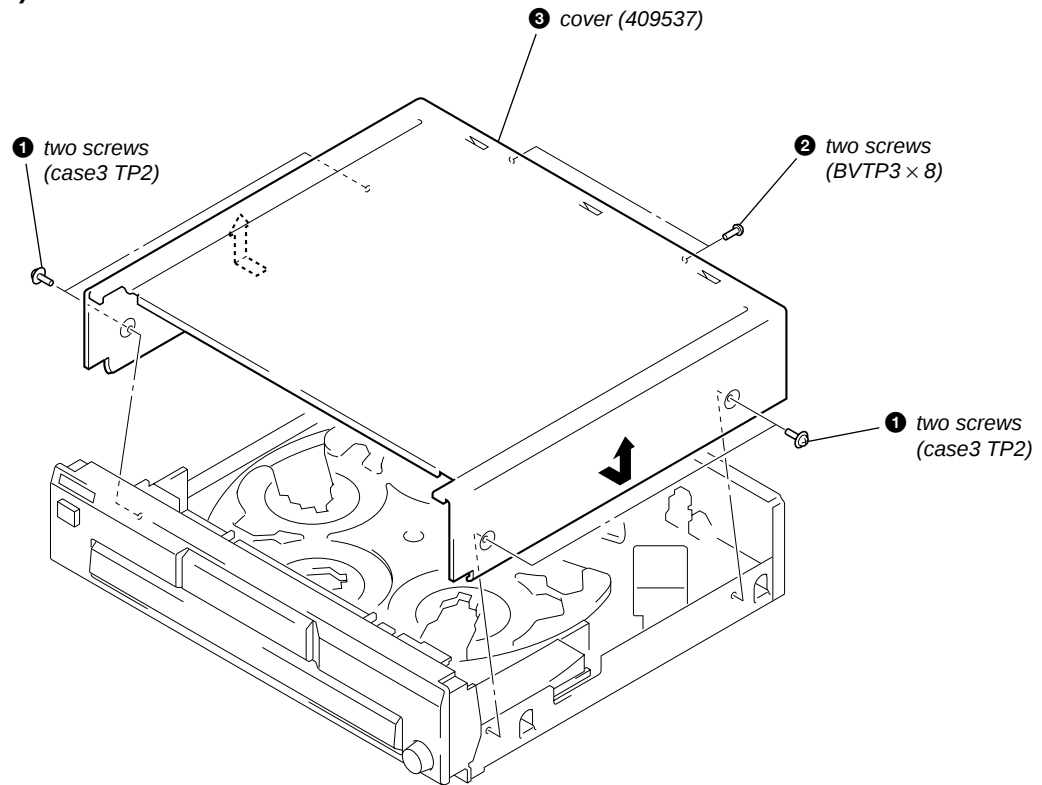


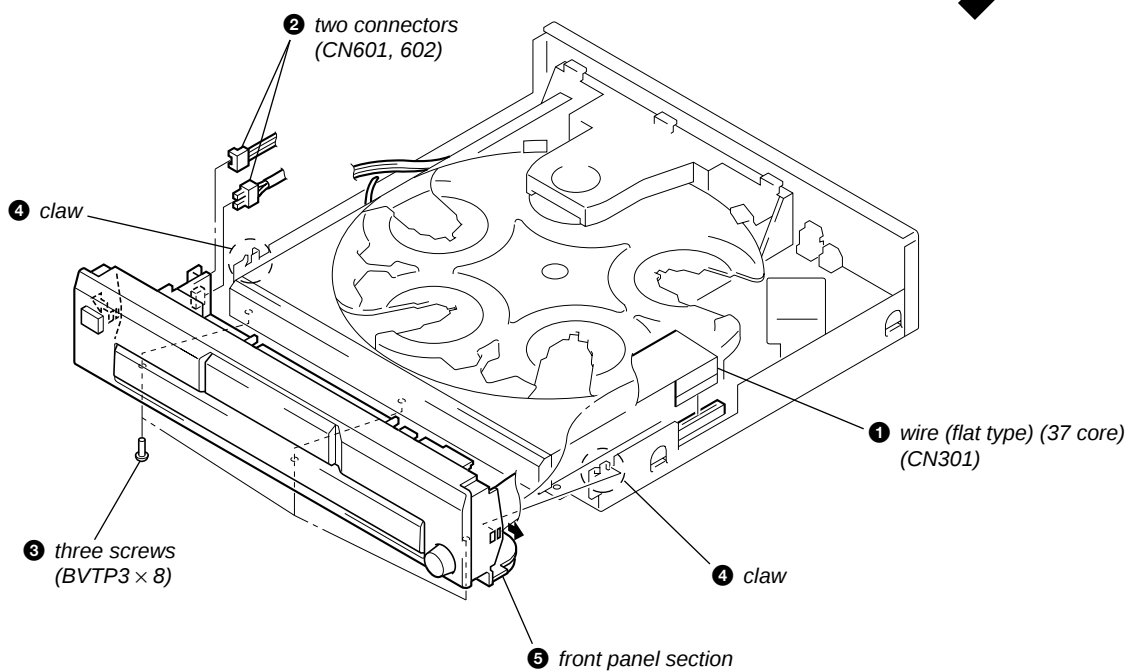
SECTION 3 DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.

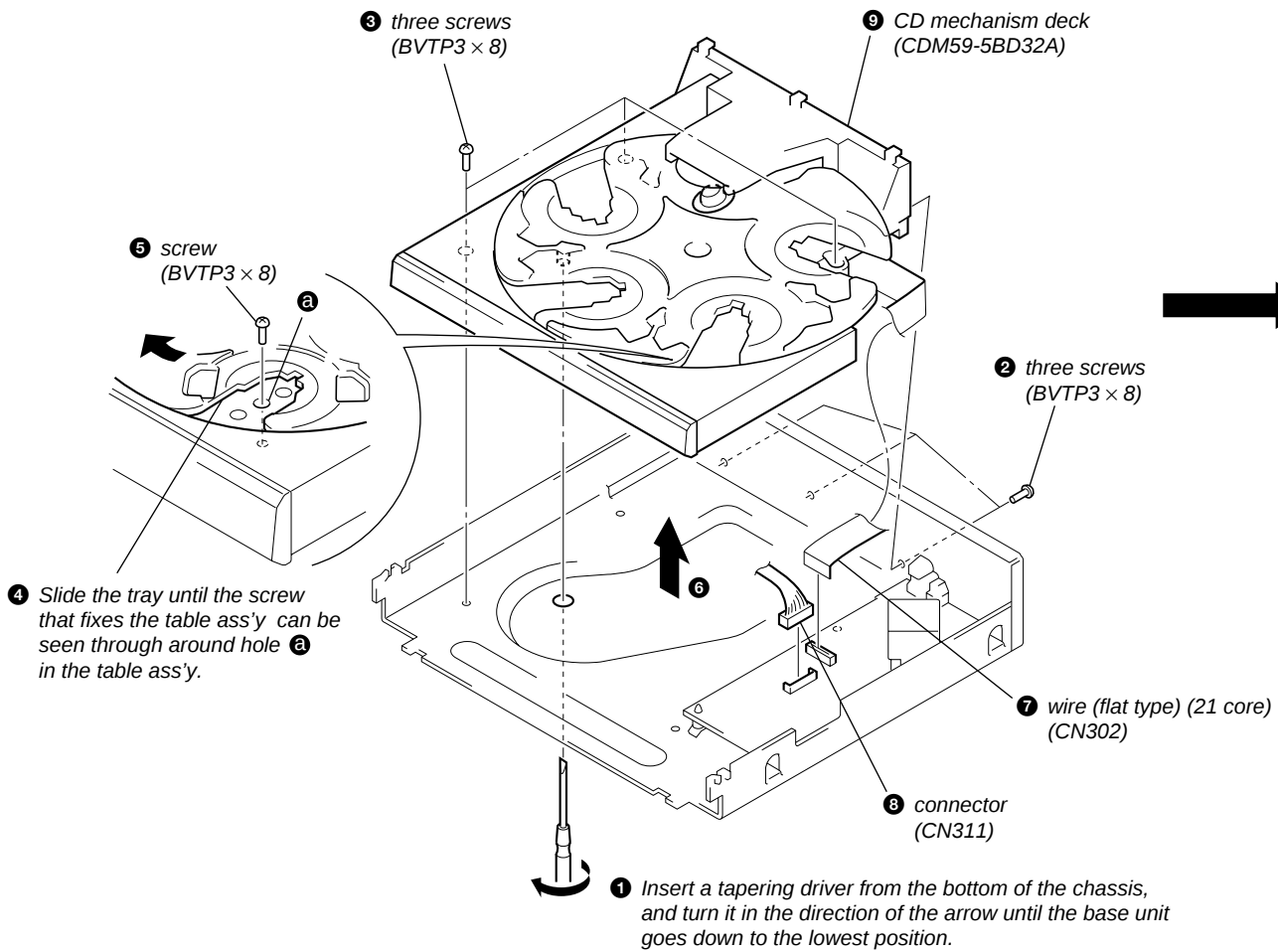
COVER (409537)



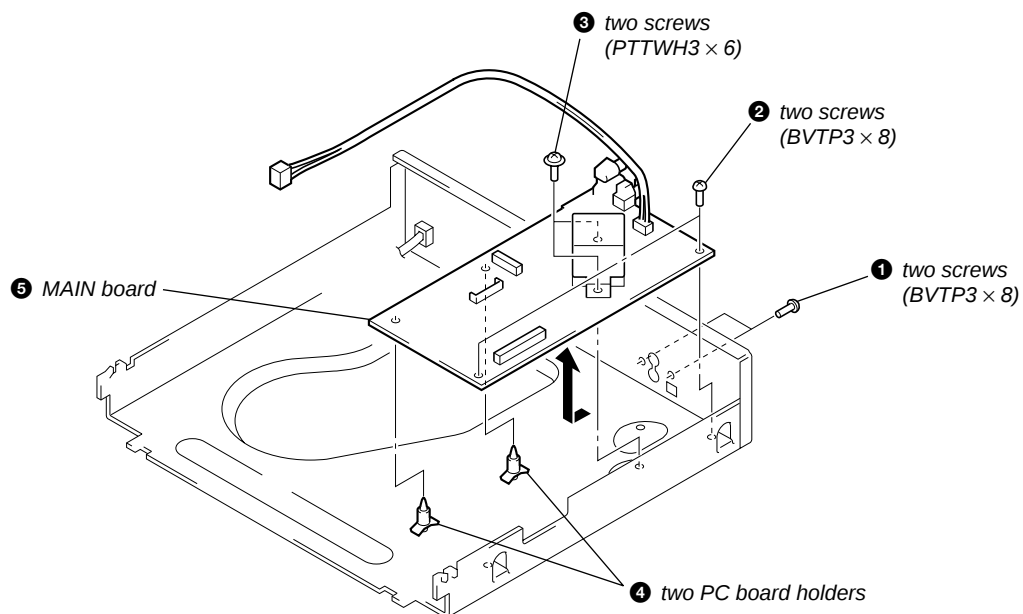
FRONT PANEL SECTION



CD MECHANISM DECK (CDM59-5BD32A)



MAIN BOARD



BASE UNIT (BU-5BD32A)

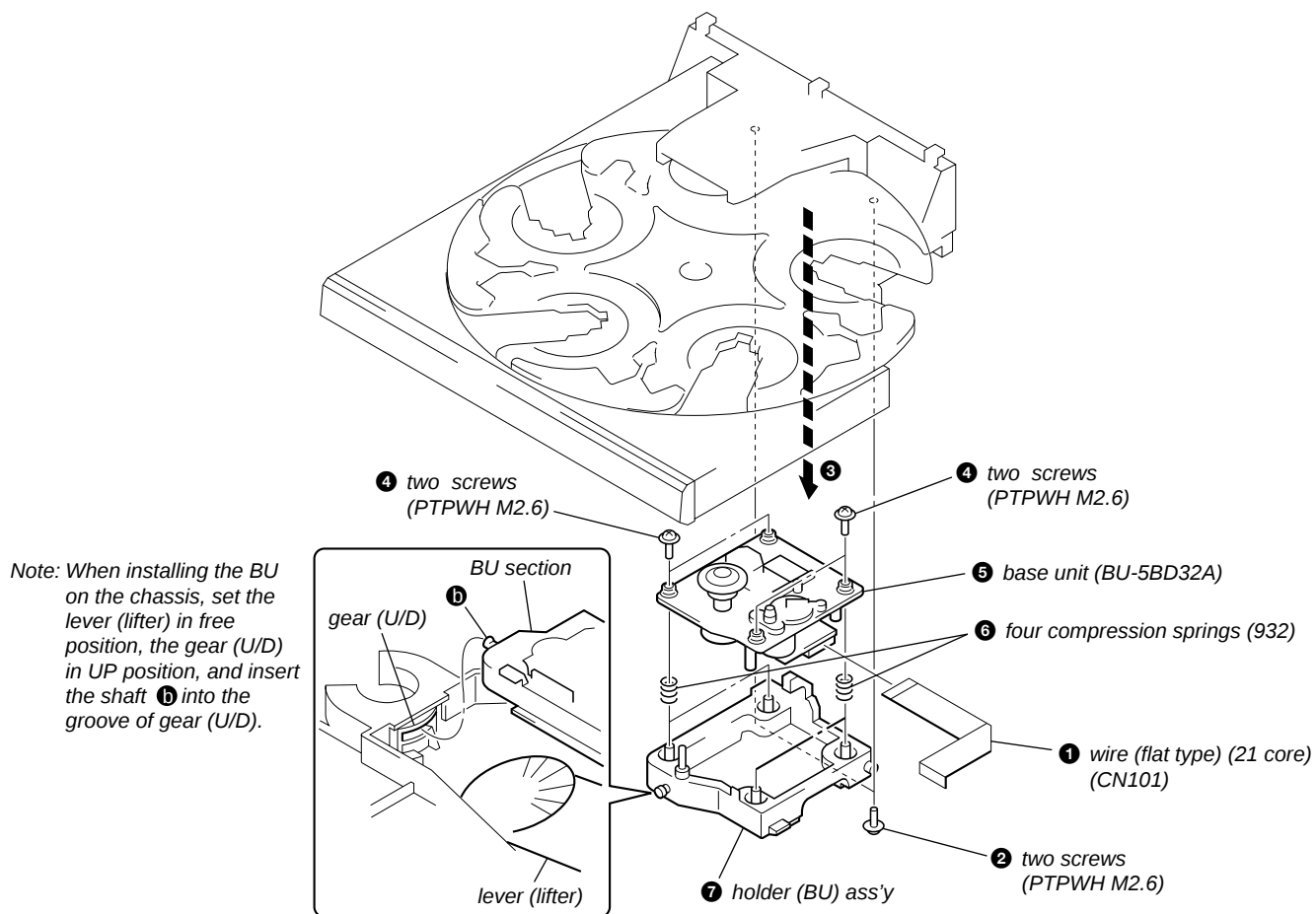
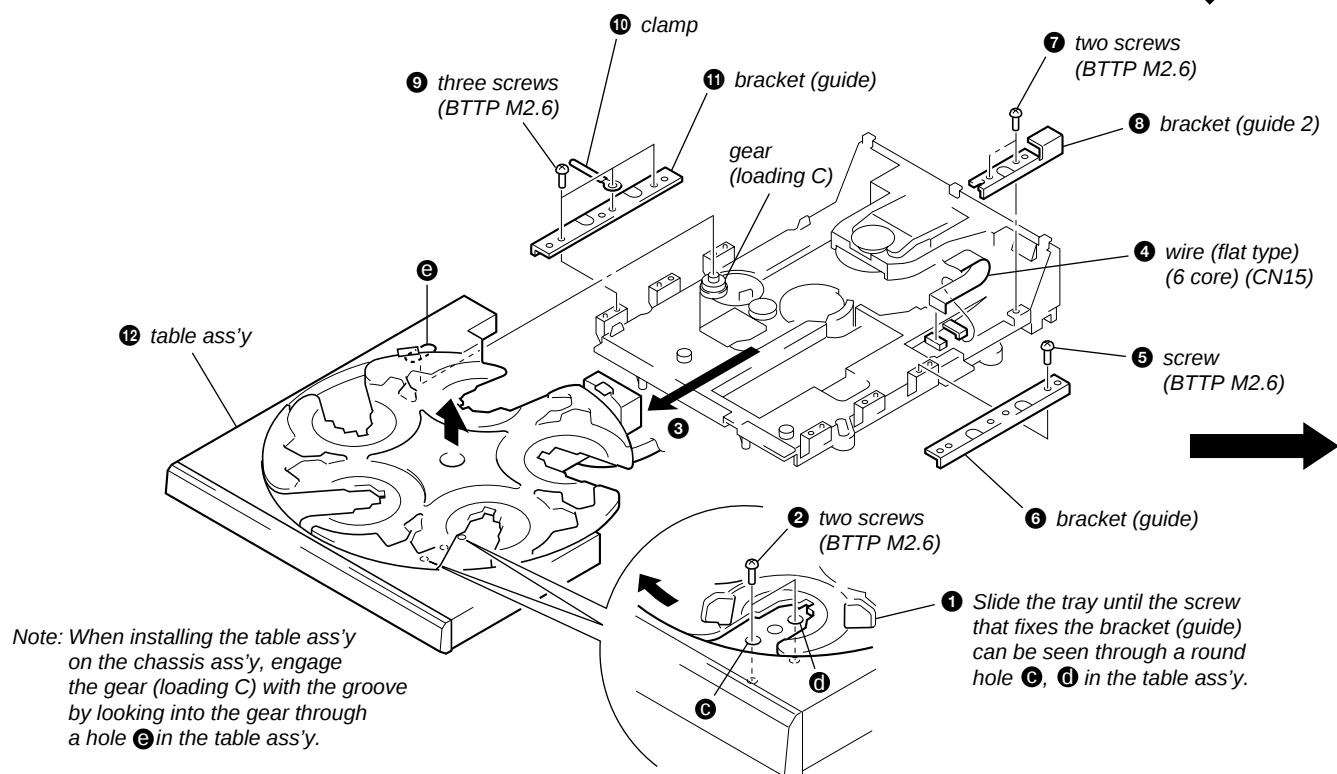
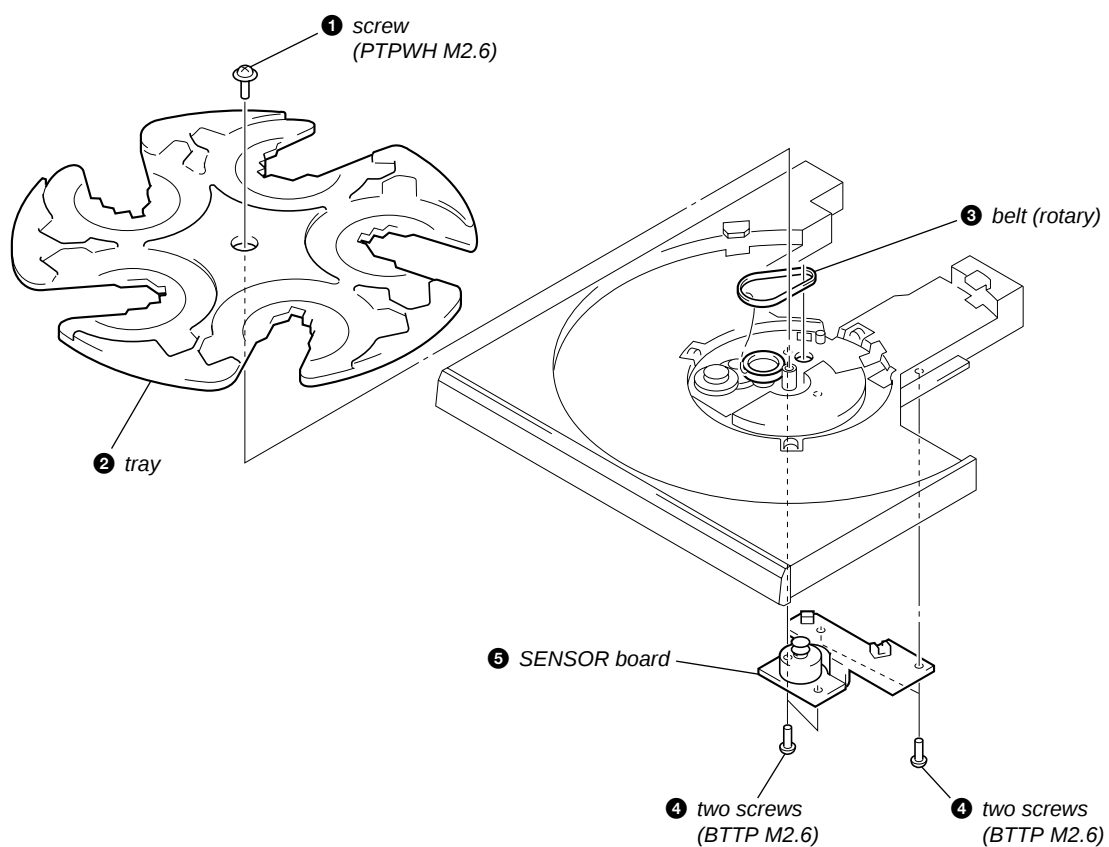


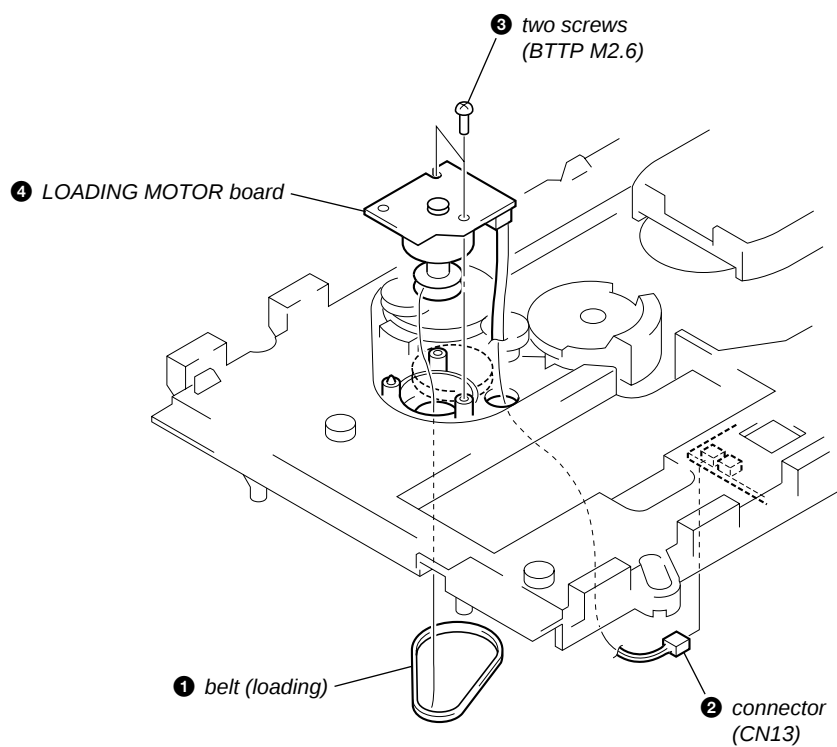
TABLE ASS'Y



TRAY, BELT (ROTARY), SENSOR BOARD

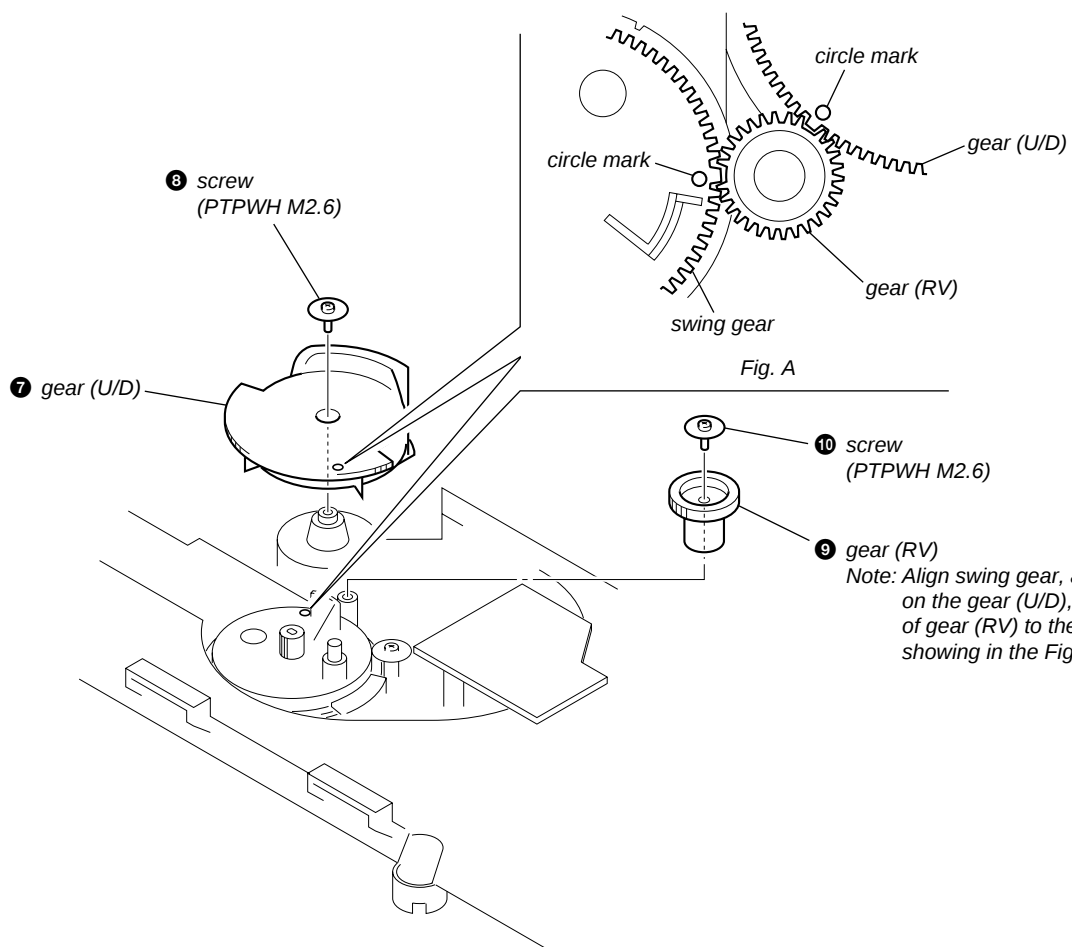
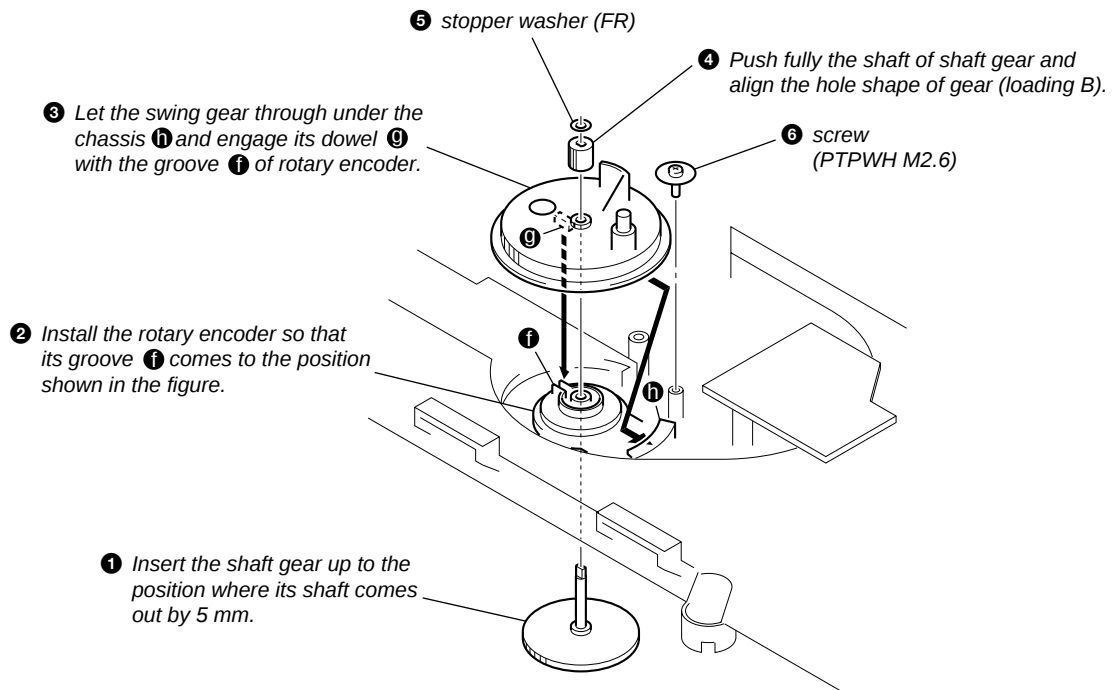


BELT (LOADING), LOADING MOTOR BOARD

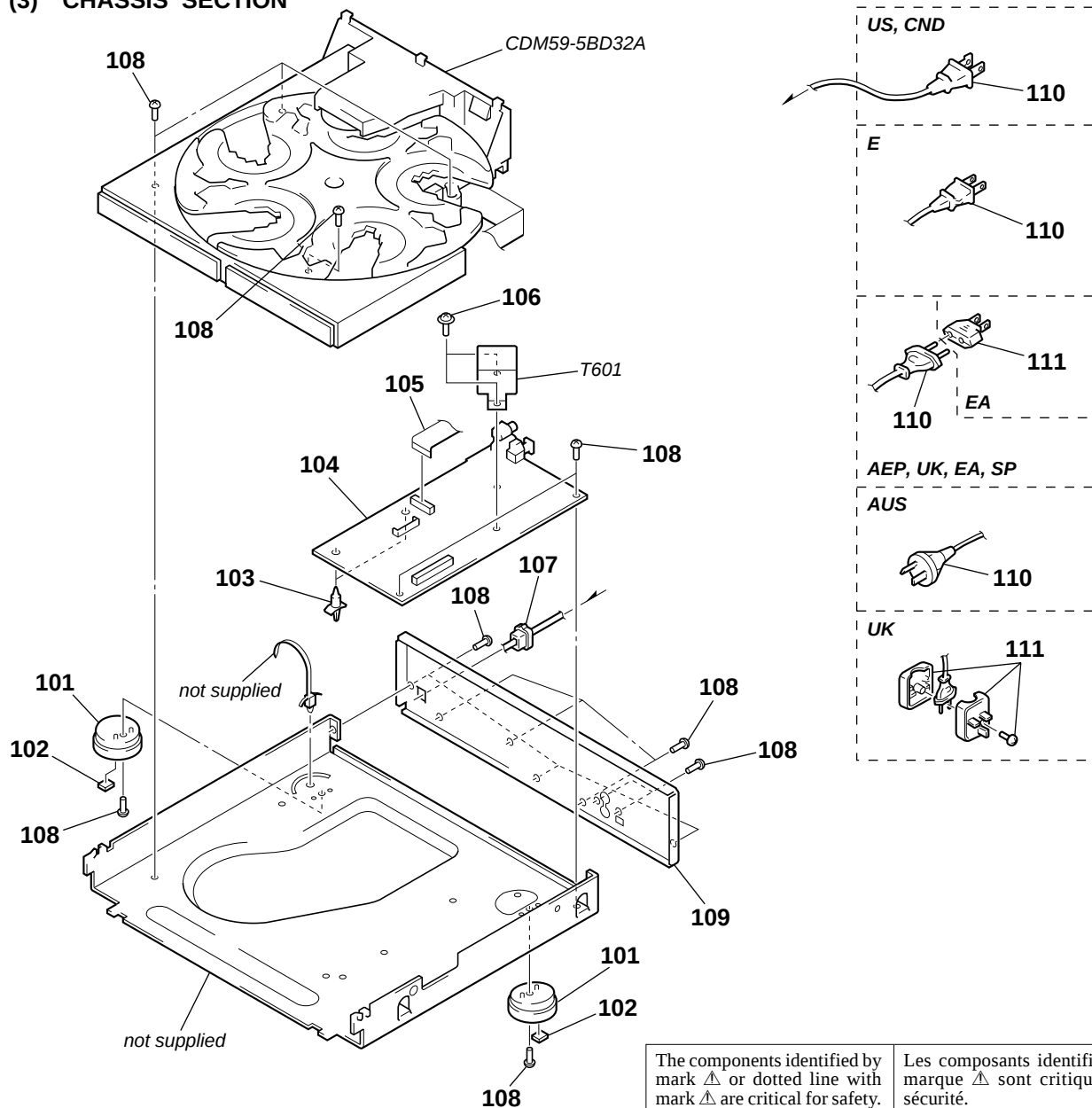


ADJUSTING PHASE OF SWING GEAR AND GEAR (U/D)

Note: Follow the assembly procedure in the numerical order given.

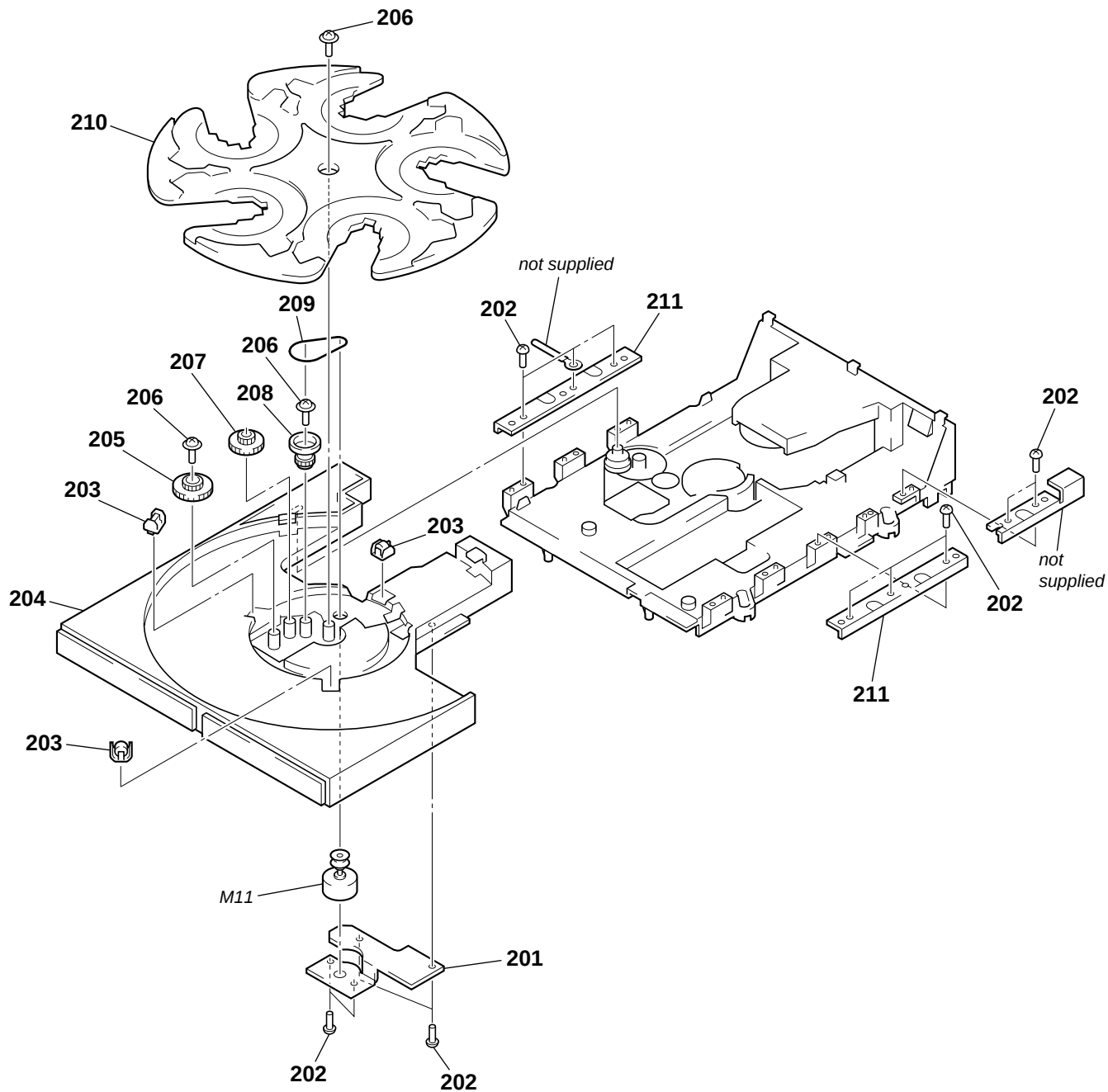


(3) CHASSIS SECTION



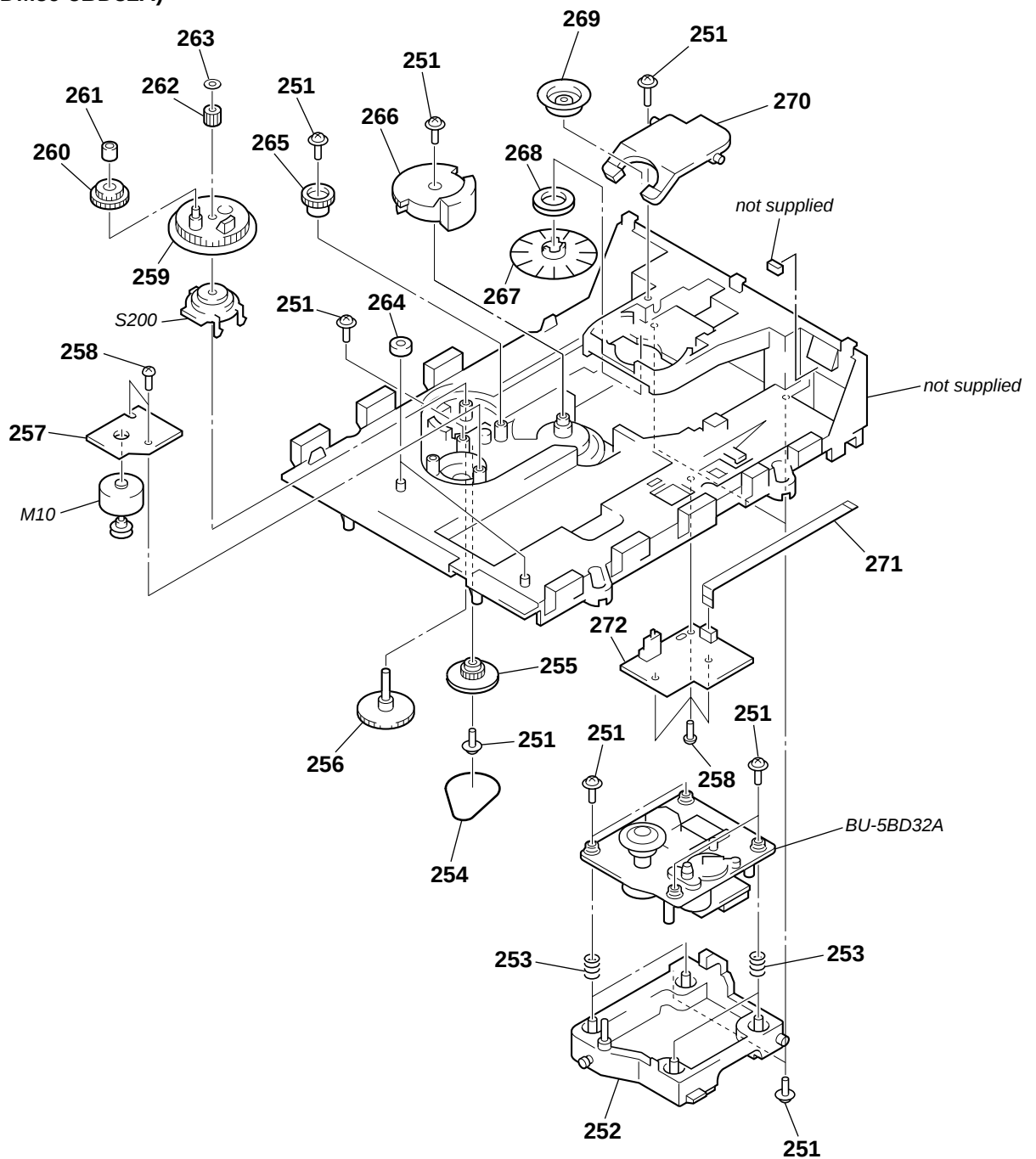
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	4-977-591-11	FOOT (F50150S)		109	4-224-878-21	PANEL, BACK (CE345: AEP)	
* 102	4-978-398-21	CUSHION		109	4-224-878-31	PANEL, BACK (CE345: UK)	
103	4-943-687-01	HOLDER, PC BOARD		109	4-224-878-41	PANEL, BACK (CE345: AUS)	
104	A-4725-005-A	MAIN BOARD, COMPLETE (US, CND)		109	4-224-878-52	PANEL, BACK (CE345: E)	
104	A-4725-009-A	MAIN BOARD, COMPLETE (AEP, UK, SP, AUS)		109	4-224-878-61	PANEL, BACK (CE345: SP)	
104	A-4725-010-A	MAIN BOARD, COMPLETE (E, EA)		109	4-224-878-71	PANEL, BACK (CE345: EA)	
105	1-792-130-11	WIRE (FLAT TYPE) (21 CORE)		Δ 110	1-558-943-41	CORD, POWER (E)	
106	3-703-249-01	SCREW, S TIGHT, +PTTWH 3X6		Δ 110	1-575-651-21	CORD, POWER (AEP, UK, EA, SP)	
107	3-703-571-11	BUSHING (S) (FBS002), CORD (E)		Δ 110	1-590-926-11	CORD, POWER (CND)	
107	4-966-267-11	BUSHING (FBS001), CORD (EXCEPT E)		Δ 110	1-696-845-11	CORD, POWER (AUS)	
108	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S		Δ 110	1-783-531-31	CORD, POWER (US)	
109	4-224-877-01	PANEL, BACK (CE245: US)		Δ 111	1-569-008-31	ADAPTOR, CONVERSION (EA)	
109	4-224-877-11	PANEL, BACK (CE245: CND)		Δ 111	1-770-019-11	ADAPTOR, CONVERSION PLUG 3P (UK)	
109	4-224-877-41	PANEL, BACK (CE245: AUS)		Δ T601	1-435-342-11	TRANSFORMER, POWER (US, CND)	
109	4-224-878-01	PANEL, BACK (CE345: US)		Δ T601	1-435-343-11	TRANSFORMER, POWER (AEP, UK, SP, AUS)	
109	4-224-878-11	PANEL, BACK (CE345: CND)		Δ T601	1-435-344-11	TRANSFORMER, POWER (E, EA)	

(4) CD MECHANISM DECK SECTION-1
(CDM59-5BD32A)



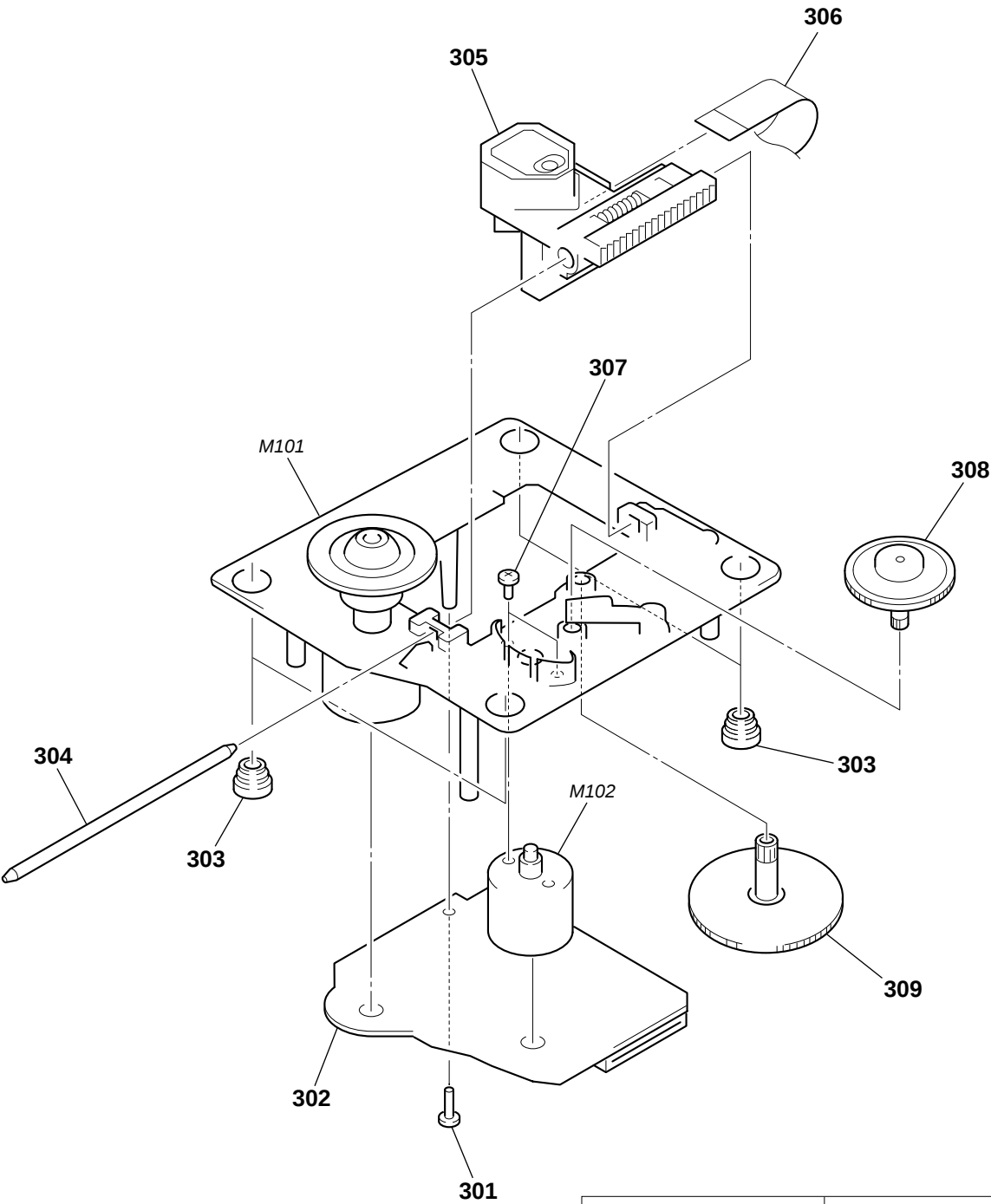
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
201	1-676-245-11	SENSOR BOARD		207	4-224-616-01	GEAR (RM-M)	
202	4-218-253-01	SCREW (M2.6), +BTTP		208	4-224-615-01	GEAR (RM-B)	
* 203	X-4947-960-1	ROLLER ASSY		209	4-225-328-01	BELT (ROTARY)	
204	4-224-602-01	TABLE		210	4-224-603-01	TRAY	
205	4-224-617-01	GEAR (RM-E)		211	4-224-619-01	BRACKET (GUIDE)	
206	4-985-672-01	SCREW (+PTPWH M2.6), FLOATING		M11	A-4672-867-A	MOTOR ASSY, ROTARY (TRAY)	

(5) CD MECHANISM DECK SECTION-2
(CDM59-5BD32A)



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
251	4-985-672-01	SCREW (+PTPWH M2.6), FLOATING		* 264	4-951-619-21	CUSHION (A)	
252	X-4952-312-1	HOLDER (BU) ASSY		265	4-224-606-01	GEAR (RV)	
253	4-959-996-21	SPRING (932), COMPRESSION		266	4-224-605-01	GEAR (U/D)	
254	4-225-885-01	BELT (LOADING)		267	X-4952-019-1	PULLEY (A) ASSY, CHUCKING	
255	4-225-844-01	GEAR (LOADING A)		268	1-471-061-11	MAGNET ASSY	
256	4-224-613-01	GEAR (SHAFT)		269	4-221-688-01	PULLEY (B), CHUCKING	
257	1-676-244-11	LOADING MOTOR BOARD		270	4-224-618-01	LEVER (LIFTER)	
258	4-218-253-01	SCREW (M2.6), +BTTP		271	1-791-930-11	WIRE (FLAT TYPE) (6 CORE)	
259	4-224-607-01	GEAR, SWING		272	1-676-246-11	JUNCTION BOARD	
260	4-224-609-01	GEAR (LOADING C)		M10	A-4672-879-A	MOTOR ASSY, LOADING	
261	4-224-608-01	COLLAR, SWING		S200	1-418-746-11	ENCODER, ROTARY (BU, TABLE ADDRESS DETECT)	
262	4-224-611-01	GEAR (LOADING B)					
263	3-016-533-21	WASHER (FR), STOPPER					

(6) BASE UNIT SECTION
(BU-5BD32A)



The components identified by mark $\triangle$ or dotted line with mark $\triangle$ are critical for safety. Replace only with part number specified.

Les composants identifiés par une marque $\triangle$ sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

Ref. No.	Part No.	Description	Remark
301	4-951-620-01	SCREW (2.6X8), +BVTP	
* 302	A-4724-494-A	BD BOARD, COMPLETE	
303	4-951-940-41	INSULATOR (BU)	
304	4-917-565-01	SHAFT, SLED	
$\triangle$ 305	8-848-379-31	OPTICAL PICK-UP KSS-213BA/F-NP	
306	1-769-069-11	WIRE (FLAT TYPE) (16 CORE)	

Ref. No.	Part No.	Description	Remark
307	3-713-786-51	SCREW +P 2X3	
308	4-917-567-21	GEAR (M)	
309	4-917-564-01	GEAR (P), FLATNESS	
M101	X-4917-523-3	MOTOR ASSY (SPINDLE)	
M102	X-4917-504-1	MOTOR ASSY (SLED)	