

# MODEL R-198

## Battery Operated

### Service Data

If the receiver lacks sensitivity and the tubes and their voltages have checked OK (see voltage chart accompanying circuit diagram) proceed to check the alignment as follows.

**Alignment Equipment**—For proper alignment, an output meter and an accurately calibrated oscillator with a tuning range from 370 K.C. to 15 M.C. are required.

**Alignment**—The alignment operation can all be performed without removing the chassis from the cabinet.

(a) Connect an output meter across the voice coil terminals of the speaker.

(b) Connect a 370 K.C. oscillator between the grid cap of the 1-C-6 first detector and ground. Make sure that there is a condenser (approximately .02 MFD) in the oscillator and leads so that the 1-C-6 grid is not shorted to the ground and the bias upset.

(c) With the volume control full on, align the I.F. stages beginning with the last and working forward, keeping the input signal low enough so that the lowest practical output reading is obtained. Particular care must be taken in aligning the I.F. because these circuits are very selective. If the alignment was very far out repeat the above operation. This alignment should be carried out with the range switch in the "broadcast band" position and the gang condenser set about 1400 K.C.

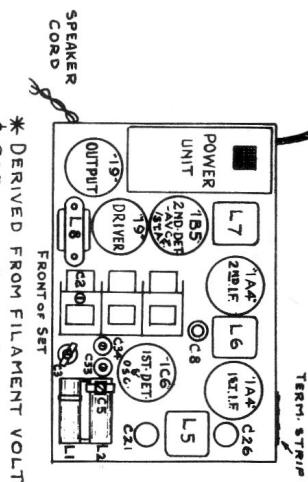
(d) If an appreciable change in C8 was necessary operation

(e) Adjust the receiver and oscillator in tune at 550 K.C. and align C8 for maximum output, rocking the tuning con-

denser back and forth slightly while aligning.

(f) If an appreciable change in C8 was necessary operation

(g) should be repeated.



\* DERIVED FROM FILAMENT VOLTAGE DROP.  
\$ OBTAINED FROM BIAS CELLS. CANNOT  
BE MEASURED WITH ORDINARY VOLTMETER.

\* OBTAINED FROM BIAS CELLS THROUGH AVC.CIRCUIT

TUBE	CIRCUIT LOCATION	FIL.	PLATE	SCREEN	BIAS
19	OUTPUT	I-92	155	0	-2*
19	DRIVER	I-92	125		-4*
1B5	2ND DEF.	I-92	90		-3\$
1A4	I.F. 2ND	I-92	120	50	-3*
1A4	I.F. 1ST.	I-92	130	50	-3+
1C6	1ST. DET & OSC.	I-92	130	50	-3+

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NOTE: - SETS WITH SERIAL NUMBERS FROM 62001 TO 62600  
HAVE RED & BLACK LEADS INTERCHANGED, AND  
GREEN AND YELLOW INTERCHANGED

