

reliminary Checks

To avoid possible damage to the radio, the following preliminary checks should be made before it is turned on:

2. Measure the resistance between B+ (pin 7 of the 50X6 rectifier) and the B— bus, test point B. When burned resistors, or other obvious sources of trouble. chassis. Make sure that all tubes are secure in the proper sockets, and look for broken or shorted connections, 1. Carefully inspect both top and bottom of the

the ohm-meter leads are connected in the proper polar-ity the highest resistance reading will be obtained. This reading should be not lower than 3000 ohms. If it is lower, check condensers C101, C102, C103A, and C204

The above resistance value is not intended as a quality check for these condensers. It is the lowest value at which the rectifier will operate safely while the voltage tests of Section 1 are being performed.

ON SHEET 163 ALIGNMENT DATA

TROUBLE SHOOTING DATA ON SHEET 164

PHILCO

DATA SHEET

162

ALIGNMENT PROCEDURE

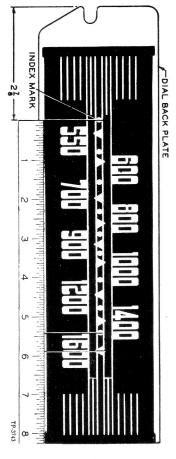
SET RADIO-PHONO SWITCH TO RADIO POSITION AND TURN VOLUME CONTROL TO MAXIMUM NOTE: Make alignment with loop aerial connected to radio.

OUTPUT LEVEL — During alignment, dajust signal- DIAL—Calibration and pointer-index measurements are generator output to maintain output-meter indication shown in figure 6. With tuning gang fully meshed, below 1.25 xolts.

SIGNAL GENERATOR (modulated)—Connect as indi- OUTPUT METER — Connect to terminals indicated

STEP ယ Through .1-mf. condenser to test point C, Section 4 (pin 5, 14AF7). Same as step 3. Radiating loop (see Note below). TO RADIO SIGNAL GENERATOR 1500 kc. 1600 kc SETTING 460 kc. 1600 kc. SETTING 1500 kc. 540 kc. Adjust for maximum. Adjust trimmers in order given for maximum output. Adjust for maximum Turn C300B down tight. SPECIAL INSTRUCTIONS ADJUST C301B. C400B C300A C300B. C301A. C400A_ OUTPUT METER T200

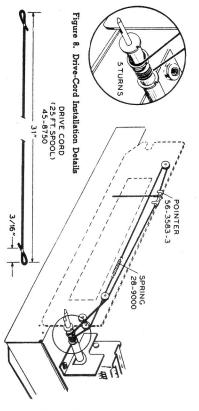
RADIATING-LOOP NOTE: Make up a 6—8-turn, 6-inch-diam eter loop, using insulated wire; connect to signal-generator leads and place near radio loop aerial.



717E 717A

1F = 460KC

Figure 6. Calibration Measurements for Dial Backplate



Philco Model 717-717A is a console combination of a Philco Model D-10 Automatic Record Changer and a Circuit Description SHEET 162 TROUBLE SHOOTING DATA ON SHEET 164

six-tube superheterodyne radio which provides reception within the Standard Broadcast Band.

The loop works into a 14AF7 converter, and variable-condenser tuning is used. The two i-f stages employ 7B7 high-transconductance tubes. To obtain good stability, The loop aerial normally provides adequate signal pickup. If greater pickup is required, an external aerial may be connected.

resistance coupling is employed between the first and second i-f tubes. The diodes of the 7C6 provide detec-tion and a-v-c voltage. The triode section of this tube functions as the first audio amplifier, and is resistance-coupled to the 35.5G6T output tube. The loud-speaker is a permanent-magnet dynamic type. The power supply is a permanent-magnet dynamic type. employs a 50X6 full-wave voltage-doubling rectifier and a resistor-condenser filter network.

The series-resonant circuit, C305, functions as a by-pass of exceptionally low impedance; is resonant at the i.f., 460 kc.

TROUBLE SHOOTING

For the tests in this section, use a d-c voltmeter. Connect the negative lead to the B— bus, test point B; connect the positive lead to the test points 20,000-ohms-per-volt meter, at a line voltage of 117 volts, a.c. ndicated in the chart. in the chart. The voltage given were taken with a

With the radio-phono switch set to the radio position, turn the volume tone control fully clockwise. and turn



Figure 1. Bottom View, Showing Section 1 Test Points

Follow the steps in sequence: if the "NORMAL INDICATION" is obtained in step 1, proceed with the tests for Section 2: if not, isolate and correct the trouble in this section.

				_	_
-	4	œ	19	1	STEP
	Α	D	С	Α	POINT
	167 v.	181 v.	214 v.	167 v.	INDICATION
	No voltage. Low voltage. High voltage.	No voltage. Low voltage. High voltage.	No voltage. Low voltage. High voltage.		INDICATION
	Shorted: C103B. Leaky: C103B. Open: R204,* T200.*	Shorted: C103A. C204.* Open: C108A. Leaky: C108A, C204.* Open: R101, R204.* T200.*	Defective: 50X6, \$100, W100. Shorted: C101, C102. Defective: 50X6. Open: C101, C102. Leaky: C101, C102, C103A, C103B, Open: R100, T200,* R204.*	Trouble within this section. Isolate by the following tests.	POSSIBLE CAUSE OF ABNORMAL INDICATION

*This part, located in another section, may cause abnormal indication in this section hum may be caused by open C103A or C103B.

TROUBLE SHOOTIN

For the tests

to the B— bus, test point B; connect the generator output lead through a .1-mf. condenser to the test points indicated in the chart. an audio-frequency signal generator. Connect the generator ground lead

wise. Adjust the signal-generator out-put as required for each step. Set the volume control to maximum, and the tone control fully clock-

obtained in step 1, proceed to the sts in Section 3; if not, isolate and

If the "NORMAL INDICATION"

tests in Section 3; if not, isolate a correct the trouble in this section.

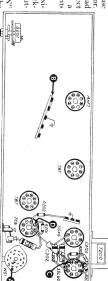


Figure 2. Bottom View, Showing Section 2 Test Points H,TP-3395C/B

4	œ	29	1	STEP
A	Ф	С	A	TEST POINT
Loud, clear signal with weak signal input. (Rotate R200 through its range.)	Loud, clear signal with weak signal input.	Loud, clear signal with strong signal input.	Loud, clear signal with weak signal input.	NORMAL INDICATION
oud, clear signal, with weak signal input. (Rotate R200 Defective: WSI, R200. Open: C201. Shorted: C301D.* through its range.)	Defective: 706. Open: C202, R202, R201. Leaky: C202.	Loud, clear signal with strong Defective: 35L6GT, LS200, T200. Shorted: C202, C203, C204, Signal Input. C205. Leaky: C202, C203, C204, C205. Open: R203, R204.	Trouble within this section. Isolate by the following tests.	POSSIBLE CAUSE OF ABNORMAL INDICATION

*This part, located in another section, may cause abnormal indication in this section.

Listening Test: Distortion or strong signals may be caused by short-circuited or leaky C201, or open-circuited R201.

ALIGNMENT DATA CIRCUIT ON DATA SHEET 162

Philco TROUBLE-SHOOTING Procedure

For rapid trouble shooting, the radio circuit is divided into four sections, with test points specified for each section; these sections and test points are indicated in the schematic diagram. The trouble-shooting procedure given for each section includes a simplified test chart and a bottom view of the chassis, showing the locations of the test points and the components of that section. In each chart, the first step is a master check for determining whether trouble exists in that section with-

1947 - 48 F=460KC

Failure to obtain the "NORMAL INDICATION" in any given step indicates trouble within the circuit under test. out going through the entire test procedure.

is located by: first, testing the tube; second, measuring tube-electrode voltages; third, measuring circuit resistances; fourth, substituting condensers. The trouble revealed should be corrected before testing further. After isolating the trouble to a single stage, the defect

TROUBLE SHOOTING

For the tests in this section, use an r-f signal generator, with modulated output, set at 460 ke. Connect the generator ground lead to the B— bus, test point B: connect the generator to the test points indicated in the chart output lead through a .1-mf. condenser

wise. and set the tone control fully clock-Set the radio-phono switch to radio

If the "NORMAL INDICATION"

correct the trouble in this section. is obtained in step 1, proceed with the tests for Section 4; if not, isolate and

4, the effectiveness of step 1 as

a master check is

NOTE: Since the circuit location of test point A for this section is the same as that of test point C for Section Figure 3. Bottom View, Showing Section 3 Test Points

4: these parts are listed below under "POSSIBLE CAUSE OF ABNORMAL INDICATION." dependent upon the condition of certain parts in Section 4: these parts are listed below under "POSSIBLE

٦	TEST POINT	NORMAL INDICATION	POSSIBLE CAUSE OF ABNORMAL INDICATION
	A	Loud, clear signal with weak sig- nal input.	Trouble within this section. Isolate by the following tests.
	С	Loud, clear signal with strong signal input.	Defective: WS1, 7B7 (2nd i.f.), 7C6, Z301, Open: C302, C306, R300, Shorted: C302, C306, Leaky: C302, C306.
	D	Loud, clear signal with moderate signal input.	Defective: 7B7 (1st i.f.), Open: C303, C305, C308, R301, R302. Shorted: C303, Leaky: C303.
	Α	Loud, clear signal with weak sig- nal input.	Loud, clear signal with weak signal input. Defective: 14AF7,* Z300. Misaligned: Z300. Open: R402,* R401.*
his	part located i	This part located in another section may cause abnormal indication in this section	rmal indication in this section

CBLE

SHOOTING

Section

use an r-f signal generator with modu-lated output. Connect the generator ground lead to the B— bus, test point B; connect the generator output lead For the tests in this section (with the exception of the oscillator test). points indicated in the chart. through a .1-mf. condenser to the test

turn the volume control to maximum, and set the tone control fully clock-Set the radio-phono switch to radio,

test, set the radio and dials to 540 kc. Except as noted for the oscillator



Figure 4. Bottom View, Showing Section 4 Test Points

4	ω.	10	1	STEP
A	(Osc. test; see Note below.)	С	A	TEST POINT
Loud, clear signal with weak signal input.	Negative 3.3 to 4.2 volts.	Loud, clear signal with weak signal input.	Loud, clear signal with weak sig- nal input.	NORMAL INDICATION
Loud, clear signal with weak sig- nal input. Defective: LA400. Shorted: C400, C400A, C402, C404. Open: C402, C404. Leaky: C402, C404.	Defective: L400. Open: C403, C405, C406, R401, R408. Shorted: C400, C400A, C401, C403, C405, C406.	Defective: 14AF7, osc. circuit. Open: C407, R402. Shorted: C407. Leaky: C407.	Trouble within this section. Isolate by the following tests.	POSSIBLE CAUSE OF ABNORMAL INDICATION

OSCILATOR.TEST NOTE: Connect positive lead of high-resistance d-c voltmeter to 8— bus, test point 8; connect prod end of negative lead through 100,000-ohm isolating resistor to oscillator grid, test point D. Use suitable meter range, such as 0—10 volts. Proper operation of oscillator is indicated by negative voltage of 3.3 to 4.2 volts (measured with 20,000-ohm-per-volt meter) throughout range of tuning control.

MODELS 717-717