

PARTS LIST

PRIDE IN QUALITY



MODEL GX-221



MODEL GX-225D

STEREO TAPE DECK

MODEL GX-225D

ALSO APPLICABLE TO MODEL GX-221 STEREO TAPE
RECORDER AND GX-221D STEREO TAPE DECK

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SECTION 1

SERVICE MANUAL

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I. SPECIFICATIONS

An asterisk next to a figure indicates the minimum guaranteed performance.

TRACK SYSTEM	4 track 2 channel stereo/monaural system
REEL CAPACITY	Up to 7" reel
TAPE SPEED	7-1/2 ips (19 cm/sec.) $\pm 0.7\%$ (* $\pm 0.8\%$) 3-3/4 ips (9.5 cm/sec.) $\pm 0.7\%$ (* $\pm 0.8\%$) 1-7/8 ips (4.75 cm/sec.) $\pm 0.7\%$ (* $\pm 0.8\%$)
WOW AND FLUTTER	Less than 0.08% (*0.12%) R.M.S. at 7-1/2 ips Less than 0.12% (*0.25%) R.M.S. at 3-3/4 ips Less than 0.20% (*0.4%) R.M.S. at 1-7/8 ips
FREQUENCY RESPONSE	AKAI S.R.T. Tape 30 to 25,000 Hz ± 3 dB at 7-1/2 ips 30 to 20,000 Hz ± 3 dB at 3-3/4 ips 30 to 10,000 Hz ± 3 dB at 1-7/8 ips Regular Tape 30 to 23,000 Hz (*30 to 22,000 Hz) ± 3 dB at 7-1/2 ips 30 to 19,000 Hz (*30 to 18,000 Hz) ± 3 dB at 3-3/4 ips 30 to 9,000 Hz (*40 to 9,000 Hz) ± 3 dB at 1-7/8 ips
SIGNAL TO NOISE RATIO	Better than 50 dB (53 dB with N.R. process) * Better than 48 dB at 7-1/2 ips * Better than 47 dB at 3-3/4 ips * Better than 45 dB at 1-7/8 ips * Better than 44 dB at Reverse Mode
HUM AND NOISE	5 mV Tone Control and Main Volume: Min. (Model GX-221 only)
DISTORTION FACTOR	Less than 1.5% (*3%) at 1,000 Hz "0" VU Recording
TONE CONTROLS	Treble 12 ± 2 dB (Max.) and -14 ± 2 dB (Min.) at 10 kHz Bass 12 ± 2 dB (Max.) and -10 ± 2 dB (Min.) at 100 Hz (Model GX-221 only)
CROSS TALK	Better than 65 dB (*58 dB) monaural Better than 50 dB (*43 dB) stereo
ERASE RATIO	Better than 70 dB
BIAS FREQUENCY	100 kHz $\pm 5\%$
BIAS LEAK	Less than -20 VU
HIGH FREQUENCY DEVIATION	Between Channels Within 2 dB, using an 8,000 Hz 3-3/4 ips recorded tape at 7-1/2 ips Between FWD/REV Within 3 dB, using an 8,000 Hz 3-3/4 ips recorded tape at 7-1/2 ips
REC./P.B. LEVEL	4 ± 1.5 dB
INPUTS	Mic Input 0.2 mV (*0.4 mV) Impedance: 10 k Ω Line Input 50 mV (*60 mV) Impedance: 150 k Ω Din Input 2 mV (low) and 50 mV (*60 mV) (high)
OUTPUTS	Line Output 1.228V (4 ± 1 dB) Impedance: 20 k Ω Din Output 0.4V Speaker Output 30 W total music power at 8 Ω (GX-221 only) 20 W continuous power at 8 Ω (GX-221 only)
HEAD PHONE OUTPUT	30 to 40 mV at 8 Ω
REVERSING TIME	2 to 6 sec.
FAST FORWARD AND REWIND TIME	85/65 sec., using a 1,200 ft. tape at 50/60 Hz
MOTORS	Main Motor 3 speed hysteresis synchronous motor Type: HC-16X Revolutions: 3,000/1,500/750 r.p.m. (50 Hz) 3,600/1,800/900 r.p.m. (60 Hz) Reel Motor Two 6-pole eddy current outer rotor motors Type: 24XO-MR Revolutions: 930 r.p.m. (50 Hz) 1,120 r.p.m. (60 Hz)
HEADS	Erase Head Type: E4-250 Gap: 0.6 mm Impedance: 195 Ω $\pm 10\%$ at 100 kHz. D.C. Resistance: 3.5 Ω

	Recording Head	Type: R4-200 Gap: $4\mu \pm 15\%$ Impedance: 1.870Ω at 100 kHz D.C. Resistance: 8Ω
	Playback Head	Type: P4-200 Gap: $1.75\mu \pm 15\%$ Impedance: $3 \pm 1\text{ k}\Omega$ at 1 kHz D.C. Resistance: 500Ω
I.C.	LD3141 . . . 2	STR015 . . . 2(GX-221 only)
TRANSISTORS	2SC372(Y) . . . 1 2SC871(F) . . . 12 2SC945(Q)(R) . . . 6 2SC968(3)(4) . . . 3 2SC458LG(C) . . . 6 (N.R. Amp.)	2SC971(2)(3) RED . . . 2 2SC1211(C)(D) . . . 1 2SD223(G)(Y) . . . 1 2SC711(E) . . . 4 (N.R. Amp.)
DIODES	1N34A . . . 7 10D1 . . . 3 10D4 . . . 1 WG-599 . . . 4(N.R. Amp.)	5B2 . . . 1(GX-221 only) WZ-240 . . . 1
POWER SUPPLY	100 to 240 V A.C. 50/60 Hz	
POWER CONSUMPTION	90W Models GX-225D, GX-221D 135W Model GX-221	
INSULATION RESISTANCE	More than $50\text{ M}\Omega$	
INSULATION DURABILITY	500V D.C. for more than 1 min. duration.	
DIMENSIONS	430(W) x 425(H) x 230(D) mm (17.2" x 17" x 9.2")	
WEIGHT	20.5 kg(45.1 lbs.) Models GX-225D, GX-221D 22.5 kg(49.5 lbs.) Model GX-221	

NOTE: Specifications subject to change without notice.

II. MEASURING METHOD

1. TAPE SPEED DEVIATION

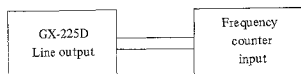


Fig. 1

As shown in Fig. 1, connect a Frequency Counter to the Line output. Playback a 1,000 Hz pre-recorded test tape. Take a frequency counter reading at the beginning, middle, and end of tape winding during playback. The maximum value of these respective readings will represent tape speed deviation.

2. WOW AND FLUTTER

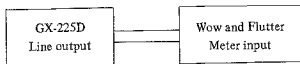


Fig. 2

Method A

As shown in Fig. 2, connect the Line output to the Input of a Wow and Flutter Meter. Playback a 3,000 Hz pre-recorded test tape and take a wow and flutter meter reading at the beginning, middle, and end of tape winding. The maximum value of these respective readings will represent the wow and flutter.

Method B

Supply a 3,000 Hz sine wave signal from an Audio Frequency Oscillator and make a recording on a blank tape at the beginning, middle, and end of tape winding. Rewind and playback the resultant signal. Measure wow and flutter with a Wow and Flutter Meter. (The wow and flutter value of Method B will be close to twice that of Method A.)

3. FREQUENCY RESPONSE

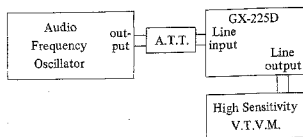


Fig. 3

For measuring frequency response, connect instruments as shown in Fig. 3 and proceed as follows:

- 1) Supply a 1,000 Hz sine wave to the Line input from an Audio Frequency Oscillator through an Attenuator.
- 2) Set recorder to recording mode and turn recording level control volume and line output level control volume to maximum. Adjust attenuator to obtain a +4 dB V.T.V.M. reading.
- 3) Under conditions described in 2) above, re-adjust attenuator so that the Line Output is -16 dB, and record 30 to 22,000 Hz at 7-1/2 ips spot frequencies.
- 4) Rewind the tape and playback from the beginning. Take V.T.V.M. spot frequency readings and plot values on a graph.

NOTE: When measuring frequency response, new tape should be used.

4. SIGNAL TO NOISE RATIO



Fig. 4

As shown in Fig. 4, connect a High Sensitivity V.T.V.M. to the Line output. Playback a 250 Hz "0" VU pre-recorded test tape and measure the output. Then remove the tape and measure the noise level under the same condition. Convert each of the measured values into decibels.

5. TOTAL HARMONIC DISTORTION FACTOR

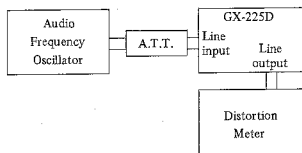


Fig. 5

Connect the measuring instruments as shown in Fig. 5 and record a 1,000 Hz sine wave signal at "0" VU. Playback the resultant signal and measure the overall distortion factor. Measure the noise level of the tape recorder without the tape. Connect the audio frequency oscillator directly to the distortion meter for measurement of the distortion factor of the oscillator. The required distortion factor can be obtained from the results of the above measurement by the following formula:

$$d_0 = d - d_1 - d_2$$

where, d_0 = Required distortion factor

d = Overall distortion factor

d_1 = Noise level

d_2 = Distortion factor of the oscillator

NOTE: When measuring the distortion factor, new tape should be used.

6. CROSS TALK

(Cross talk between the channels)

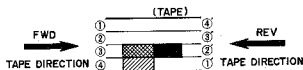


Fig. 6

As shown in Fig. 6, first record a 1,000 Hz sine wave signal on Track No. 3 at +3 VU level. Next, record under a non-input condition. Then, playback the tape on Tracks No. 3 and 4 (reversed condition of tape) through the B.P.F. (band pass filter sensitivity ... 1:1) and obtain a ratio between the two from the following formula:

$$C = 20 \log \frac{E_0}{E_2 - E_1} \text{ (dB)}$$

where, C = Desired cross talk ratio (dB)

E_0 = 1,000 Hz signal output level

E_2 = 1,000 Hz cross talk level

E_1 = Non-input signal recorded level

Fig. 7

7. ERASE RATIO

As shown in Fig. 4, connect a High Sensitivity V.T.V.M. to the Line output. Playback a virgin tape and take a V.T.V.M. reading of the output level. Next, record a 1,000 Hz sine wave signal at +3 VU, then playback this recorded signal and take a V.T.V.M. reading of the output level. Next, using this pre-recorded tape, record under a non-input condition and take a reading of the noise level output of the erased signal and obtain a ratio between the two from the following formula:

$$Er = 20 \log \frac{E_0}{E_2 - E_1} \text{ (dB)}$$

where, Er = Desired erase ratio (dB)

E_0 = 1,000 Hz signal output level

E_2 = Non-input signal recorded level

E_1 = Virgin tape noise output level

8. POWER OUTPUT (GX-221 only)

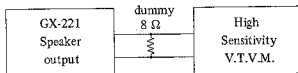


Fig. 8

As shown in Fig. 7, connect an 8Ω dummy load resistor to the speaker output and connect this terminal to a High Sensitivity V.T.V.M. Playback a 250 Hz "0" VU pre-recorded test tape and take a V.T.V.M. reading of the output level. The resultant output can be obtained from the above measurement by using the following formula:

$$P = \frac{E^2}{R} \text{ (W)}$$

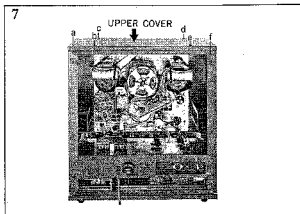
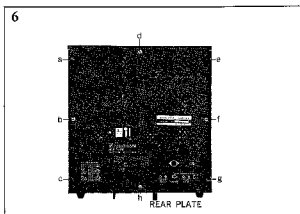
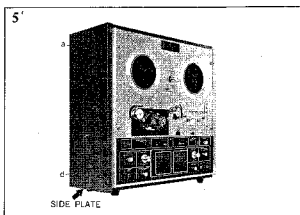
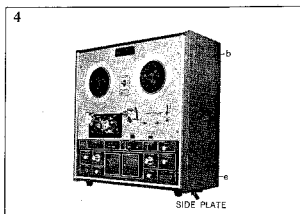
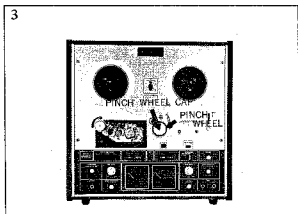
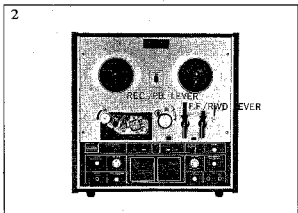
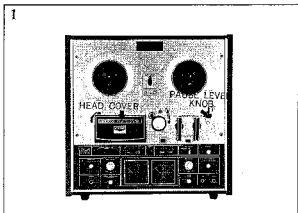
where, P = Desired power output (watts)

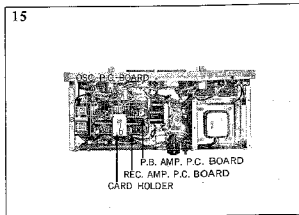
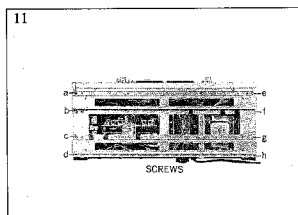
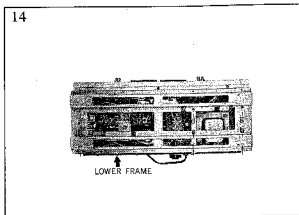
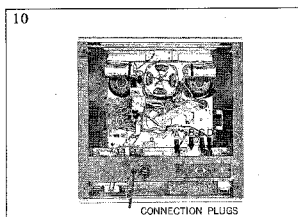
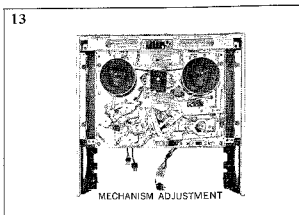
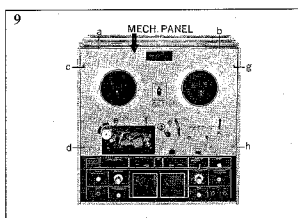
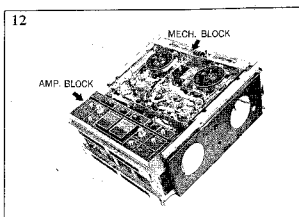
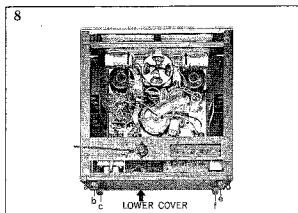
E = Measured voltage (R.M.S.)

R = 8Ω

III. DISMANTLING OF UNIT

In case of trouble, etc. necessitating disassembly, please disassemble in the order shown in photographs. Reassemble in reverse order.





IV. TRANSPORT MECHANISM

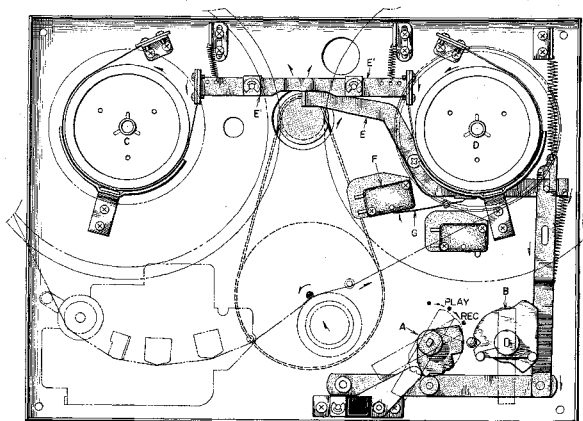


Fig. 9 FWD P.B./RECORDING REVERSE MODE

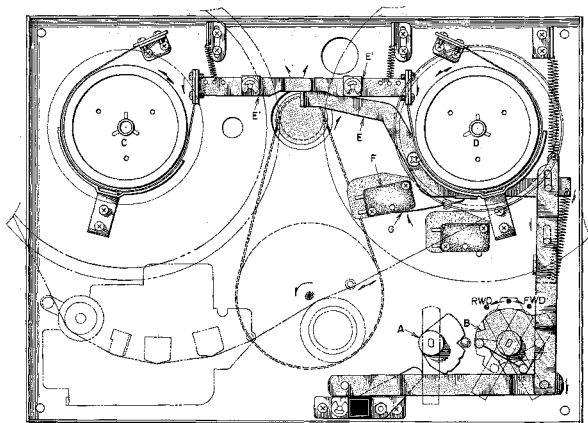


Fig. 10 F.FWD/RWD MODE

1. FORWARD PLAYBACK RECORDING MODE (Refer to Fig. 9)

Setting Recording/Playback lever (A) to playback position causes brake lever (E') to move in the direction of the arrow and release the brake of both torque motors, and at the same time, operation micro switch (SW-006) is turned ON by lever (G), and the torque motors begin to rotate in the direction of the arrows. Also the capstan contacts the pinch roller and the tape is transported at constant speed.

2. FAST FORWARD/REWIND MODE (Refer to Fig. 10)

- 1) Setting Fast Forward/Rewind lever (B) to Fast Forward or Rewind position causes brake lever (E') to move in the direction of the arrow, and release the brake of both torque motors, and at the same time, operation micro switch (SW-006) is turned ON by lever (G) and the torque motors begin to rotate in the direction of the arrows.
- 2) For fast forward or rewind, the mechanical operation is the same, but the voltage supply is different at each mode. (Refer to Chart 2)

3. BLOCK DIAGRAM OF VOLTAGE SUPPLY CIRCUIT TO MOTOR AT EACH MODE

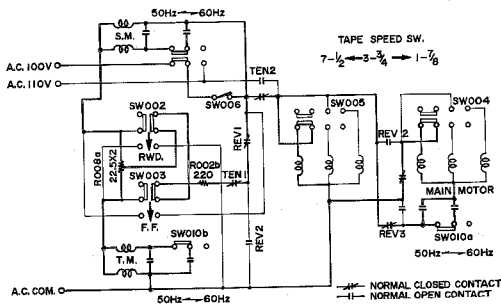


Fig. 11 NORMAL PLAYBACK MODE

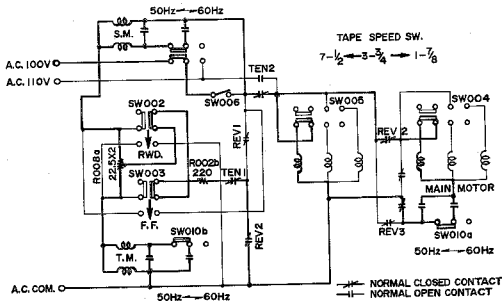
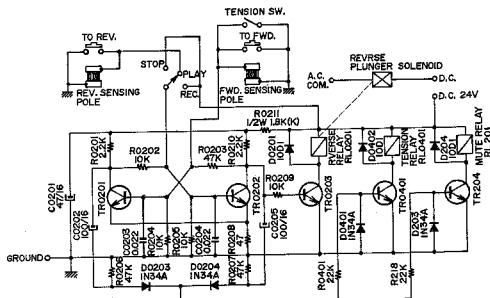


Fig. 12 REVERSE PLAYBACK MODE



Transistor Mode	TR0201	TR0202	TR0203	TR0401	TR204
Normal P.B.	OFF	ON	OFF	OFF	OFF
Reverse P.B.	ON	OFF	ON	ON	ON

4. SYSTEM CONTROL CIRCUIT OPERATION

1) Tension Relay Operation

The tension relay functions to switch the supply voltage only when the main motor is first started or at reverse time when the starting torque changes until stability is obtained. The tension relay also prevents strong tension from being applied to the tape when tape direction is changed by supplying uniform voltage to both torque motors.

2) Mute Relay Operation

Because tape travel is slow when the machine is first switched to or from Forward and Reverse, the mute relay mutes the line output signal until proper main motor revolutions are reached.

3) System Control Operation

In Schematic 1, at Forward Playback time, because transistor TR0202 base bias is high when compared with transistor TR0201, TR0202 is held at ON condition. Consequently, the collector voltage of TR0202 is low, and transistor TR0203 is OFF. Also because the condenser C0202 is charged by the collector voltage of transistor TR0201, the base bias of transistor TR0401 as well as TR0204 is low and is held at OFF condition. When the Reverse Button is depressed, or the sensing tape passes the reverse sensing pole, the base of transistor TR0202 is grounded, the collector voltage of TR0202 increases and TR0203 is turned ON, and because Rev. Relay RL0201 operates, main motor reverse revolutions begin.

Also because of the TR0202 collector voltage increase, the charge current which has passed diode D0204 as well as resistors R0401 and R218 and also the internal impedance of transistors TR0401 and TR204 flows to condenser C0205, and while this current is flowing, TR0401 and TR204 is maintained at ON condition, and Tension Relay RL0401 as well as Mute Relay RL201 operates.

When the main motor begins reverse revolutions and proper tape speed is reached, the charge of condenser C0205 will be stopped, TR0401 and TR204 base bias will disappear and these two transistors are turned off, the tension relay as well as the Mute Relay is turned off, and proper reverse mode operation begins. During reverse playback when the FWD Button is depressed or the sensing tape passes the FWD sensing pole, the base of transistor TR0201 is grounded, TR0201 is turned off and the collector voltage increases.

Accordingly, transistor TR0202 base bias becomes high, TR0202 is turned ON and the collector voltage decreases. At this time, TR0203 is turned OFF, and Rev. Relay RL0201 is also turned OFF. Thus, main motor revolutions are switched to normal playback direction. Also because of the TR0201 collector voltage increase, as at reverse time, charge current flows to condenser C0202, and transistor TR0401 and TR0404 are turned ON. Consequently, Tension Relay RL0401 as well as Mute Relay RL0201 operates. The main motor begins forward revolutions and when proper tape speed is reached, condenser C0202 charge will be stopped, the Tension Relay as well as Mute Relay is turned OFF, and proper forward mode operation begins.

At Stop or Recording mode, voltage is supplied to TR0202 base, and because Reverse Button and sensing tape is irrelevant, main motor revolutions are always in forward playback direction.

V. MECHANISM ADJUSTMENTS

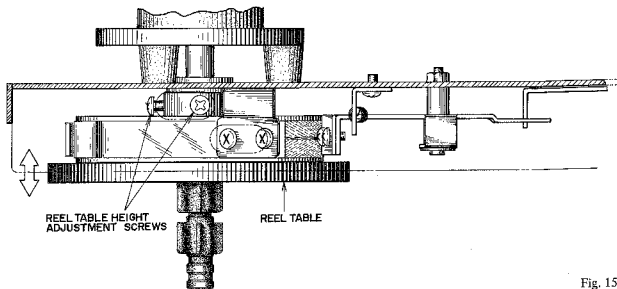
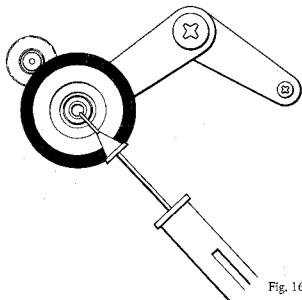


Fig. 15



1. REEL TABLE HEIGHT ADJUSTMENT

As shown in Fig. 15, loosen reel table height adjustment screws, and adjust reel table height by moving table in direction of arrow and positioning so that the tape winds in the center of the reel.

2. PINCH WHEEL PRESSURE MEASURING METHOD

Measure pinch wheel pressure with a tension gauge as shown in Fig. 16. Read the value on the tension gauge as soon as the pinch wheel separates from the tape and tape travel stops. Ideal pinch wheel pressure is 1.8 kg.

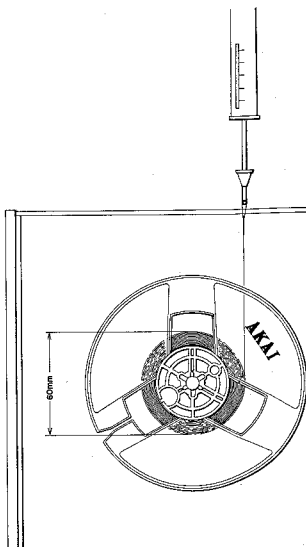


Fig. 17

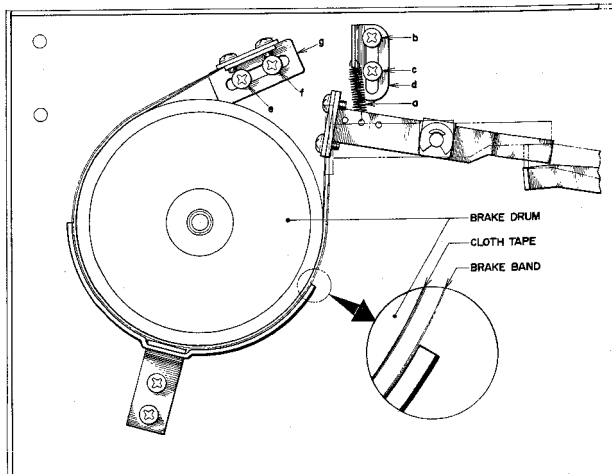


Fig. 18

3. BRAKE TENSION ADJUSTMENT

- 1) As shown in Fig. 17, use a 60 mm diameter tape wound on a 5" reel and measure the brake tension with a tension gauge. Ideal brake tension is from 300 to 370 grams.
- 2) Brake tension adjustment can be made as follows: (Refer to Fig. 18)
 - a) Change position of suspended spring (a).
 - b) Loosen screws (b) and (c) and adjust the vertical position of spring suspension metal (d).
 - c) Loosen screws (e) and (f) and adjust the horizontal position of brake band suspension metal (g).
 - d) Only the left side is shown in Fig. 18, but the right side must be adjusted in the same way.

NOTE: In making brake tension adjustment, at all modes except stop mode, confirm that the brake band completely separates from the cloth tape on the brake drum. (Refer to Fig. 18)

4. SUPPLY VOLTAGE AND TENSION AT VARIOUS OPERATING MODES

Torque Motor	Left Side	Right Side
Mode		
Normal P.B.	30 V (34 V) 60 g	60 V (68 V) 200 g
Reverse P.B.	60 V (68 V) 200 g	30 V (34 V) 60 g
F.FWD	5.8 V (6 V) 15 g	94.2 V (103 V) 460 to 480 g
RWD	94.2 V (103 V) 460 to 480 g	5.8 V (6 V) 15 g
Tension Relay at Operating Time	45 V (51 V) 100 g	45 V (51 V) 100 g

The voltage shown in parentheses are at 60 Hz.

Chart 2

VI. HEAD ADJUSTMENTS

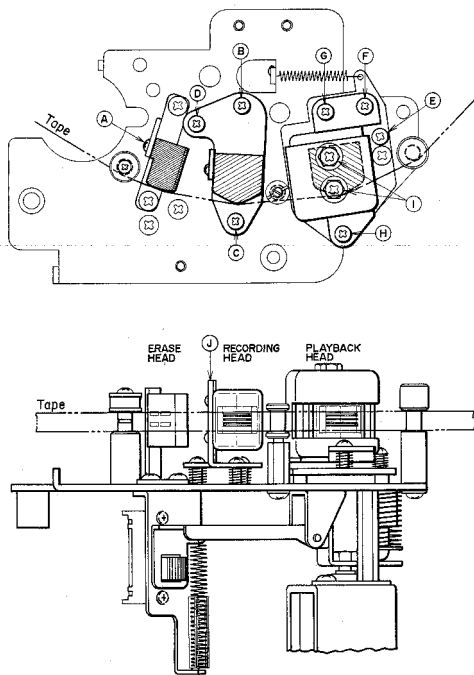


Fig. 19

1. HEAD HEIGHT ADJUSTMENT

1) Erase Head

At Playback mode, loosen screws (A) shown in Fig. 19 and adjust head height so that the upper edge of the tape is about 0.1 mm lower than the upper edge of the left channel erase head core.

2) Recording Head

At Playback mode adjust recording head height by turning screws (B) (C) and (D) shown in Fig. 19 to left and right until the upper edge of the tape is the same height as the upper edge of the left channel recording head core.

3) Playback Head

- a) At Forward Playback mode, adjust playback head height by turning screws (F) (G) and (H) shown in Fig. 19 to left and right until the upper edge of the tape is the same height as the upper edge of the left channel playback head core.
- b) At Reverse Playback mode, adjust playback head height by turning screw (E) shown in Fig. 19 to left and right until the lower edge of the tape is the same height as the lower edge of the right channel playback head core.

2. HEAD AZIMUTH ALIGNMENT ADJUSTMENT

1) Playback Head

- a) Connect a high sensitivity V.T.V.M. to the line output terminals.
- b) Set both the Tape Speed Switch and Equalizer Switch to 7-1/2 ips (19 cm/sec), depress STEREO Track Selector, and set the Monitor Switch to TAPE position.
- c) In case of model GX-225D, set Noise Reduction Switch to OFF position.
- d) Playback an 8,000 Hz 3-3/4 ips recorded Ampex Alignment test tape.
- e) At Forward Playback mode, turn Azimuth Alignment Screw (F) shown in Fig. 19 to obtain maximum line output level on both channels.
- f) After the adjustment in Item e) above has been completed, loosen screws (I) shown in Fig. 19 and move the head gap side of the playback head to left and right. When tension is applied to the supply reel side and the line output level of both channels do not fluctuate, (maximum allowable fluctuation within $+0.5/-0$ dB) fix screws (I) to maintain this condition.
- g) At reverse playback mode, make the same adjustment as outlined above until the line output level of both channels do not fluctuate.

2) Recording Head

- a) Connect an audio frequency oscillator to the line input terminals, and connect a high sensitivity V.T.V.M. to the line output terminals and load a blank tape.
- b) Set both the Tape Speed Switch and Equalizer switch to 7-1/2 ips (19 cm/sec.), depress STEREO Track Selector, and set the monitor switch to TAPE position.
- c) Record a 16,000 Hz audio frequency at -10 dB recording level.
- d) At recording mode, turn Azimuth Alignment Adjustment Screw (D) shown in Fig. 19 to left and right until the line output level of both channels is maximum and does not fluctuate.
- e) After completing adjustment in Item d) above, adjust gap side of recording head by bending installation angle (J) shown in Fig. 19 to left and right until the line output level of both channels do not fluctuate (maximum allowable fluctuation within $+0.5/-0$ dB) when tension is applied to the supply reel side.

3. To obtain best results, repeat adjustments outlined in paragraphs 1 and 2 above 2 or 3 times.

New blank tape should be used when making these adjustments.

VII. AMPLIFIER ADJUSTMENTS

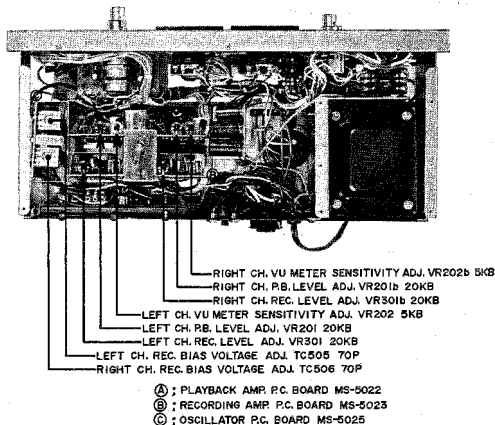


Fig. 20

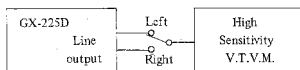


Fig. 21

1. PLAYBACK OUTPUT LEVEL ADJUSTMENT

- 1) Connect a high sensitivity V.T.V.M. to the line output terminals.
- 2) Set both the Tape Speed Switch and Equalizer Switch to 7-1/2 ips (19 cm/sec.), depress STEREO Track Selector and set the Monitor Switch to TAPE position.
- 3) In case of model GX-225D, set Noise Reduction Switch to OFF position.
- 4) Playback a 250 Hz "0" VU pre-recorded test tape.
- 5) Adjust P.B. Amp. P.C. Board playback level adjustment semi-fixed resistors VR201 20 kΩ (Left Channel) and VR201b 20 kΩ (Right Channel) shown in Fig. 20 to obtain a High Sensitivity V.T.V.M. indication of 4 dB (1.228 V)

2. VU METER SENSITIVITY ADJUSTMENT

After the playback output level adjustment has been completed, adjust P.B. Amp. P.C. Board VU meter sensitivity adjustment semi-fixed resistors VR202 5 kΩ (Left Channel) and VR202b 5 kΩ (Right Channel) shown in Fig. 20 to obtain a VU meter indication of "0" VU on both channels.

3. HIGH FREQUENCY DEVIATION CHECK

- 1) Between Channels
 When an 8,000 Hz 3-3/4 ips Ampex Alignment test tape is played back, check to confirm that the difference in high range output level between the left and right channel is within 2 dB.
- 2) Between FWD and REV Playback
 Playback and Alignment test tape and check to confirm that the difference in high range level output between FWD and Reverse playback mode is within 3 dB.
- 3) If Items 1) and 2) above are not within specifications, repeat Head Azimuth Alignment adjustment.

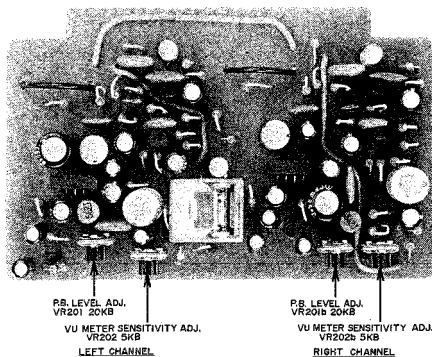
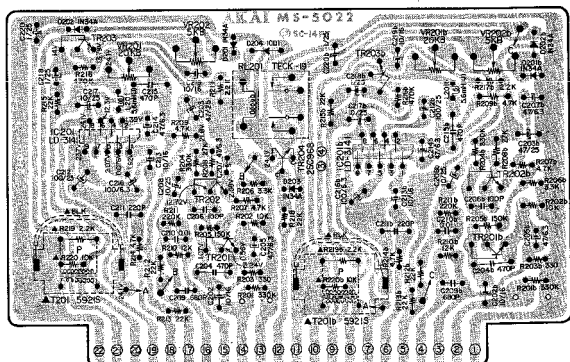


Fig. 22 P.B. AMP. P.C. BOARD (Face Side)



MODEL	TR201	R219	R220	LEAD WIRE (BLK)
GX-221	X	O	X	O
GX-221D	O	X	X	X
GX-225D	X	O	O	X

TR201, 202 ... 2SC871 (P)
TR203 ... 2SC945 (M) (P)

Fig. 23 P.B. AMP. P.C. BOARD MS-5022 (Reverse Side)

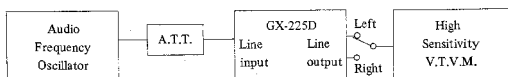


Fig. 24

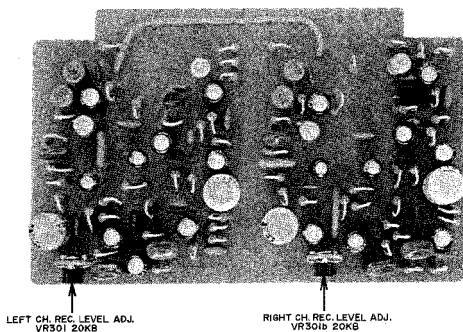


Fig. 25 REC. AMP. P.C. BOARD (Face Side)

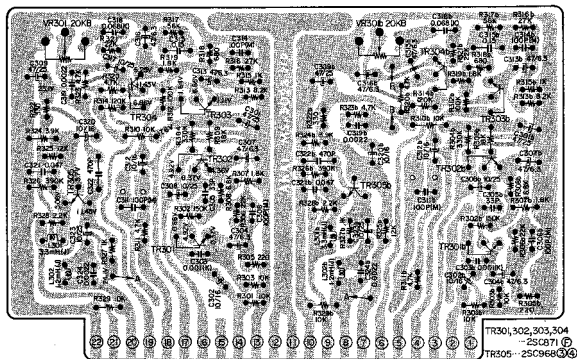


Fig. 26 REC. AMP. P.C. BOARD MS-5023 (Reverse Side)

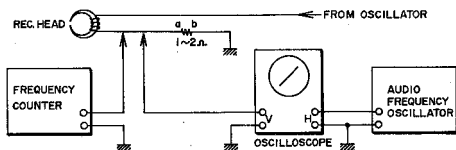


Fig. 27

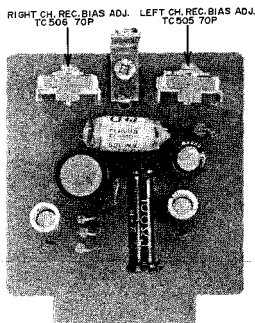


Fig. 28 OSC. P.C. BOARD (Face Side)

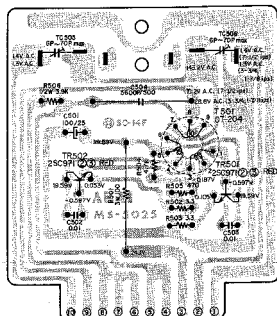


Fig. 29 OSC. P.C. BOARD MS-5025 (Reverse Side)

4. RECORDING LEVEL ADJUSTMENT

- 1) Connect an Audio Frequency Oscillator to the line input terminals through an attenuator, and connect a high sensitivity V.T.V.M. to the line output terminals.
- 2) Set both the Tape Speed Switch and the Equalizer Switch to 7-1/2 ips (19 cm/sec), depress the STEREO Track Selector, and set the Monitor Switch to TAPE position.
- 3) In case of model GX-225D, set Noise Reduction Switch to OFF position.
- 4) Set Recording Level Controls to maximum and load a blank tape (AKAI 100L Tape).
- 5) Set recorder to recording mode, and supply a 1,000 Hz signal from the Audio Frequency Oscillator. Adjust attenuator to obtain a V.T.V.M. indication of 4 dB.
- 6) Set Monitor Switch to SOURCE position, and adjust Rec. Amp. P.C. Board recording level adjustment semi-fixed resistors VR301 20 k Ω (Left Channel), and VR301b 20 k Ω (Right Channel) shown in Fig. 20 to obtain a V.T.V.M. indication of 4 dB on both channels.

5. RECORDING BIAS FREQUENCY MEASURING METHOD

Method 1

- 1) As shown in Fig. 27, install a 1 to 2 Ω resistor in series with the recording head and connect the vertical input of an oscilloscope to these terminals (a and b).
- 2) Supply a sine wave signal from an Audio Frequency Oscillator to the horizontal input of the oscilloscope.

- 3) Set the recorder to recording mode, and vary the oscillation frequency of the Audio Frequency Oscillator until the waveform of the oscilloscope displays a circular or linear pattern.
- 4) At the time of a circular or linear pattern display, if the audio frequency oscillator indication is within a range of 100 kHz $\pm$ 5%, the recording bias frequency is correct.

Method 2

As shown in Fig. 27, connect a frequency counter to terminals a and b, set recorder to recording mode, and take a frequency counter reading.

6. RECORDING BIAS VOLTAGE ADJUSTMENT (Frequency Response Adjustment)

- 1) Employ the same measuring instruments used in Recording Level Adjustment procedure and connect them in the same way.
- 2) Follow Recording Level Adjustment procedure through Item 5), and then set the attenuator to -20 dB.
- 3) Under these conditions, adjust OSC P.C. Board recording bias voltage adjustment trimmer condensers TC505 70P (Left Channel) and TC506 70P (Right Channel) shown in Fig. 20 to obtain an equally flat response at 1,000 Hz and 10,000 Hz.
- 4) Recording bias voltage, following frequency response adjustment, is from 1.3 to 1.4 V A.C.
- 5) Ideal erase voltage is 70 V A.C.

NOTE: The frequency response will vary depending upon the tape being used. As a rule, AKAI 100F Tape (Fuji F tape) is used for this adjustment.

VIII. AUTOMATIC NOISE REDUCTION AMPLIFIER ADJUSTMENTS (Model GX-225D only)

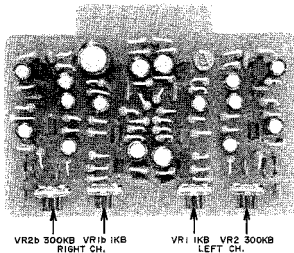
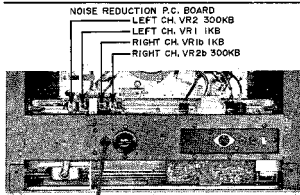


Fig. 31 AUTOMATIC NOISE REDUCTION AMP. P.C. BOARD (Face Side)

1. A.N.R. AMP. ADJUSTMENT

- 1) Connect the various measuring instruments as shown in Fig. 24.
- 2) Set recording level adjustment volumes VR1a 50 kA (Left Channel) and VR1b 50 kA (Right Channel) to maximum.
- 3) Set the Noise Reduction Switch and the S.O.S. Switch to OFF position, and set Monitor Switch to SOURCE.
- 4) Set tape deck to recording mode, and supply a 100 Hz signal to the line input terminals from the Audio Frequency Oscillator. Adjust attenuator to obtain a high sensitivity V.T.V.M. indication of 4 dB (VU meter indication "0" VU).
- 5) Adjust Noise Reduction P.C. Board semi-fixed resistors VR2 300 kA (Left Channel) and VR2b 30 kA (Right Channel) shown in Fig. 30 so that when the Noise Reduction Switch is set to ON position, a line output level of 4 dB is maintained.
- 6) Return Noise Reduction Switch to OFF position and set the oscillation frequency of the Audio Frequency Oscillator to 10 kHz. Then adjust the attenuator to obtain the same results as outlined in Item 4) above.
- 7) Set Noise Reduction Switch to ON position, and, at this time, adjust Noise Reduction P.C. Board semi-fixed resistors VR1 1 kA (Left Channel) and VR1b 1 kA (Right Channel) shown in Fig. 30 to obtain a line output level decrease of 2.5 dB.
- 8) After the adjustments in Items 1) through 7) have been completed, decrease the 10 kHz signal by 30 dB and supply this signal to the line input. Confirm that the line output level is 6 ± 0.5 dB lower when the Noise Reduction Switch is at ON position than when at OFF position.

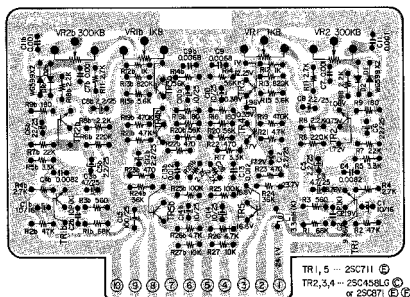


Fig. 32 AUTOMATIC NOISE REDUCTION AMP. P.C. BOARD MS-5215 (Reverse Side)

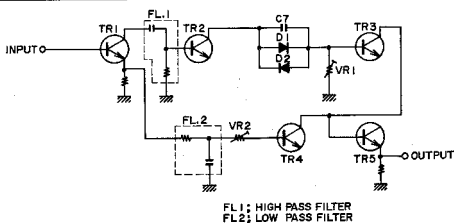


Fig. 33 A.N.R. AMP. BLOCK DIAGRAM

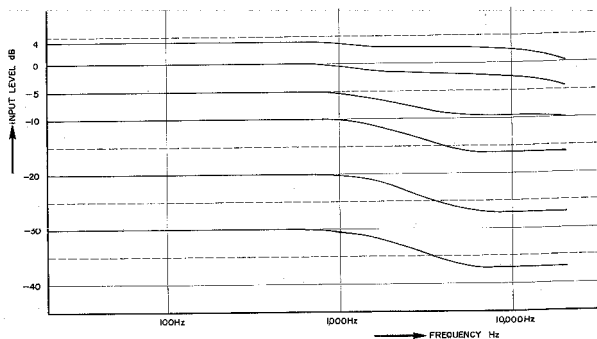
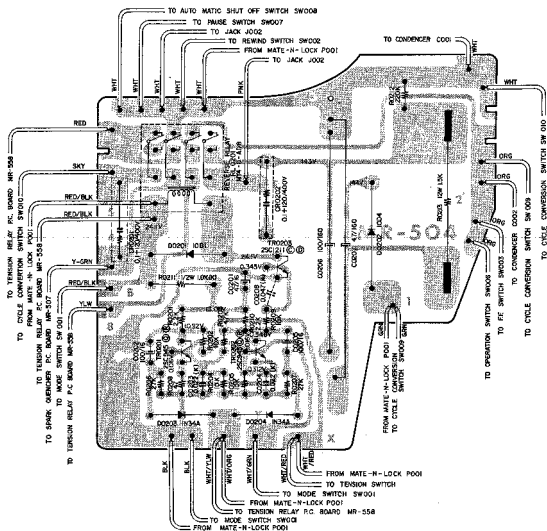


Fig. 34 AUTOMATIC NOISE REDUCTION AMP. CHARACTERISTICS

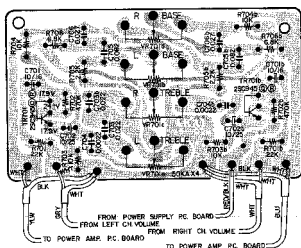
2. A.N.R. OPERATION AND CHARACTERISTICS (Refer to Fig. 33 & 34)

- 1) The TR1 output signal passes the high pass filter and the low pass filter and is supplied to TR2 and TR4 respectively.
- 2) The TR2 output passes diodes D1 and D2 as well as condenser C7 and is supplied to TR3. In case the input signal is high, D1 and D2 decreases the impedance and the signal supplied to TR3 is unchanged. Also the signal which passed FL2 is amplified at TR4 and the TR3 and TR4 signals merge at the input side of TR5 and become a composite signal.
- 3) In case the level of the signal which passed High Pass Filter FL1 is small, diodes D1 and D2 increases the impedance relative to this signal level and the signal supplied to TR3 is even smaller. The signal which passes Low Pass Filter FL2, because there are no variable impedance components such as D1 and D2, is supplied to TR4 unchanged. Consequently, both signals merge, becoming a composite signal and the output becomes a high frequency reduced signal in relation to a low level input.
- 4) The characteristics of diodes D1 and D2 increases the impedance of low level signals (the lower the level, the more the impedance is increased) so that the signal supplied to TR3 is close to zero. Consequently, the purpose of condenser C7 is to prevent decrease below a certain level.

1. SYSTEM CONTROL P.C. BOARD MR-504

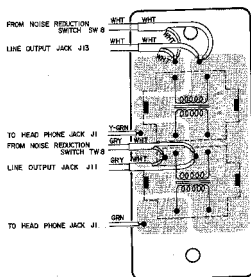
[illegible]

8. TONE CONTROL P.C. BOARD MS-5028

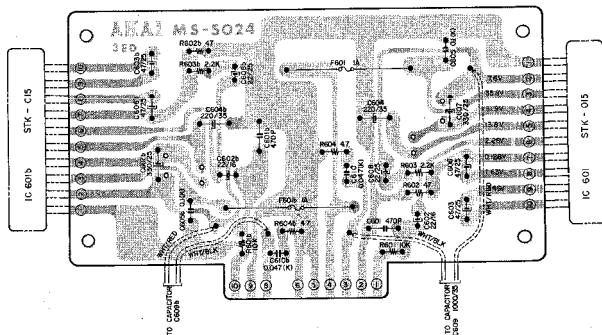


9. HEAD PHONE TRANS.

P.C. BOARD MS-5216



10. POWER AMP. P.C. BOARD MS-5024



SECTION 2

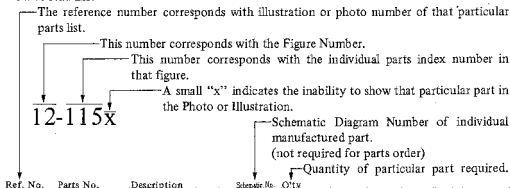
PARTS LIST

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HOW TO USE THIS PARTS LIST

1. This parts list is compiled by various individual blocks based on assembly process.
2. When ordering parts, please describe parts number, serial number, and model number in detail.
3. How to read List



Ref. No. Parts No. Description Schematic No. Q'ty

FLYWHEEL BLOCK #13

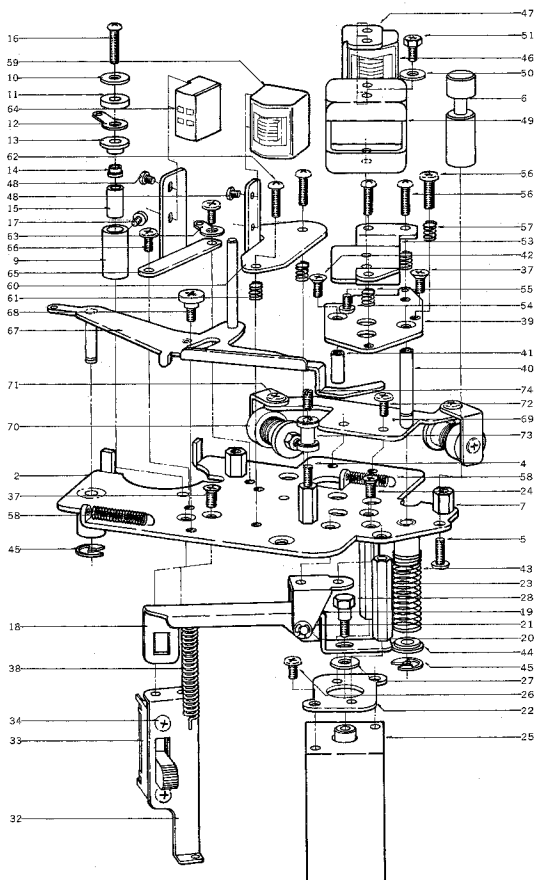
12-115x	806425	Flywheel Block Assy. Comp.	RDGP-12	1
12-116	244506	Flywheel Only	RD-231	1
12-117x	244754	Felt, Flywheel	RD-275	1
12-118	251324	Main Metal Case	RD-226	1
12-119	253080	Main Metal	RD-237	1

4. The symbol numbers shown on the P.C. Board list can be matched with the Composite Views of Components of the Schematic Diagram or Service Manual.
5. The indications of Resistors and Capacitors in the photos of P.C. Board are being eliminated.
6. The shape of the parts and parts name, etc. can be confirmed by comparing them with the parts shown on the Electrical Parts Table of P.C. Board.
7. Both the kind of part and installation position can be determined by the Parts Number. To determine where a parts number is listed, utilize Parts Index at end of Parts List.
It is necessary first of all to find the Parts Number. This can be accomplished by using the Reference Number listed at right of parts number in the Parts Index. (meaning of ref. no. outlined in Item 3 above).
8. Utilize separate "Price List for Parts" to determine unit price. The most simple method of finding parts Price is to utilize the reference number.

ELECTRICAL PARTS TABLE

ELECTRICAL PARTS LIST TABLE Because the indication of resistors and capacitors in the P.C. Board plots are being assigned, please confirm part name and shape by comparing them with the parts shown in this table.	1  Solid Resistor	2  Carbon Resistor	3  Metal Oxide Film Resistor	
4  General Resistor	5  Wire-Wound Resistor	6  Thermistor	7  Control Resistor	
8  MF Capacitor (Tubular Type)	9  Plastic Capacitor	10  Mylar Capacitor	11  VFM (HIG) Capacitor	
12  Hybrid Capacitor	13  Transistor Capacitor	14  Oil Capacitor (Tubular Type)	15  Vertical Type Tubular Type	
16  Electrolytic Capacitor (Tubular Type)	17  Electrolytic Capacitor	18  Ceramic Capacitor	19  Metalized Mylar (Paper) Capacitor	
20  Trimmer Capacitor		VR  Variable Resistor		
21  Ferrite Inductor	22  Transformer			
23  Spark Quencher	24  Diode (Silicon, Zener, Germanium)			

FIG. 1 ILLUSTRATION OF MS HEAD BLOCK



MS HEAD BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
1-1x	BH426047	MS Head Block Comp.		1
1-2	HZ425417	Head Base Plate, w/metal	MS-0061	1
1-3x	MZ303298	T Arm Cushion (Rubber)	RD-281	2
1-4	HZ425542	Tape Guide Prop B	MS-0003	1
1-5	ZW417025	Screw, binding head 3x8, w/washer		3
1-6	HZ425597	Tape Guide Prop C	MS-0011	1
1-7	HZ425586	Head Cover Post	MS-0004	1
1-8x	ZW413188	Nut, M4		2
1-9	HZ425430	Tape Guide Prop A	MS-0012	1
1-10	ZW396786	Tape Guide Washer	KD-0035	1
1-11	HZ396505	Insulator Collar	KD-0087	1
1-12	ZW273778	Earth Lug, M3	KD-0416	1
1-13	HZ396595	Sensing Guide D	MR-34	1
1-14	HZ317632	Insulator Collar A	KD-0438	1
1-15	HZ396797	Sensing Guide		1
1-16	ZW262252	Screw, round head 2.3x12		1
1-17	ZW432674	Screw, pan head 3x3		1
1-18	HL317676	Plunger Lever	MR-16	1
1-19	HZ317687	Lever Support	MR-15	1
1-20	ZW257477	Connecting Pin	RD-211	1
1-21	ZW270088	'E' Ring 1.9M	6-1-9	1
1-22	HZ317698	Plunger Base	RD-21	1
1-23	HZ317700	Plunger Retaining Prop	MR-8	2
1-24	ZW432685	Screw, countersunk head 3x6		2
1-25	EP318115	Plunger Solenoid RGA10143	44-1-25	1
1-26	ZW413223	Screw, binding head 3x5, w/washer		2
1-27	ZW450753	Washer (Nylon) D4.1x9x11		1
1-28	ZW317711	Plunger Bolt	MR-17	1
1-29x	EJ299788	6P Plug	42-1-21	1
1-30x	EJ425632	4P Plug, Consent S-15908	42-1-23	1
1-31x	MZ314403	Nylon Clip HP-2N		3
1-32	HZ317733	Slide Switch Base	MR-18	1
1-33	ES317744	Slide Switch SL-242B4V	25-3-28	1
1-34	ZW432696	Screw, round head 2.6x5		2
1-35x	ZW317801	Toothed Lock Washer, M2.6		2
1-36x	EJ308981	Mold 4P Plug	42-1-22	1
1-37	ZW200417	Screw, countersunk head 3x6		3
1-38	ZG317766	Plunger Lever Spring	MR-19	1
1-39	HZ425507	P.B. Head Hold-down Table	MS-0005	1
1-40	MS317891	PH Shaft	MR-11	1
1-41	HZ298012	4 TR Hold-down Base Guide	3A-09	1
1-42	ZW432663	Screw, countersunk head 2.3x6		1
1-43	ZG317902	PH Spring	MR-13	1
1-44	ZW317913	Spring Holder	MR-12	1
1-45	ZW290283	'U' Ring 2.85M	6-1-1	2
1-46	HP384524	P.B. HEAD P4-200		1
1-47	HZ428387	Head Angle	MS-0007	1
1-48	ZW201475	Screw, pan head 2x3		6
1-49	HZ382667	Triple-shield	RD-A3	1
1-50	ZW426622	Washer (SPC) D3.4x7x8.0x51		2
1-51	ZW403312	Hexagon Bolt 3x4		2
1-52x	EA463206	P.C. Board, Terminal A	RD-A36	4
1-53	HZ425520	P.B. Head Adjust Table	MS-0006	1
1-54	ZW202691	Screw, round head 3x4		2
1-55	ZG425531	P.B. Head Spring	MS-0008	3
1-56	ZW345914	Screw, round head 3x10		4
1-57	ZG303300	Angle Adjust Spring B	RD-35	1
1-58	ZG315011	Brake Lever Spring B	MR-110	2
1-59	HR384513	REC. HEAD R4-200		1
1-60	HZ425564	RH Angle	MS-0009	1
1-61	ZG206144	Angle Adjust Spring	RD-16	3
1-62	ZW336868	Screw, round head 3x12		3
1-63	ZW273881	Earth Lug, M4		1
1-64	HE412187	ERASE HEAD E4-250		1
1-65	HZ425575	Erase Head Base	MS-0010	1
1-66	ZW323728	Screw, binding head 3x5		1
1-67	HL425608	Shifter Lever B, w/shaft	MS-0012	1
1-68	ZW340674	XR Idler Lever Screw	XR-070	1
1-69	HZ425643	Cancel Coil Table	MS-0016	1
1-70	EO317208	Horn Backing Coil 1ST	23-3-27	2
1-71	ZW413223	Screw, binding head 3x5, w/washer		2
1-72	ZW323728	Screw binding head 3x5		2

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
1-73	HZ231884	Tape Guide B	RD-5	1
1-74	ZW384840	Set Screw 3x5 (cup)		1

REEL MOTOR & REEL TABLE BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
2-1	BM314741	Reel Motor Block Comp. 24x0.2	MS-30C, MR-KD	1
2-2x	BR426036	Reel Table Block Comp. (Take-up) MS		1
2-3x	BR426025	Reel Table Block Comp. (Supply) MS		1
2-4	MT425970	MS Reel Table Disc	MS-2901	1
2-5	MT255420	Reel Retainer	MR-102	1
2-6	MS342000	Reel Shaft	MR-104	1
2-7	ZG255633	Reel Spring	MR-109	1
2-8	MT297663	3R.'O' Ring 2.9x1.65M	MR-159	1
2-9	ZW270088	'E' Ring 1.9M	6-1-9	1
2-10	MT397225	Reel Table Rubber	KD-2017	1
2-11	MT495606	Brake Drum (R) A (Take-up)	MR-216	1
2-12x	MT495617	Brake Drum (L) A (Supply)	MR-216	1
2-13x	ZW273778	Earth Lug, M3		2
2-14x	ZW425981	Screw, binding head 3x3		2
2-15	MT436860	Brake Cloth Comp.	MR-160	1
2-16	ZG317496	Felt Tension Spring	MR-209	1
2-17	ZW424056	Screw, pan head 4x1.0		2
2-18	ZW255992	Screw, countersunk head 3x8		3
2-19	MR426958	Counter Pulley (Take-up)	MS-4912	1
2-20	ZW516655	Screw, countersunk head 2.3x8		2
2-21	MZ317373	Brake Lever Prop	MR-102	2
2-22x	ZW413188	Nut, M4		2
2-23	ML314976	Brake Lever A (Take-up)	MR-210	1
2-24x	ML396810	Brake Lever B (Supply)	KD-1618	1
2-25	MB314987	Brake Band	MR-213	2
2-26	MZ314998	Brake Band Retaining Plate	MR-212	4
2-27x	ZW417137	Screw, binding head 3x4		8
2-28	MZ315000	Brake Band Support	MR-214	2
2-29	ZG315011	Brake Lever Spring	MR-116	2
2-30	ZW290283	'U' Ring 2.85M	6-1-1	2
2-31x	ZW323728	Screw, binding head 3x5		4
2-32	MZ317406	Brake Band Guide, w/base	MR-129	2
2-33	MB303535	Counter Belt D91x1.6	3A-411	1

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 2 ILLUSTRATION OF REEL MOTOR & REEL TABLE BLOCK

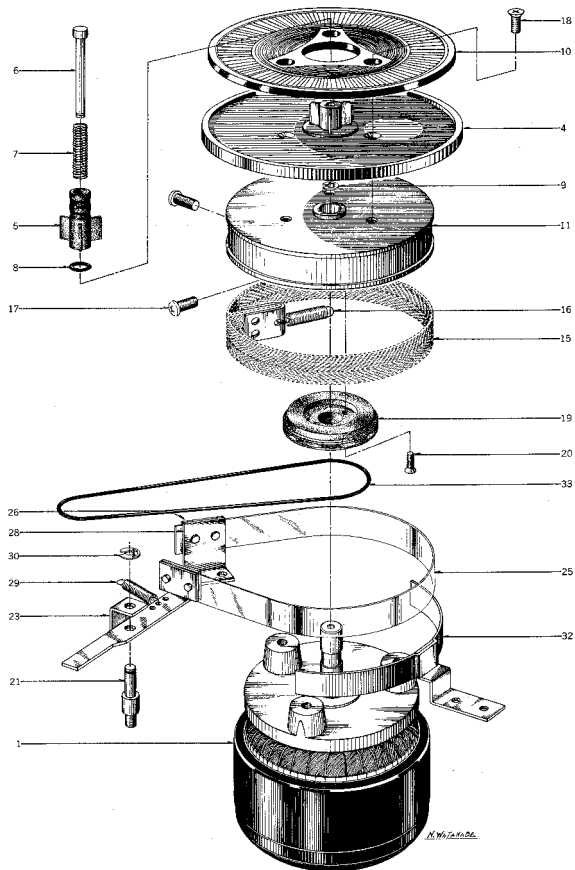
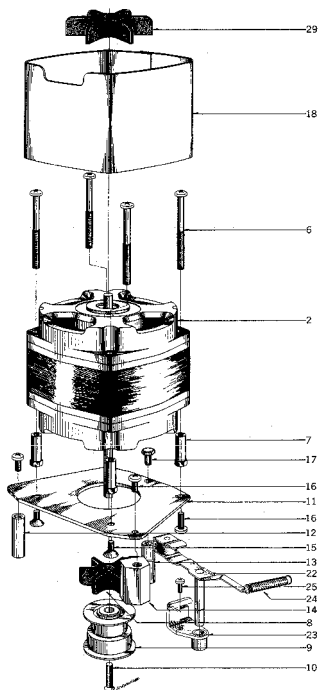


FIG. 3 ILLUSTRATION OF MAIN MOTOR BLOCK



MAIN MOTOR BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
3-1x	BM437040	Main Motor Block Comp.	MS-2,3,MR	1
3-2	MZ448222	24 Motor Cover, w/metal	24X-781	2
3-3x	ZW228025	Thrust Adjust Washer A 0.11	24X-714	8
3-4x	ZW228036	Thrust Adjust Washer B 0.25t	24X-715	8
3-5x	ZW228194	Thrust Washer (Nylon) 0.5t	24X-717	2
3-6	ZW201745	Screw, pan head 4x50, w/washer	16X-767	4
3-7	MZ254327	Motor Mt. Prop	MR-719	1
3-8	MZ316247	MR Motor Fan	MR-719	1
3-9	MR437602	MC Motor Pulley	MC-7002	1
3-10	ZW203016	Screw, oval countersunk head 3x15		4
3-11	MZ316293	MR Motor Mt. Plate	MR-717	1
3-12	MZ254160	Motor Prop A	24X-730	1
3-13	MZ254182	Motor Prop B	24X-731	1
3-14	MZ316304	MR Motor Prop	MR-766	1
3-15	ZW427026	Screw, countersunk head 4x10		2
3-16	ZW424056	Screw, pan head 4x10		4
3-17	ZW272395	M-7 Motor Prop Retaining Screw	24X-732	1
3-18	MZ316326	Motor Out-side Shield (large) A	16X-714	1
3-19x	MZ337724	Motor Out-side Shield (large) B	16X-716	1
3-20x	MZ292364	XR Motor Shield Plate B	XR-705	1
3-21x	BL437038	Belt Change Lever Block Comp.	D	1
3-22	ML437591	Belt Change Lever D (small), w/roller	MC-1011	1
3-23	MZ248354	Belt Guide Stop, w/metal	4TR-221	1
3-24	ZG217337	Belt Return Spring	4TR-224	1
3-25	ZW417150	Screw, pan head 4x6		1
3-26x	ZG217394	Belt Change Spring B	MR-125	1
3-27x	ZW260054	Washer (SUP) D6.1x1.0x0.25t		1
3-28x	ZW290283	'U' Ring 2.85M	6-1-1	1
3-29	MZ254441	Motor Fan (large)	RD-640	1
3-30x	MZ404820	Dust Cover Plate (Nylon) D24x1t	RD-A640	1

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 4A ILLUSTRATION OF FLYWHEEL BLOCK

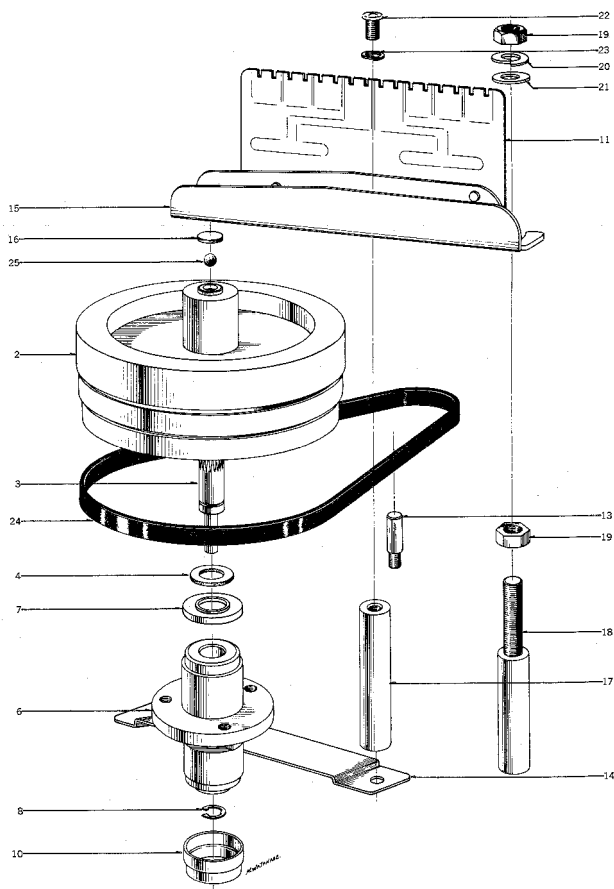
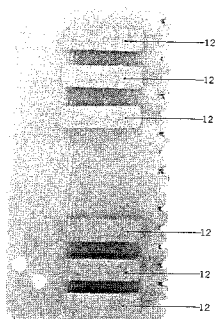


FIG. 4B PHOTO OF FLYWHEEL BLOCK

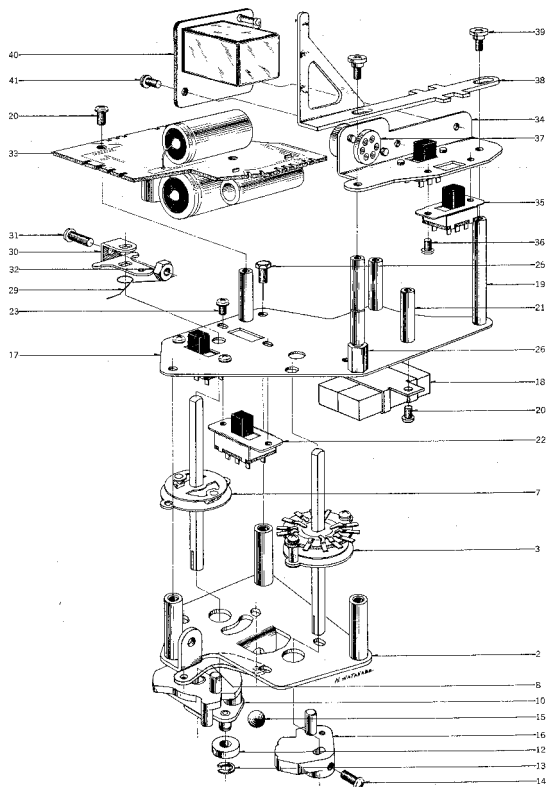


FLYWHEEL BLOCK

Ref. No.	Parts No.	Description	Schematic Q'ty
			No.
4-1x	BF476550	Flywheel Block Comp.	MS 2.1.MR 1
4-2	MZ296245	Flywheel 24	MR-201 1
4-3	MS476572	D6 Main Shaft	MR-1905 1
4-4	ZW447208	Flywheel Thrust B	
		D7.9x13x0.5t	10025 1
4-5x	ZW373577	Set Screw, hexagon socket	
		5x6 (Flat)	2
4-6	MZ296256	Main Case A 24, w/metal	MR 206 1
4-7	MZ446635	Thrust Cap, Main Metal B2	LF-2006 1
4-8	ZW244710	Flywheel Fixing Pin	900-250 1
4-9x	MZ244113	Felt D12.5x16x2t	1
4-10	MZ253113	Main Metal Cap B	MR-208 1
4-11	BA334541	Spark Quencher P.C. Board	
		Comp. (MR-507)	1
4-12	ER450797	Spark Quencher U/L	
		0.033μ+120 400WV	41-1-34 6
4-13	MZ248313	Belt Guide Pin	478-109 1
4-14	MB439525	Flywheel Belt Holding Plate B	MS-1014 1
4-15	MZ314897	Flywheel Supporting Plate MR	MR-121 1
4-16	ZW392681	Washer, without hole	
		(Nylon) D8x1t	1
4-17	MZ273036	M9 Flywheel Prop A	M9-319 1
4-18	MZ273047	M9 Flywheel Prop B	M9-311 1
4-19	ZW413280	Inch Nut, 1/4" (F20)	2
4-20	ZW392322	Spring Washer, 1/4"	1
4-21	ZW413998	Washer (SUP) D6.8x12.7x1t	1
4-22	ZW413201	Screw, pan head 4x8	1
4-23	ZW273914	Spring Washer, M4	1
4-24	MB437703	MC Flywheel Belt	MC-1015 1
4-25	MV269965	Steel Ball D4	1
4-26x	ZW323728	Screw, binding head 3x5	2

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 5 ILLUSTRATION OF SWITCH BLOCK



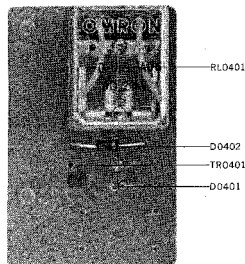
SWITCH BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
5-1x	BS433787	Switch Block Comp.	MS	1
5-2	HZ402390	Switch Table A-2 (MR), w/prop	MR-201	1
5-3	ES425924	Play Shaft (Y Type) Y-263-2	25-7-24	1
5-4x	ZW460157	Washer (SPC) D3.1x8x0.8t		2
5-5x	ZW348107	ISO Nut, M3		2
5-6x	ER345756	Carbon/R. RD1/4 68k (J)		
		(Insu. type)	35 9-5	1
5-7	ES316934	Y type Rwd Shaft	25-6-5	1
5-8	MZ316945	Nut Plate	MR-245	1
5-9x	ZW413728	Screw, binding head 3x6, w/washer		2
5-10	MZ316956	Cam A-3, w/plate	MR-242	1
5-11x	ZW259942	Washer(Fiber) D5.1x10.3x0.5t		1
5-12	MR269750	Cam Koller D12	900-213	1
5-13	ZW290283	'U' Ring 2.85M	6-1-1	1
5-14	ZW413201	Screw, pan head 4x8		2
5-15	MR270066	Steel Ball D8		1
5-16	MZ217271	Cam B, without tap	900-206	1
5-17	MZ316967	Control Chassis	MR-202	1
5-18	ER477663	Cement/R. H (15+15) H1A (22.5+22.5) K220J	35 16 33	1
5-19	MZ316978	Cycle Switch Prop	MR-207	1
5-20	ZW413223	Screw, binding head 3x5, w/washer		7
5-21	MZ364691	Sys. Con. P.C. Board Prop	MR-284	3
5-22	ES375478	Slide Switch ESD-279DU	25-3-21	2
5-23	ZW371856	ISO Screw, binding head 3x5		3
5-24x	ER376413	Spark Quencher U/L 0.033μ+120 500WV	41 1-37	1
5-25	MZ425935	Hexagon Bolt 4x8, w/washer		2
5-26	MZ317046	Rec. Lever Prop	MR-206	1
5-27x	MZ373318	Nylon Clip HP-3N		1
5-28x	ZW321298	ISO Screw, binding head 3x8		1
5-29	ZG225516	Switch Spring	MR-255	1
5-30	MZ317024	Switch Cam	MR-204	1
5-31	ZW424056	Screw, pan head 4x10		1
5-32	ZW413188	Nut, M4		1
5-33	BA324088	Sys. Con. P.C. Board Comp. (MR-504)		1
5-34	MZ425946	Frequency Switch Table	MS-1002	1
5-35	ES317531	Slide Switch ESD-271DU	25-3-24	2
5-36	ZW384131	Screw, round head 3x5		4
5-37	EJ365793	6P Socket	31-1-63	1
5-38	ML317542	Cycle Change Lever MR	MR-209	1
5-39	ZW207314	Amp. Lever Set Screw	3A-737	2
5-40	BA317081	Tension Relay P.C. Board Comp. (MR-558)		1
5-41	ZW413223	Screw, binding head 3x5, w/washer		2
5-42x	EJ293062	12P Mate-N-Lock Cap Housing	1-480278-0	1
5-43x	EJ373623	Pin Contact 61116-1	52-1-1	12
5-44x	EJ317125	5P TV-Consent-Plug	42-1-6	1

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

Ref. No.	Parts No.	Description	Schematic No.	Q'ty
6-84x	ZW330434	Adjust Washer(U) D4x13x0.5t		1
6-85x	ZW330445	Adjust Washer(U) D4x13x0.5t		1
6-86	ML314763	MR Lever B, w/lever D	MR-122	1
6-87	MR314785	Cam Roller D9	MR-237	1
6-88	ZW290263	'U' Ring 2.85M	6-1-1	6
6-89	ZG314818	D Lever Spring	MR-114	1
6-90	ML334506	MR Lever A, w/metal	MR-126	1
6-91	ML314842	MR Lever C	MR-198	1
6-92x	ZW419826	Washer (Fiber) D6.2x10x1t		2
6-93	ML314864	IB Lever	MR-111	1
6-94	MZ260662	AS Lever Prop Base, w/prop	4TR-136	1
6-95x	ZW202116	Screw, binding head 3x5, w/lug		1
6-96	MZ218125	Gear Stopper	4TR-129	1
6-97	ZG226697	Stopper Spring	4TR-121	1
6-98	ML228868	Auto Mech. Control Lever	4TR-125	1
6-99	ZW260087	Washer (Fiber) D6.1x10x0.5t		1
6-100	ML314932	MR Pinch Roller Lever	MR-119	1
6-101	MS243404	Pinch Roller Shaft C	4TR-102	1
6-102x	ZW259975	Washer (SUP) D5.1x10.3x0.8t		1
6-103	ZW413188	Nut, M4	MR-212	4
6-104	MR269763	Cam Roller D13	900-154	1
6-105	MS217192	Cam Roller Shaft A	900-170	1
6-106	ZG455692	Pinch Roller Spring (MS)	MS-1015	1
6-107	ML425790	Shifter Lever A	MS-1003	1
6-108x	ZW413223	Screw, binding head 3x5, w/washer		2
6-109	MZ425801	Shifter Stand, w/pin	MS-1004	1
6-110	ZW323728	Screw, binding head 3x5		1
6-111x	ZW314943	D8 Washer	MR-113	1
6-112	ML314976	Brake Lever A (Take-up)	MR-219	1
6-113	MB314987	Brake Band	MR-212	2
6-114x	MZ314998	Brake Band Retaining Plate	MR-212	4
6-115	ZW417137	Screw, binding head 3x4		8
6-116	MZ315000	Brake Band Support	MR-214	2
6-117	ZG315011	Brake Lever Spring	MR-116	2
6-118x	ML396810	Brake Lever B (Supply)	KD-1038	1
6-119	HZ315077	Reverse Guide Base w/prop	MR-229	1
6-120	HZ315090	Reverse Guide	RD-225	1
6-121x	ZW344463	Set Screw, hexagon socket 4x6 (cup)		1
6-122	ES488935	Tension Switch Comp. MS-2	MS-1011	1
6-123	MZ381701	Switch Angle Base	MR-262	1
6-124x	ZW273778	Earth Lug, M3		1
6-125x	ZW427048	Screw, round head 3x3		2
6-126	MZ210071	Auto. Switch Plate	MR-116	1
6-127	ES375478	Slide Switch ESD-279DU	ES-1-22	1
6-128	ZW440291	ISO Screw, countersunk head 3 x 6		2
6-129	ES438535	Micro Switch V-1A442 U/L	ES-1-18	2
6-130x	ER376435	Spark Quencher U/L 0.1µ+120 250WV	41-1-35	1
6-131x	ZW486358	Screw, round head 3x15		3
6-132x	ZW439514	Screw, binding head 3x18		1
6-133	ML316394	Operation Switch Lever	MR-112	1
6-134x	ZW270088	'E' Ring 1.9M	6-1-9	1
6-135	ZW425788	Screw, round head 3x4		3
6-136	ML316427	MR Pause Lever, w/lever B	MR-233	1
6-137	ZW217877	Pause Lever Retaining Screw	900-136	1
6-138	MZ316451	M-7 Pause Stopper	MR-116	1
6-139	ZG301061	Pause Spring 990A	4TR-118	1
6-140	ML316440	Shut-off Switch Lever	MR-234	1
6-141	ZW323728	Screw, binding head 3x5		6
6-142	ZW207314	Amp. Lever Set Screw	3A-737	1
6-143	MC399521	Counter M-470D	9-1-14	1
6-144	MB303535	Counter Belt D91x1.6	1A-617	1
6-145	MZ317406	Brake Band Guide, w/base	MR-120	2
6-146	BL316484	AS Lever Comp.	MS,MR,MC	1
6-147	ZG260706	AS Lever Spring	4TR-118	1
6-148	ZW290294	'U' Ring 2.85M	6-1-1B	1
6-149x	MP271170	LC Pinch Roller	LC-391	1
6-150x	EJ205975	Cramp Terminal 1-SD	32-1-7	2
6-151	ZG217394	Belt Change Spring B	µB-125	1

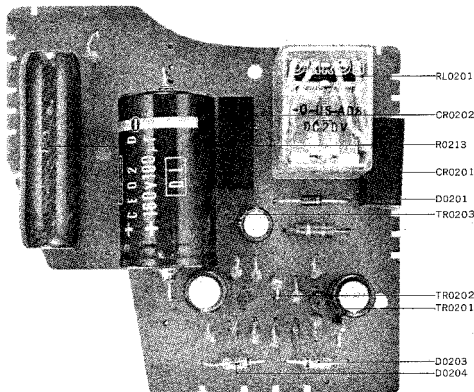
FIG. 7 PHOTO OF TENSION RELAY P.C. BOARD (MR-558)



TENSION RELAY P.C. BOARD (MR-558) BLOCK

Symbol No.	Parts No.	Description	Q'ty
7-1x	BA317081	Tension Relay P.C. Board Comp. (MR-558)	1
7-TR0401	ET234808	Transistor 2SC372(Y)	1
7-D0401	ED129464	Germanium Diode 1N34A	1
7-D0402	ED224526	Silicon Diode 10D1	1
7-RL0401	EP325585	Relay MY2-C-US-AD6-24V	1
7-R0401	ER212264	Carbon Resistor RD1/4 22k(J)	1
		(Stop. type)	1

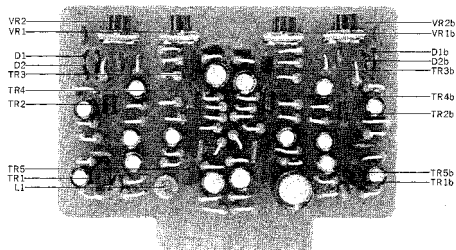
FIG. 8 PHOTO OF SYS. CON. P.C. BOARD (MR-504)



SYS. CON. P.C. BOARD (MR-504) BLOCK

Symbol No.	Parts No.	Description	Q'ty	Symbol No.	Parts No.	Description	Q'ty
8-1x	BA324088	Sys. Con. P.C. Board Comp. (MR-504)	1	8-R0201	ER357456	Carbon RD1/4 2.2k(J)	1
8-TR0201,2	ET398711	Transistor 2SC945(Q)(R)	2	8-R0202	ER336442	Carbon RD1/4 10k(J)	1
8-TR0203	ET430907	Transistor 2SC1211(C)(D)	1	8-R0203	ER346601	Carbon RD1/4 47k(J)	1
8-D0201	ED224526	Silicon Diode 10D1	1	8-R0204,5	ER336442	Carbon RD1/4 10k(J)	2
8-D0202	ED224550	Silicon Diode 10D4	1	8-R0206,7	ER342933	Carbon RD1/4 27k(J)	2
8-D0203,4	ED219464	Germanium Diode 1N34A	2	8-R0208	ER361642	Carbon RD1/4 47(J)	2
8-CR0201	ER376424	Spark Quencher U/L 0.1µ+120 500WV	1	8-R0209	ER336442	Carbon RD1/4 10k(J)	1
8-CR0202	ER450786	Spark Quencher U/L 0.1µ+120 400WV	1	8-R0210	ER357456	Carbon RD1/4 2.2k(J)	1
8-RL0201	EP316001	Relay MY4-O-US-ADR 20V	1	8-R0211	ER316078	Solid RC1/2W 1.8k(K)	1
		Capacitor, Vertical Type		8-R0212	ER380711	Carbon RD1/4 220k(J)	1
8-C0201	EC320040	Elect. 47µF 16WV	1	8-R0213	ER316080	Enamel RWH15G 1.5k(J)	1
8-C0202	EC220127	Elect. 100µF 16WV	1			(Term. type)	1
8-C0203,4	EC251087	Mylar 0.022µF(K) 50WV	2				
8-C0205	EC220127	Elect. 100µF 16WV	1				
8-C0206	EC316091	Elect. 100µF 160WV (Tub. type)	1				
8-C0207	EC316113	Elect. 47µF 160WV (Tub. type)	1				
8-C0208	EC308711	Mylar 0.047µF(K) 50WV	1				

FIG. 11 PHOTO OF NOISE REDUCTION P.C. BOARD (MS-5215)

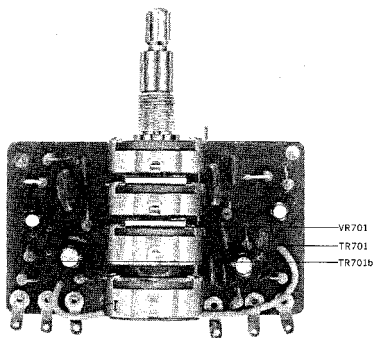


NOISE REDUCTION P.C. BOARD (MS-5215) BLOCK

Symbol No.	Parts No.	Description	Q'ty	Symbol No.	Parts No.	Description	Q'ty
11-1x	BA487405	Noise Reduction P.C. Board Comp. (MS-5215)	1	Resistor, Stopper Type			
11-TR1	ET380834	Transistor 2SC711(E)	2	11-R1	ER350100	Carbon RD1/4 68k(J)	2
11-TR1.3,4	ET234854	Transistor 2SC458LG(C)	6	11-R2	ER346601	Carbon RD1/4 47k(J)	2
11-TR5	ET380834	Transistor 2SC711(E)	2	11-R3	ER363644	Carbon RD1/4 560(J)	2
11-D1,2	ED514721	Silicon Diode WG-559	4	11-R4	ER343078	Carbon RD1/4 2.7k(J)	2
11-L1	EO243988	Ferri Inductor FL7H 3.3MH(J)	1	11-R5	FR212477	Carbon RD1/4 3.3k(J)	2
11-VR1	EV498071	Semi-fixed Volume V10K8-1-5 1k Ω (4US)	2	11-R6	FR380711	Carbon RD1/4 220k(J)	2
11-VR2	EV499353	Semi-fixed Volume V10K8-1-5 300k Ω	2	11-R7	FR212264	Carbon RD1/4 2.2k(J)	2
Capacitor, Vertical Type				11-R8	ER357456	Carbon RD1/4 2.2k(J)	2
11-C1	EC320051	Elect. 10 μ F 16WV	2	11-R9	ER361563	Carbon RD1/4 180(J)	2
11-C2	EC474671	VEM 10F(F) 50WV	2	11-R11	ER343078	Carbon RD1/4 2.7k(J)	2
11-C3	EC450527	Elect. 4.7 μ F 25WV	2	11-R12	ER211465	Carbon RD1/4 1k(J)	2
11-C4	EC411827	Mylar 0.0082 μ F(J) 50WV	2	11-R13	ER362024	Carbon RD1/4 820k(J)	2
11-C5	EC220432	Elect. 2.2 μ F 25WV	2	11-R14	ER361528	Carbon RD1/4 56k(J)	2
11-C6	EC478945	Elect. 2.2 μ F 25WV(Noiseless)	2	11-R15	ER213030	Carbon RD1/4 5.6k(J)	2
11-C7	EC350875	Mylar 0.001 μ F(J) 50WV	2	11-R16	ER361563	Carbon RD1/4 180(J)	2
11-C8	EC220432	Elect. 2.2 μ F 25WV	2	11-R17	FR212477	Carbon RD1/4 3.3k(J)	2
11-C9	EC380621	Mylar 0.0068 μ F(J) 50WV	2	11-R18	ER357456	Carbon RD1/4 2.2k(J)	2
11-C10	EC220994	Elect. 10 μ F 25WV	2	11-R19	ER429996	Carbon RD1/4 470k(J)	2
11-C11	EC350875	Mylar 0.001 μ F(J) 50WV	2	11-R20	FR361528	Carbon RD1/4 56k(J)	2
11-C12	EC220432	Elect. 2.2 μ F 25WV	2	11-R21	ER212883	Carbon RD1/4 4.7k(J)	2
11-C13	EC311793	Mylar 0.012 μ F(J) 50WV	2	11-R22,23	ER304402	Carbon RD1/4 470(J)	4
11-C14	EC220994	Elect. 10 μ F 25WV	2	11-R24	ER420322	Carbon RD1/4 36k(J)	2
11-C15	EC220151	Elect. 100 μ F 25WV	1	11-R25	ER211757	Carbon RD1/4 100k(J)	2
				11-R26	ER212883	Carbon RD1/4 4.7k(J)	2
				11-R27	ER364442	Carbon RD1/4 10k(J)	2
				11-R28	ER357456	Carbon RD1/4 2.2k(J)	2

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

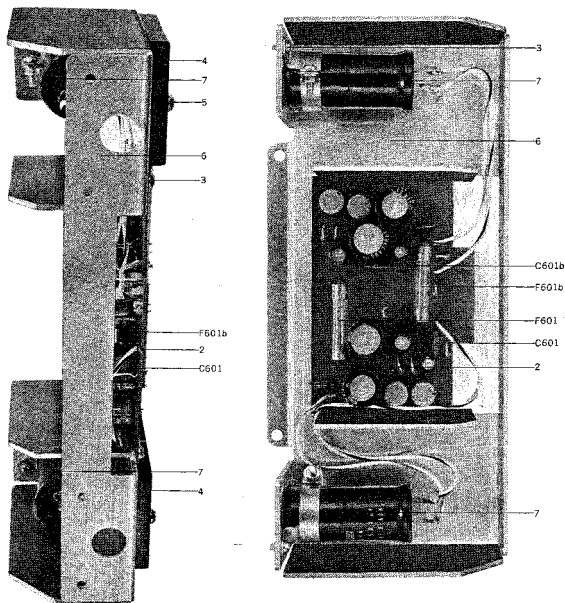
FIG. 12 PHOTO OF TONE CONTROL P.C. BOARD (MS-5028)



**TONE CONTROL
P.C. BOARD (MS-5028) BLOCK**

Symbol No.	Parts No.	Description	Q'ty
12-1x	BA426126	Tone Control P.C. Board Comp. (MS-5028)	1
12-TR701	ET398711	Transistor 2SC945(Q)(R)	2
12-VR701	EV424743	Dual-axial 4-throw Volume KJ-60R 50kAx4	1
Capacitor, Vertical Type			
12-C701	EC320051	Elect. 10 μ F 16WV	2
12-C702	EC220994	Elect. 10 μ F 25WV	2
12-C703	EC368335	Mylar 0.022 μ F(J) 50WV	2
12-C704	EC280683	Mylar 0.0022 μ F(J) 50WV	2
12-C705	EC438041	Mylar 0.082 μ F(J) 50WV	2
12-C706	EC329861	Mylar 0.027 μ F(J) 50WV	2
Resistor, Stopper Type			
12-R701	ER212264	Carbon RD1/4 22k(J)	2
12-R702	ER429996	Carbon RD1/4 470k(J)	2
12-R703,4	ER336442	Carbon RD1/4 10k(J)	4
12-R705	ER357456	Carbon RD1/4 2.2k(J)	2
12-R706	ER306360	Carbon RD1/4 6.8k(J)	2

FIG. 13 PHOTO OF MAIN AMP. BLOCK



MAIN AMP. BLOCK

Symbol No.	Parts No.	Description	Q'ty	Symbol No.	Parts No.	Description	Q'ty
13-1x	BA432742	Main Amp. Block Comp.	1	Capacitor, Vertical Type			
13-2	BA426183	Main Amp. P.C. Board Comp. (MS-5024)	1	13-C601	EC337487	HI-Q 470PF(J) 50WV	2
13-3	ZW200687	Tapping Screw #2 3x6 (round)	8	13-C602	EC331705	Elect. 22μF 16WV	2
13-4	EL425193	Power Amp. I.C. STK-015	2	13-C603	EC220678	Elect. 47μF 25WV	2
13-5	ZW325056	Tapping Screw #2 3x12 (round)	4	13-C604	EC372146	Elect. 220μF 35WV	2
13-6	EZ425204	Main Amp. Head-sink	1	13-C605	EC251291	Mylar 0.1μF(K) 50WV	2
13-7	EC233100	Elect. 1000μF 35WV (Lug. type)	2	13-C606	EC220678	Elect. 47μF 25WV	2
				13-C607	EC324538	Elect. 330μF 25WV	2
				13-C608	EC350684	Elect. 22μF 25WV	2
				13-C610	EC308711	Mylar 0.047μF(K) 50WV	2
				Resistor, Stopper Type			
13-2	BA426183	Main Amp. P.C. Board Comp. (MS-5024)	1	13-R601	ER336442	Carbon RD1/4 10k(J)	2
13-F601	EP460653	Fuse ST-1 1A	2	13-R602	ER361642	Carbon RD1/4 47(J)	2
				13-R603	ER357456	Carbon RD1/4 2.2k(J)	2
				13-R604	ER399723	Carbon RD1/4 4.7(J)	2

When ordering parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 14 PHOTO OF
OSC. P.C. BOARD (MS-5025)

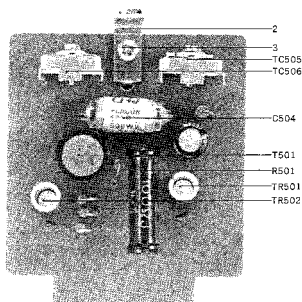
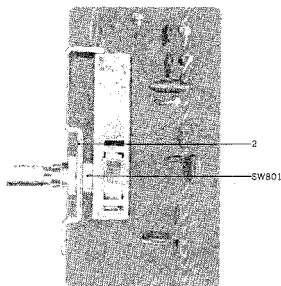


FIG. 15 PHOTO OF
EQUALIZER P.C. BOARD (MS-5027)



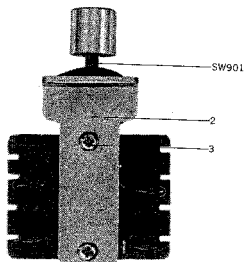
OSC. P.C. BOARD (MS-5025) BLOCK

Symbol No.	Parts No.	Description	Q'ty
14-1x	BA426194	OSC. P.C. Board Comp. (MS-5025)	1
14-TR501,2	ET304255	Transistor 2SC971(2)(3) (Red)	2
14-T501	EO383365	OSC. Coil OT-204	1
14-TC505,6	EC425250	Trimmer Condenser A-1P3-3 70PF	2
14-2	EZ425226	P.C. Board Retaining Metal	1
14-3	ZW413155	Screw, binding head 3x6	1
14-4x	ZW273756	Nut, M3	1
14-5x	ZW780401	Nut, M3	1
Capacitor, Vertical Type			
14-C501	EC220151	Elect. 100μF 25WV	1
14-C502,3	EC250841	Mylar 0.01μF(J) 50WV	2
14-C504	EC520492	Styro 5600PF(J) 50WV (Tab, type)	1
Resistor, Stopper Type			
14-R501	ER425237	Wire-wound 3W, 100(J) (L type)	1
14-R502,3	ER315944	Carbon RD1/4 3.3(J)	2
14-R504	ER212883	Carbon RD1/4 4.7k(J)	1
14-R505	ER304402	Carbon RD1/4 470(J)	1
14-R506	ER538536	Carbon RD1/2 3.9k(J) (Insu. type)	1

EQUALIZER P.C. BOARD (MS-5027) BLOCK

Symbol No.	Parts No.	Description	Q'ty
15-1x	BA426115	Equalizer P.C. Board Comp. (MS-5027)	1
15-SW801	ES424710	Rotary Switch SRG-R083	1
15-2	EZ424721	Equalizer Switch Base	1
Capacitor, Vertical Type			
15-C801	EC250683	Mylar 0.0022μF(J) 50WV	1
15-C802	EC336216	VFM 330PF(J) 50WV	1
15-C803	EC250683	Mylar 0.0022μF(J) 50WV	1
15-C804	EC336216	VFM 330PF(J) 50WV	1
15-C805	EC424708	Mylar 0.0018μF(J) 50WV	1
15-C806	EC411627	Mylar 0.0082μF(J) 50WV	1
15-C807	EC368357	Mylar 0.056μF(J) 50WV	1
15-C808	EC424708	Mylar 0.0018μF(J) 50WV	1
15-C809	EC411627	Mylar 0.0082μF(J) 50WV	1
15-C810	EC368357	Mylar 0.056μF(J) 50WV	1
Resistor, Stopper Type			
15-R801	ER213030	Carbon RD1/4 5.6k(J)	1
15-R802	ER420322	Carbon RD1/4 36k(J)	1
15-R803	ER213030	Carbon RD1/4 5.6k(J)	1
15-R804	ER420322	Carbon RD1/4 36k(J)	1

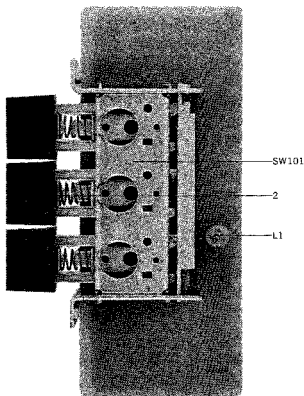
FIG. 16. PHOTO OF
SRT P.C. BOARD (MS-5029)



SRT P.C. BOARD (MS-5029) BLOCK

Symbol No.	Parts No.	Description	Q'ty
16-1x	BA426093	SRT P.C. Board Comp. (MS-5029)	1
16-SW901	ES426971	Push Switch UEG-62L, without Knob	1
16-2	EZ424653	SRT Holder	1
16-3	ZW375107	Screw, pan head 2.6x4	2
Capacitor, Vertical Type			
16-C901,2	EC368357	Mylar 0.056 μ F(J) 50WV	2
16-C903,4	EC311793	Mylar 0.012 μ F(J) 50WV	2
16-C905,6	EC250841	Mylar 0.01 μ F(J) 50WV	2

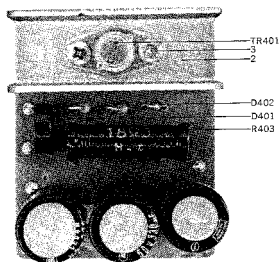
FIG. 17 PHOTO OF
TRACK SELECTOR P.C. BOARD (MS-5055)



**TRACK SELECTOR
P.C. BOARD (MS-5055) BLOCK**

Symbol No.	Parts No.	Description	Q'ty
17-1x	BA426104	Track Selector P.C. Board Comp. (MS-5055)	1
17-SW101	ES448053	Push Switch SPT-034A1 3	1
17-L1	EO374681	Ferri Inductor FL7H 220 μ H(K)	1
17-2	SK383095	TUM Knob	3

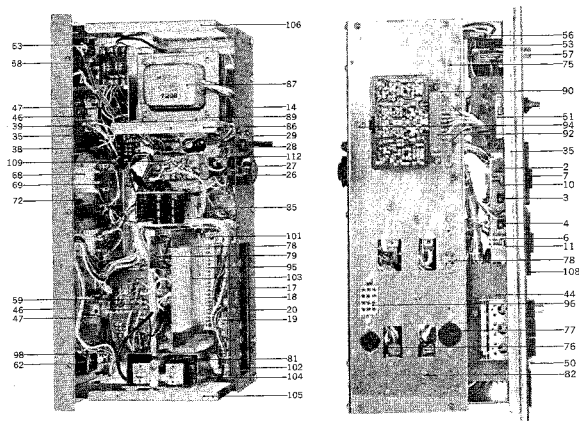
FIG. 18 PHOTO OF
POWER SUPPLY P.C. BOARD (MS-5030)



POWER SUPPLY
P.C. BOARD (MS-5030) BLOCK

Symbol No.	Parts No.	Description	Q'ty
18-1x	BA426150	Power Supply P.C. Board Comp. (MS-5030)	1
18-TR401	ET424833	Transistor 2SD223(Y)(G)	1
18-D401	ED329130	Silicon Diode 10DC-1 (black)	1
18-D402	ED311918	Zener Diode WZ-240	1
18-2	EZ315426	Heat-sink Plate	1
18-3	ZW413741	Screw, binding head 3x8	2
18-4x	ZW273756	Nut, M3	2
Capacitor, Vertical Type			
18-C401,2	EC403468	Elect. 330 μ F 50WV	2
18-C403	EC324538	Elect. 330 μ F 25WV	1
Resistor, Stopper Type			
18-R401	ER212883	Carbon RD1/4 4.7k(J)	1
18-R402	ER361642	Carbon RD1/4 47(J)	1
18-R403	ER413717	Wire-wound 3WL 18(J) (L type)	1

FIG. 19 PHOTO OF AMPLIFIER ASSEMBLY BLOCK

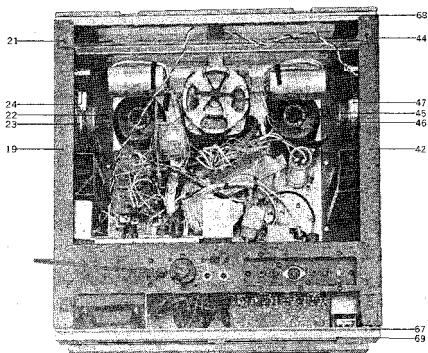
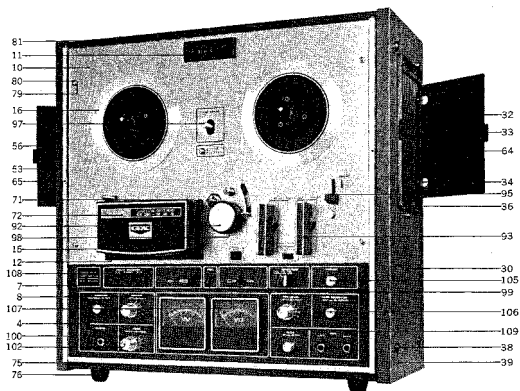


AMPLIFIER ASSEMBLY BLOCK

Ref. No.	Parts No.	Description	Schematic No.	Q'ty	Ref. No.	Parts No.	Description	Schematic No.	Q'ty	
DS SWITCH BLOCK					19-54x	MZ397394	Power Switch Table	KD-2038	1	
19-1x	BZ426082	DS Switch Block Comp.	MS	1	19-55x	ZW371856	ISO Screw, binding head 3x5		2	
19-2	EZ424574	DS Switch Table	MS-1002	1	19-56	ER376413	Spark Quencher U/L	41-1-37	1	
19-3	ES424585	Leaf Switch A LSA-1127A	(Right) 25-10-1	1	19-57	SK487697	Knob B	CG-2007	1	
19-4	ES424596	Leaf Switch B LSA-1127B	(Left) 25-10-1	1	19-58	BA426093	SRT P.C. Board Comp.	(MS-5029)	1	
19-5x	ZW355601	Screw, binding head 2x5	MS-5003	2	19-59	EV487822	Volume V24N 50 kA	36-2-28	2	
19-6	EZ424607	Direction Change Plate	MS-5009	2	19-60x	EV398575	Double/Vol. (FR.) DJ20A	50kZ (GX-221)	36-3-25	2
19-7	SB424618	Direction Change Bottom	MS-5009	2	19-61x	BA426126	Tone Control P.C. Board	Comp. (MS-5028)		1
19-8x	ZW424620	Screw, pan head 3x10	CS-2054	2	19-62	EJ391083	Mic. Jack 3PMJ1P	31-2-28	1	
19-9x	ZW388618	Spring Washer	CS-2053	2	19-63	EJ391094	Mic. Jack 2PMJ1P	31-2-27	2	
19-10	ZG388607	Function Spring B	CS-2053	2	19-64x	EZ225180	Nylon Collar, Jack	LD-590	3	
19-11	ZW391206	Spring Washer B	CS-2053B	2	19-65x	ZW488946	Washer (Lumilar)	D9.2x18x0.25t		3
REAR PANEL BLOCK					19-66x	ZW375153	E Jack Nut		3	
19-12x	SP432606	Rear Panel Block Comp.	(Deck) MS0	1	19-67x	ZW260368	Washer (Fiber) D9.2x18x0.5t		1	
19-13x	BZ426137	Rear Panel Block Comp.	(GX-221) MS4	1	19-68	EM487710	VU Meter KL-251A-7	(GX-225D)	46-1-38	2
19-14	EZ424776	Rear Chassis B	MS-5031	1	19-69	EA487708	VU P.C. Board	MS-5009		2
19-15x	EZ424765	Rear Chassis A (GX-221)	MS-5031	1	19-70x	EM424484	VU Meter KPM-7E	(GX-221/D)	46-1-39	2
19-16x	BZ426148	Jack Plate Block Comp.	MS	1	19-71x	ZW424495	Washer (SPC) D3.1x8x1t		4	
19-17	EZ373511	DPS Terminal Plate	31-3-25	1	19-72	ZG290878	VU Meter Spring	DX-544	4	
19-18	EZ424787	Jack Plate Holder	MS-5009	1	19-73x	ZW348107	ISO Nut, M3		2	
19-19	EJ331435	Lug Plate VB2L	31-4-6	1	19-74x	EL295312	No. 2 Lamp 8V 0.2A	MS-5008	1	
19-20	ZW383951	Screw, truss head 3x5(black)		5	19-75	EZ424225	Amp. Chassis	31-1-59	1	
19-21x	ZW273756	Nut, M3	31-3-26	2	19-76	EJ426532	4P Socket S-16303	31-1-19	1	
19-22x	EJ378966	Mic. Jack 2PMJ2 (GX-221)	DX-509	2	19-77	EJ277108	SP TV-Consent-Socket	31-1-10	1	
19-23x	ZW24976	Jack Thin Washer		2	19-78	EJ296607	4P Jack	MS-5016	1	
19-24x	ZW375153	E Jack Nut		2	19-79	EZ426567	Connector Shield		1	
19-25x	ES375478	Slide Switch ESD-279DU	(GX-221) 25-3-25	1	19-80x	ZW200687	Tapping Screw #2 3x6(round)		1	
19-26	EJ233370	Power Plug Socket S-18010	40-1-3	1	19-81	EZ411276	P.C. Board Retaining	Metal Prop LF-5011	2	
19-27	ZW372025	ISO Screw, truss head 3x6	25-3-25	1	19-82	ZW417025	Screw, binding head 3x8, w/washer		2	
19-28	EZ388263	Strain Relief SR-4K-4	25-1-12	1	19-83x	ED224572	Silicon Diode 5B2 (GX-221)	45-2-28	1	
19-29	EZ348494	U/L AC Cord 3M	24-3-19	1	19-84x	EC401580	Elect./C. 2200uF 50WV	(Lug type) (GX-221)	24-4-44	1
19-30x	EF338387	Fuse ST-2 1.5A	39-1-25	1	19-85	EJ255082	Lug Plate VB2L	33-4-16	1	
19-31x	EF424831	Fuse ST-2 2.5A (GX-221)	39-1-29	1	19-86	EZ424260	Trans. Hanger	MS-5013	1	
SUB PANEL BLOCK					19-87	BT424282	Power Trans. MST-1 (Deck)	38-4-151	1	
19-32x	BZ487214	Sub Panel Block Comp.	(GX-225D)	1	19-88x	BT424271	Power Trans. MST-3 (GX-221)	38-4-152	1	
19-33x	BZ487236	Sub Panel Block Comp.	(GX-221D)	1	19-89	ZW200700	Tapping Screw #2 4x8	(round)	4	
19-34x	BZ487225	Sub Panel Block Comp.	(GX-221D)	1	19-90	EZ487080	Multi Holder (MS-2)	MS-5011	1	
19-35	SP487653	Sub Panel C (GX-225D)	MS-5001	1	19-91x	EZ424304	Multi Holder (GX-221)	MS-5007	1	
19-36x	SP424462	Sub Panel B (GX-221D)	MS-5001	1	19-92	EJ292961	10P Multi-Jack 500-010-005	31-4-4	2	
19-37x	SP424451	Sub Panel A (GX-221)	MS-5001	1	19-93x	ZW487091	Screw, pan head 2.3x8		2	
19-38	EJ331435	Lug Plate VB2L	31-4-6	1	19-94	EZ487315	NRP Holder	MS-5010	1	
19-39	EJ255115	Lug Plate VB2L2	31-4-3	1	19-95	EJ347670	22P Multi-Jack-3	3250-022-001S	31-4-13	2
19-40x	ER329308	Carbon/R. RDI/4 47k(J)	(Insu. type) R1.4	2	19-96	EJ293073	12P Mate-N-Lock Plug	Housing 1-480275-0	32-1-1	12
19-41x	ER345712	Carbon/R. RDI/4 22k(J)	(Insu. type) R1.4	2	19-97x	EJ373634	Socket Contact 6.1115-1	32-1-1	1	
19-42x	EA388674	Lamp P.C. Board (Rec.)	CS-1124	1	19-98	ES374051	Push Switch UEG-22CP	25-6-26	1	
19-43x	EL295312	No. 2 Lamp 8V 0.2A (Rec.)	24-2-8	1	19-99x	EZ424517	Switch Holder	MS-5006	1	
19-44	BA426104	Track Selector P.C. Board Comp. (MS-5055)		1	19-100x	ZW432843	Screw, pan head 2.6x4		1	
19-45x	BZ426082	DS Switch Comp. MS		1	19-101	ZW200665	Tapping Screw #2 3x10	(round)	4	
19-46	ES374051	Push Switch UEG-22CP	25-6-26	2	19-102	EZ487203	Multi Hanger	MS-5012	1	
19-47	EZ424517	Switch Holder	MS-5006	2	19-103	EZ424236	Pre-amp. Shield	MS-5014	1	
19-48x	ZW432843	Screw, pan head 2.6x4		2	19-104	EZ424258	OSC Shield	MS-5015	1	
19-49x	ZW323728	Screw, binding head 3x5		4	19-105	EZ424326	Side Chassis A (Right)	MS-5012	1	
19-50	SK487675	Knob C	CG-2007	4	19-106	EZ424337	Side Chassis B (Left)	MS-5012	1	
19-51	BA426115	Equalizer P.C. Board Comp.	(MS-5027)	1	19-107x	EZ411287	P.C. Board Retaining Metal	LF-5027	1	
19-52x	ZW323728	Screw, binding head 3x5		2	19-108	EZ487258	VU Meter Escutcheon A	MS-5023	2	
19-53	ES469541	Push Switch JB-52	25-5-40	1	19-109	EA487350	HT P.C. Board	MS-5016	1	
19-54x	ZW323728	Screw, binding head 3x5		2	19-110x	BT247746	Head Phone Trans. N19-228S	38-2-11	2	
19-55x	ES469541	Push Switch JB-52	25-5-40	1	19-111x	ZW323728	Screw, binding head 3x5		4	
19-56x	ZW323728	Screw, binding head 3x5		2	19-112	MH223108	Prop	XR-226	2	

When ordering Parts, please describe Parts Number, Serial Number, and Model Number in detail.

FIG. 20 PHOTO OF FINAL ASSEMBLY BLOCK



FINAL ASSEMBLY BLOCK

FINAL ASSEMBLY BLOCK					Ref. No.	Parts No.	Description	Schematic No.	Q'ty
Ref. No.	Parts No.	Description	Schematic No.	Q'ty					
AMP. PANEL BLOCK									
20-1x	BZ487721	Amp. Panel Block Comp. (GX-221)	MS-5012	1	20-49x	ZW425002	Washer (SPC) D3.1x8x0.5t	MS-6039	4
20-2x	BZ487282	Amp. Panel Block Comp. (GX-221D)	MS-5012	1	20-50x	ZW273756	Nut, M3	MS-6039	4
20-3x	BZ487260	Amp. Panel Block Comp. (GX-225D)	MS-5012	1	20-51x	MZ447996	L Metal Fitting A	MS-6039	1
20-4	SP487732	Amp. Panel D GX-221	MS-5012	1	20-52x	ZW447840	Tapping Screw #2 3x8(BR)	MS-6060	1
20-5x	SP487743	Amp. Panel E GX-221D	MS-5012	1	20-53	SZ424923	Side Plate A (GX-221)	MS-6060	1
20-6x	SP487721	Amp. Panel C GX-225D	MS-5012	1	20-54x	SZ424934	Side Plate B (Deck)	MS-6060	1
20-7	SM487754	Amp. Panel Name Plate	MS-5202	1	20-55x	SZ424945	Speaker Grill (GX-221)	MS-6064	1
20-8	SZ409320	Illumination Escutcheon	01-5023	1	20-56	SZ424967	Reflection Plate (GX-221)	MS-6066	1
MECH. PANEL BLOCK									
20-9x	BZ487462	Mech. Panel Block Comp.	MS-5-3	1	20-57x	SZ237508	Reflection Plate Retaining	1A-419	2
20-10	SP487473	Mech. Panel C	MS-6004	1	20-58x	ZW201183	Screw, truss head 3x8 (black)	MS-6038	2
20-11	SZ397618	Counter Escutcheon	KD-6008	1	20-59x	ZW425046	Screw, 3x25(truss), without groove	MS-6041	4
20-12	SZ487440	Head Cover Table A	MS-6003	2	20-60x	ZW259593	Washer (BSP) D3.4x7.8x0.5t	MS-6035	4
20-13x	SZ425070	Head Cover Top	MS-6005	2	20-61x	ZW437444	Screw, oval countersunk head 4x25	MS-6204	5
20-14x	ZW200384	Screw, countersunk head 3x6		2	20-62x	ZW462150	Decorative Washer, M4		5
20-15	ZW425125	Screw, oval countersunk head 3x6		2	ASSEMBLY BLOCK				
20-16	SZ435082	Panel Ring	KD-A6004	2	20-63x	SZ425024	Panel Support	MS-6008	2
SIDE PLATE (RIGHT) BLOCK									
20-17x	BZ432461	Side Plate (Right) Block Comp. (GX-221)		1	20-64	SP487506	Sash (Right), w/pin	MS-6009	1
20-18x	BZ432527	Side Plate (Right) Block Comp. (Deck)		1	20-65	SP487528	Sash (Left), w/pin	MS-6009	1
20-19	SZ424901	Side Wall B (GX-221)	MS-6001	1	20-66x	SZ337278	Screw, binding head 3x5		6
20-20x	SZ540281	Side Wall B2 (Deck)	MS-6001	1	20-67	ZW447772	Tapping Screw #2 3x6(BR)		20
20-21	ZW290250	U type Speed Nut, M4 #1 (large) 6-3-2		2	20-68	SZ454893	Channel A	MS-6038	1
20-22	ZW290248	U type Speed Nut, M4 #1 (small) 6-3-1		2	20-69	SZ454904	Channel B	MS-6041	1
20-23	SS391342	Speaker SK-2187E (GX-221)	29-5-9	1	20-70x	SZ433956	Head Cover Shield	MS-6035	1
20-24	ER364713	Cement/R. 5W 27(K) (Wire-wound type) 35-16-3		1	20-71	SC487541	Head Cover A	MS-6204	1
20-25x	ZW355487	Screw, binding head 3x10		4	20-72	SM487563	Head Cover Name Plate	GX-221 MS-6205	1
20-26x	ZW425002	Washer (SPC) D3.1x8x0.5t		4	20-73x	SM487574	Head Cover Name Plate	GX-221D MS-6205	1
20-27x	ZW273756	Nut, M3		8	20-74x	SM487552	Head Cover Name Plate	GX-225D MS-6205	1
20-28x	MZ447592	L Metal Fitting B	MS-6039	1	20-75	SZ425160	Bottom Plate	MS-6021B	1
20-29x	ZW447840	Tapping Screw #2 3x8(BR)		2	20-76	SZ377190	LM Rubber Foot	LM-404	8
20-30	SZ424923	Side Plate A (GX-221)	MS-6060	1	20-77x	ZW419646	Washer (SPC) D4.5x9.8x0.5t		8
20-31x	SZ424934	Side Plate B (Deck)	MS-6060	1	20-78x	ZW447772	Screw, truss head 4x18		4
20-32	SZ424945	Speaker Grill (GX-221)	MS-6064	1	20-79	ZW408418	Panel Washer	KD-6029	4
20-33	SZ424967	Reflection Plate (GX-221)	MS-6066	1	20-80	ZW411660	Screw, oval countersunk head 3x6		4
20-34	SZ237508	Reflection Plate Retaining		2	20-81	SZ425171	Upper Plate (Ceiling)	MS-6021	1
20-35x	ZW201183	Screw, truss head 3x8 (black)		2	20-82x	ZW463037	Washer, M3 (Mountain type)		4
20-36	ZW425046	Screw 3x25 (truss), without groove		4	20-83x	ZW425125	Screw, oval countersunk head 3x6 (black)		4
20-37x	ZW259593	Washer (BSP) D3.4x7.8x0.5t		4	20-84x	SZ425316	Change Name Plate	MS-6024	1
20-38	ZW437444	Screw, oval countersunk head 4x25		5	20-85x	ZW432944	Push Nut 3x10x0.3t		1
20-39	ZW462150	Decorative Washer, M4		5	20-86x	ZW332065	Lock Screw	MR-648	1
SIDE PLATE (LEFT) BLOCK									
20-40x	BZ432516	Side Plate (Left) Block Comp. (GX-221)		1	20-87x	ZW259514	Washer (Nylon) D3.1x8x1t		1
20-41x	BZ432538	Side Plate (Left) Block Comp. (Deck)		1	20-88x	SZ488801	Back Cover A-1 (GX-221)	MS-6023	1
20-42	SZ424890	Side Wall A (GX-221)	MS-6001	1	20-89x	SZ488812	Back Cover D-1 (Deck)	MS-6023	1
20-43x	SZ540270	Side Wall A2 (Deck)	MS-6001	1	20-90x	ZW462194	Tapping Screw #2 3x8 (pan), w/washer		4
20-44	ZW290250	U type Speed Nut, M4 #1 (large) 6-3-2		2	20-91x	ZW200643	Tapping Screw #1 4x25 (truss)		4
20-45	ZW290248	U type Speed Nut, M4 #1 (small) 6-3-1		2	20-92	SK425158	Pinch Roller Cap	MS-6020	2
20-46	SS391342	Speaker SK-2187E (GX-221)	29-5-9	1	20-93	SK487585	Mech. Knob A	MS-6206	2
20-47	ER364713	Cement/R. 5W 27(K) (Wire-wound type) 35-16-3		1	20-94x	SZ253405	Mech. Knob Screw	7-1-46	2
20-48x	ZW355487	Screw, binding head 3x10		4	20-95	SK476752	Pause Knob	MR-612	1
20-49x	ZW425002	Washer (SPC) D3.1x8x0.5t		4	20-96x	ZW433001	Set Screw, hexagon socket 3x5 (cup)		1
20-50x	ZW273756	Nut, M3		8	20-97	SK409498	Lever Switch Knob A, B	01-5027, 8	1
20-51x	MZ447996	L Metal Fitting A		1	20-98	MF271170	LC Pinch Roller	LC-333	1
20-52x	ZW447840	Tapping Screw #2 3x8(BR)		1	20-99	SK487293	Equalizer Knob	MS-6206	1
20-53	SZ424923	Side Plate A (GX-221)	MS-6060	1	20-100	SK487326	Volume Knob A (GX-221)	MS-5303	3
20-54x	SZ424934	Side Plate B (Deck)	MS-6060	1	20-101x	ZW200766	Set Screw 3x5 (cup)		3
20-55x	SZ424945	Speaker Grill (GX-221)	MS-6064	1	20-102	SK487337	Volume Knob B (GX-221)	MS-5304	3
20-56	SZ424967	Reflection Plate (GX-221)	MS-6066	1	20-103x	ZW200733	Set Screw 3x4 (cup)		3
20-57x	SZ237508	Reflection Plate Retaining		2	20-104x	SK476111	Amp. Knob (Deck)	MR-6010	2
20-58x	ZW201183	Screw, truss head 3x8 (black)		2	20-105	SK487697	Knob B	MS-5604	2
20-59x	ZW425046	Screw, 3x25(truss), without groove		4	20-106	SK487675	Knob C	CG-2007	4
20-60x	ZW259593	Washer (BSP) D3.4x7.8x0.5t		4	20-107	SB426418	Direction Change Button	MS-5602	2
20-61x	ZW437444	Screw, oval countersunk head 4x25		5	20-108	SK383095	TUM Knob	RD-A507	3
20-62x	ZW462150	Decorative Washer, M4		5	20-109	BZ424383	Collar, Jack	CG-2007	3
SIDE PLATE (LEFT) BLOCK									
20-40x	BZ432516	Side Plate (Left) Block Comp. (GX-221)		1	20-110x	EF424811	Fuse ST-2 2.5A	29-1-16	1
20-41x	BZ432538	Side Plate (Left) Block Comp. (Deck)		1	20-111x	EF394773	Fuse 2A 250V	29-1-19	1
20-42	SZ424890	Side Wall A (GX-221)	MS-6001	1	20-112x	EF338387	Fuse ST-2 1.5A	29-1-26	1
20-43x	SZ540270	Side Wall A2 (Deck)	MS-6001	1	20-113x	EF304626	Fuse ST-4 1A	29-1-28	1
20-44	ZW290250	U type Speed Nut, M4 #1 (large) 6-3-2		2					
20-45	ZW290248	U type Speed Nut, M4 #1 (small) 6-3-1		2					
20-46	SS391342	Speaker SK-2187E (GX-221)	29-5-9	1					
20-47	ER364713	Cement/R. 5W 27(K) (Wire-wound type) 35-16-3		1					
20-48x	ZW355487	Screw, binding head 3x10		4					
20-49x	ZW425002	Washer (SPC) D3.1x8x0.5t		4					
20-50x	ZW273756	Nut, M3		8					
20-51x	MZ447996	L Metal Fitting A		1					
20-52x	ZW447840	Tapping Screw #2 3x8(BR)		1					
20-53	SZ424923	Side Plate A (GX-221)	MS-6060	1					
20-54x	SZ424934	Side Plate B (Deck)	MS-6060	1					
20-55x	SZ424945	Speaker Grill (GX-221)	MS-6064	1					
20-56	SZ424967	Reflection Plate (GX-221)	MS-6066	1					
20-57x	SZ237508	Reflection Plate Retaining		2					
20-58x	ZW201183	Screw, truss head 3x8 (black)		2					
20-59x	ZW425046	Screw, 3x25(truss), without groove		4					
20-60x	ZW259593	Washer (BSP) D3.4x7.8x0.5t		4					
20-61x	ZW437444	Screw, oval countersunk head 4x25		5					
20-62x	ZW462150	Decorative Washer, M4		5					

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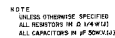
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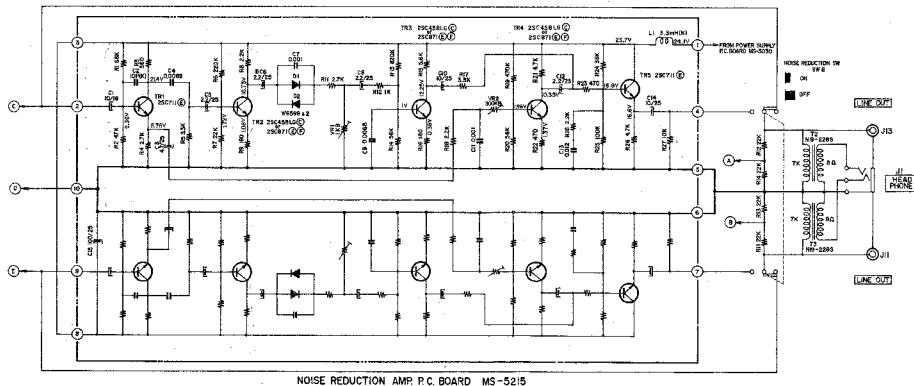
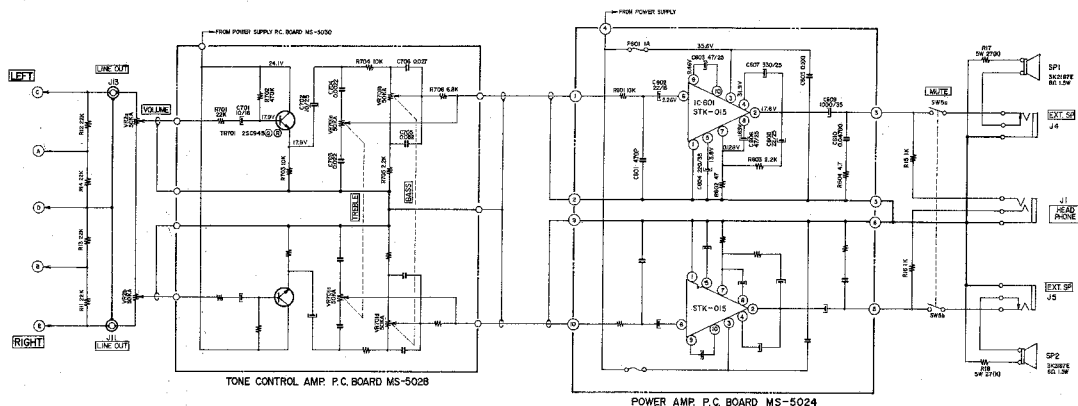
SECTION 3

SCHEMATIC DIAGRAM

1. GX-225D SCHEMATIC DIAGRAM
2. GX-221 SCHEMATIC DIAGRAM
3. GX-221D SCHEMATIC DIAGRAM



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NOTE
UNLESS OTHERWISE SPECIFIED
ALL RESISTORS IN Ω , 1/4W(1)
ALL CAPACITORS IN μ F 50V(1)
X MARK INDICATES LOW LEAKAGE CAPACITOR.

GX-225D, GX-221/D
SCHEMATIC DIAGRAM

NO. 3-3 1460632A

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