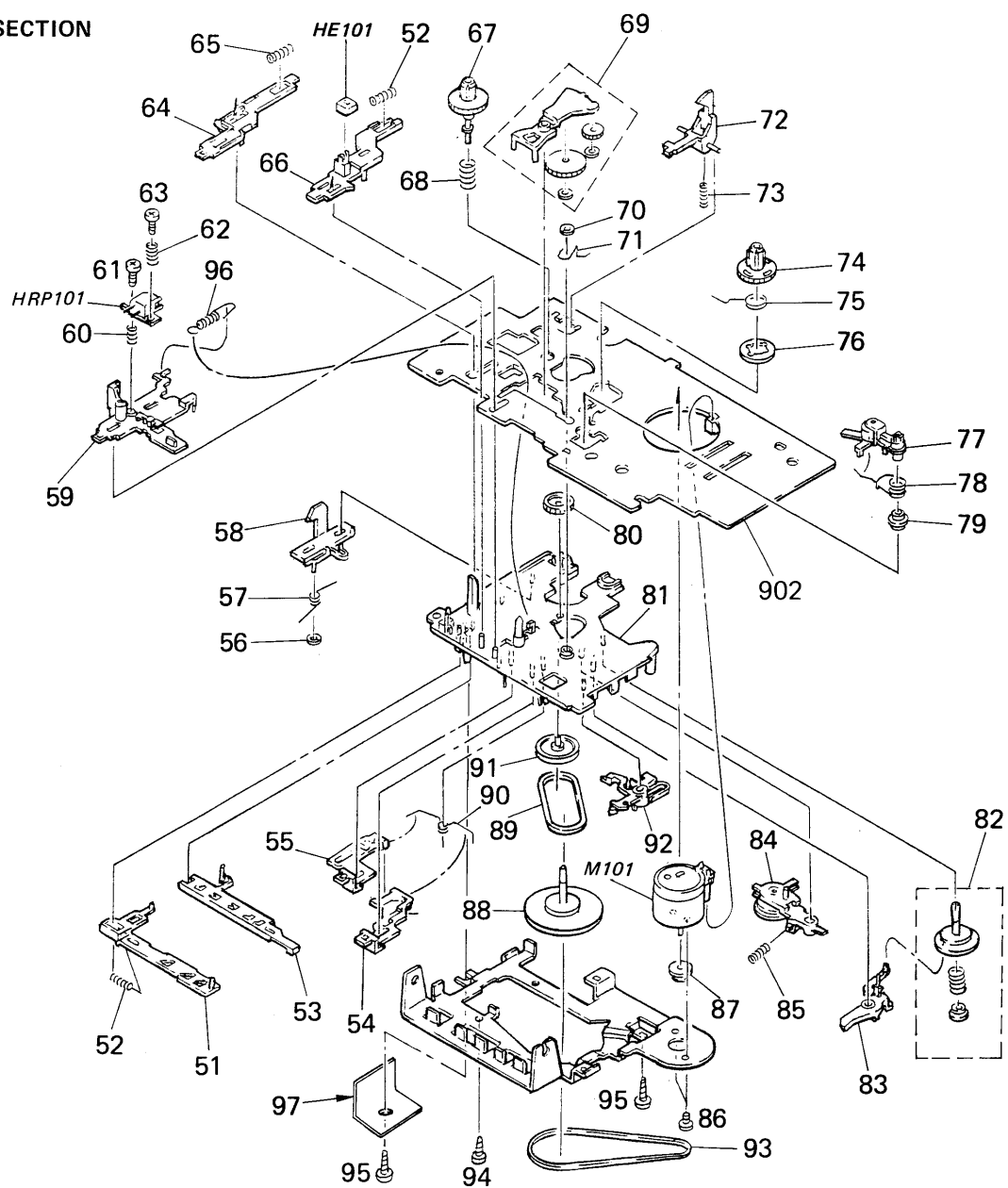
(1) CABINET SECTION



- FR French model
- IT Italian model
- AUS . . . Australian model

No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
1	3-342-882-01	LID, BATTERY CASE		20	3-342-871-01	SPRING (B)	
2	9-911-815-03	CUSHION, LID (t=10)		21	3-342-870-01	SPRING (A)	
3	3-342-893-01	SPRING (A)		22	3-342-879-01	KNOB (ANIMAL/DRUM)	
5	3-342-885-01	(US, Canadian, AEP, FR, IT)...CABINET (REAR)		23	3-342-892-01	(UK)...LABEL, MODEL NUMBER	
5	3-342-885-11	(UK, E, AUS)CABINET (REAR)		23	3-351-014-01	(E)LABEL, MODEL NUMBER	
6	3-342-877-01	CUSHION		23	3-351-023-01	(AUS)...LABEL, MODEL NUMBER	
7	3-342-862-01	BUTTON (REWIND)		24	3-342-873-01	SPRING, TORSION	
8	3-342-861-01	BUTTON (FAST FORWARD)		25	3-342-863-01	BUTTON (CUCKOO/TOM-TOM 1)	
9	3-342-858-01	BUTTON					

(2) MD SECTION



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
51	3-342-834-01	SLIDER, POWER		76	3-342-055-01	WASHER, T REEL	
52	3-343-346-01	SPRING, COMPRESSION		77	X-3320-921-1	PINCH ROLLER ASSY	
53	3-342-825-01	SLIDER, LOCK		78	3-342-056-01	SPRING	
54	3-343-340-01	LEVER, FF		79	3-342-842-01	SPACER	
55	3-343-339-01	LEVER, REW		80	3-342-020-01	GEAR, MIDWAY	
56	3-342-841-01	NUT, F PUSH		81	X-3342-805-1	BRACKET (A) ASSY, LEVER	
57	3-343-367-01	SPRING, TORSION		82	X-3320-918-1	PLATE ASSY, REEL, TAKE-UP	
58	3-343-334-01	SLIDER, EJECT		83	3-342-011-01	LEVER (A), SHUT-OFF	
59	3-342-801-01	LEVER, PLAY		84	X-3320-919-1	ARM ASSY, IDLER	
60	3-342-028-01	SPRING, COMPRESSION		85	3-342-034-01	SPRING, TENSION	
61	3-342-067-01	SCREW (2X3.5), AZIMUTH		86	7-627-556-08	SCREW +P 2.6X2.8	
62	3-318-237-01	SPRING, COMPRESSION		87	X-3313-308-1	PULLEY (CP), MOTOR	
63	7-627-553-87	SCREW, PRECISION +P 2X7		88	X-3343-313-1	WHEEL (A) ASSY, CAPSTAN	
64	3-343-335-01	LEVER, STOP		89	3-343-343-01	BELT (MIDWAY)	
65	3-342-836-01	SPRING, COMPRESSION		90	3-342-035-01	SPRING (FR)	
66	3-343-341-01	LEVER, REC		91	X-3343-308-1	PULLEY (A) ASSY, MIDWAY	
67	3-342-013-01	GEAR, S REEL		92	3-342-012-01	LEVER (B), SHUT-OFF	
68	3-342-030-01	SPRING, COMPRESSION		93	3-342-876-01	BELT (CAPSTAN)	
69	X-3320-920-1	ARM ASSY, FR		94	7-685-132-19	SCREW +P 2.6X5 TYPE2 NON-SLIT	
70	3-343-358-01	RING, RETAINING		95	7-685-646-79	SCREW +BVTP 3X8 TYPE2 IT-3	
71	3-343-347-01	SPRING		96	3-342-029-01	SPRING, TENSION (POWER TENSION)	
72	3-343-345-11	LEVER, SAFETY		97	*3-351-022-01	SHEET (SHIELD)	
73	3-343-349-01	SPRING, COMPRESSION		902	*A-3015-692-A	MOUNTED PCB, MAIN	
74	3-342-014-01	GEAR, T REEL		HE101	1-543-475-11	HEAD, MAGNETIC (ERASE)	
75	3-342-024-01	SPRING		HRP101	1-543-476-11	HEAD, MAGNETIC (REC/PB)	
				M101	1-541-540-11	MOTOR, DC	

SECTION 6

ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked "*" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:

MF: μ F, PF: μ μ F.

RESISTORS

- All resistors are in ohms.
- F: nonflammable

COILS

- MMH: mH, UH: μ H

SEMICONDUCTORS

In each case, U: μ , for example:

UA...: μ A..., UPA...: μ PA...,

UPC...: μ PC, UPD...: μ PD...

Ref.No.	Part No.	Description					Ref.No.	Part No.	Description				
901	*A-3015-693-A	PC BOARD ASSY, KEYBOARD					C204	1-123-382-00	ELECT	3.3MF	20%	50V	
902	*A-3015-692-A	MOUNTED PCB, MAIN					C205	1-123-382-00	ELECT	3.3MF	20%	50V	
							C206	1-102-106-00	CERAMIC	100PF	10%	50V	
C101	1-123-382-00	ELECT	3.3MF	20%	50V		C207	1-123-382-00	ELECT	3.3MF	20%	50V	
C102	1-102-106-00	CERAMIC	100PF	10%	50V		C208	1-126-101-11	ELECT	100MF	20%	10V	
C103	1-102-106-00	CERAMIC	100PF	10%	50V		C209	1-130-495-00	MYLAR	0.1MF	5%	50V	
C104	1-102-122-00	CERAMIC	0.0027MF	10%	50V		C301	1-124-225-00	ELECT	100MF	20%	6.3V	
C105	1-123-306-00	ELECT	47MF	20%	10V		C302	1-161-051-00	CERAMIC	0.01MF	10%	25V	
C106	1-123-380-00	ELECT	1MF	20%	50V		C303	1-161-051-00	CERAMIC	0.01MF	10%	25V	
C107	1-123-382-00	ELECT	3.3MF	20%	50V		C304	1-102-942-00	CERAMIC	5PF	1PF	50V	
C108	1-123-379-00	ELECT	0.47MF	20%	50V		C305	1-102-942-00	CERAMIC	5PF	1PF	50V	
C109	1-161-061-11	CERAMIC	0.068MF	10%	25V		C306	1-124-225-00	ELECT	100MF	20%	6.3V	
C110	1-126-101-11	ELECT	100MF	20%	10V		C307	1-124-225-00	ELECT	100MF	20%	6.3V	
C111	1-123-382-00	ELECT	3.3MF	20%	50V		C308	1-130-481-00	MYLAR	0.0068MF	5%	50V	
C113	1-123-330-00	ELECT	22MF	20%	25V		C309	1-102-074-00	CERAMIC	0.001MF	10%	50V	
C114	1-102-112-00	CERAMIC	330PF	10%	50V		CNJ101*1-506-707-11	PLUG, CONNECTOR (2.5MM)	3P				
C115	1-123-306-00	ELECT	47MF	20%	10V		CNJ102*1-564-777-11	PLUG, CONNECTOR (2.5MM)	2P				
C116	1-123-356-00	ELECT	10MF	20%	16V		CNJ103*1-564-778-11	PLUG, CONNECTOR (2.5MM)	4P				
C117	1-161-051-00	CERAMIC	0.01MF	10%	25V		CNP101*1-560-597-00	PIN, CONNECTOR 3P					
C118	1-102-074-00	CERAMIC	0.001MF	10%	50V		CNP102*1-560-596-00	PIN, CONNECTOR 2P					
C119	1-124-463-00	ELECT	0.1MF	20%	50V		CNP103*1-560-598-00	P					

Ref.No.	Part No.	Description			
R107	1-249-417-11	CARBON	1K	5%	1/4W
R108	1-247-846-11	CARBON	4.3K	5%	1/4W
R109	1-249-431-11	CARBON	15K	5%	1/4W
R110	1-249-417-11	CARBON	1K	5%	1/4W
R111	1-249-426-11	CARBON	5.6K	5%	1/4W
R112	1-249-406-11	CARBON	120	5%	1/4W
R113	1-249-433-11	CARBON	22K	5%	1/4W
R114	1-247-897-11	CARBON	560K	5%	1/4W
R115	1-249-411-11	CARBON	330	5%	1/4W
R116	1-249-413-11	CARBON	470	5%	1/4W
R117	1-249-417-11	CARBON	1K	5%	1/4W
R118	1-249-430-11	CARBON	12K	5%	1/4W
R119	1-249-435-11	CARBON	33K	5%	1/4W
R120	1-249-420-11	CARBON	1.8K	5%	1/4W
R121	1-249-409-11	CARBON	220	5%	1/4W
R122	1-249-438-11	CARBON	56K	5%	1/4W
R123	1-249-411-11	CARBON	330	5%	1/4W
R124	1-249-427-11	CARBON	6.8K	5%	1/4W
R125	1-249-409-11	CARBON	220	5%	1/4W
R126	1-249-413-11	CARBON	470	5%	1/4W
R201	1-247-891-00	CARBON	330K	5%	1/4W
R202	1-247-891-00	CARBON	330K	5%	1/4W
R203	1-249-405-11	CARBON	100	5%	1/4W
R204	1-247-903-00	CARBON	1M	5%	1/4W
R205	1-249-424-11	CARBON	3.9K	5%	1/4W
R206	1-249-441-11	CARBON	100K	5%	1/4W
R207	1-249-431-11	CARBON	15K	5%	1/4W
R208	1-247-889-00	CARBON	270K	5%	1/4W
R209	1-249-415-11	CARBON	680	5%	1/4W
R210	1-249-417-11	CARBON	1K	5%	1/4W
R211	1-249-423-11	CARBON	3.3K	5%	1/4W
R212	1-249-405-11	CARBON	100	5%	1/4W
R213	1-249-421-11	CARBON	2.2K	5%	1/4W
R214	1-247-862-11	CARBON	20K	5%	1/4W
R215	1-249-430-11	CARBON	12K	5%	1/4W
R301	1-249-441-11	CARBON	100K	5%	1/4W
R302	1-249-441-11	CARBON	100K	5%	1/4W
R303	1-249-441-11	CARBON	100K	5%	1/4W
R304	1-249-441-11	CARBON	100K	5%	1/4W
R305	1-249-441-11	CARBON	100K	5%	1/4W
R306	1-249-441-11	CARBON	100K	5%	1/4W
R307	1-249-425-11	CARBON	4.7K	5%	1/4W
R308	1-249-437-11	CARBON	47K	5%	1/4W
R309	1-249-437-11	CARBON	47K	5%	1/4W
R310	1-249-429-11	CARBON	10K	5%	1/4W
R311	1-249-413-11	CARBON	470	5%	1/4W
R312	1-249-440-11	CARBON	82K	5%	1/4W

Ref.No.	Part No.	Description
RV101	1-238-344-11	RES, VAR, SLIDE (MASTER VOLUME)
RV201	1-238-344-11	RES, VAR, SLIDE (SOUND PAD VOLUME)
S101	1-571-720-11	SWITCH, SLIDE (RECORD/PLAYBACK)
S102	1-571-263-11	SWITCH (POWER)
S301	1-554-303-21	SWITCH, KEY BOARD (CUCKOO/TOM-TOM 1)
S302	1-554-303-21	SWITCH, KEY BOARD (CAT/TOM-TOM 2)
S303	1-554-303-21	SWITCH, KEY BOARD (DOG/DRUM 1)
S304	1-554-303-21	SWITCH, KEY BOARD (PIG/DRUM 2)
S305	1-554-303-21	SWITCH, KEY BOARD (GOAT/CYMBAL 1)
S306	1-554-303-21	SWITCH, KEY BOARD (LION/CYMBAL 2)
S307	1-571-719-11	SWITCH, SLIDE (DRUM/ANIMAL)
SP101	1-544-037-11	SPEAKER
X301	1-567-098-00	VIBRATOR, C