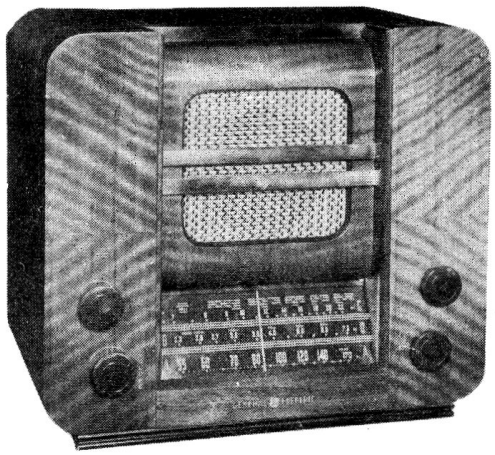
MODEL KL-53

Five-Tube, Three-Band, A-C Superheterodyne Receiver



Electrical and Mechanical Specifications

FREQUENCY RANGES

"Standard Broadcast" (A)	540-1,720 kc (555-174 m)
"Medium Wave" (B)	2.3-7.0 mc (130-42.8 m)
"Short Wave" (C)	7.0-22.0 mc (42.8-13.6 m)
Intermediate Frequency	455 kc

TUBE COMPLEMENT

(1) TYPE-6SA7	First Detector—Oscillator
(2) TYPE-6SK7	Intermediate Amplifier
(3) TYPE-6SQ7	Second-Detector, A.V.C., and A-F Amplifier
(4) TYPE-6F6-G	Power Output
(5) TYPE-5Y4-G	Full-Wave Rectifier
Pilot Lamp (1)	Mazda 44, 6.3 volts, 0.25 amp.

POWER OUTPUT RATING

Undistorted	1.5 watts
Maximum	3.3 watts

LOUDSPEAKER

Type RL-78-2	5-inch Electrodynamic
Voice-Coil Impedance	3.4 ohms at 400 cycles

POWER SUPPLY RATINGS

Rating A	105-125 volts, 50-60 cycles, 70 watts
Rating B	105-125 volts, 25-60 cycles, 70 watts

CABINET DIMENSIONS

Height	12½ inches
Width	13¾ inches
Depth	8⅝ inches
Weight (net)	18½ pounds
Chassis Base Dimensions	12 in. wide, 5¼ in. deep, 2¾ in. high
Overall Chassis Height	7 inches
Tuning Drive Ratio	18 to 1

General Description

Model KL53 is a three-band, table type superheterodyne receiver designed to cover the standard broadcast range of 540 to 1,720 kilocycles, and the short-wave range from 2.3 to 22 megacycles. Features of design include:—magnetite-core I.F. transformers; magnetite-core "A" band oscillator coil; automatic volume control; continuously variable high frequency tone control; edge-lighted straight-line dial, Phono input socket, A.C. outlet socket, Radio-Phono transfer switch, and a dust-proof electrodynamic loudspeaker.

Miscellaneous Service Data

Record Player Attachment.—A socket is provided on the rear of chassis for connection to a Record Player Attachment. The cable from the attachment should be terminated in a Stock No. 31048 plug to fit the socket.

Alignment Procedure

Cathode-Ray Alignment is the preferable method. Connections for the oscillograph are shown in the chassis drawing.

Output Meter Alignment. — If this method is used, connect the meter across the voice coil, and turn the receiver volume control to maximum.

Test-Oscillator.—For all alignment operations, connect the low side of the test-oscillator to the ground terminal, and keep the output as low as possible to avoid a-v-c action.

Calibration Scale on Indicator-Drive-Cord Drum.—The tuning dial is fastened in the cabinet and cannot be used for reference during alignment, therefore a calibration scale is attached to the rear of the drum which is mounted on the shaft of the gang condenser. The setting of the gang condenser is read on this scale, which is calibrated in degrees. The correct setting of the gang in degrees, for each alignment frequency is given in the alignment table.

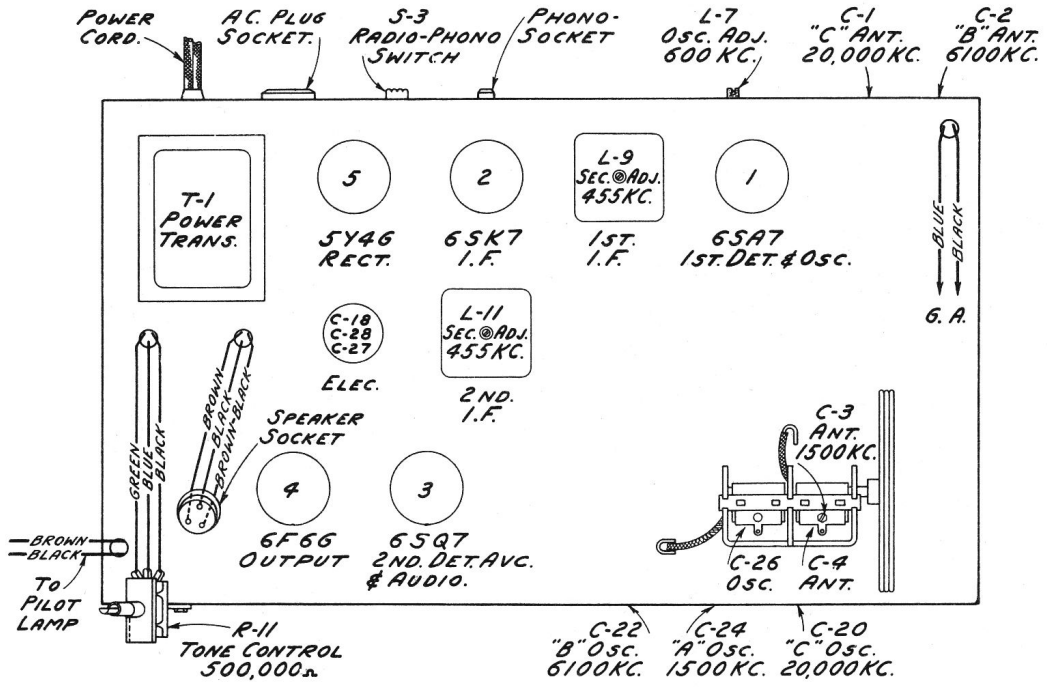
As the first step in r-f alignment, check the position of the drum. The 45 degree mark on the drum scale must be in a horizontal position when the plates are fully meshed. The distance from the edge of the chassis to the drum must not exceed 3/8-inch. The drum is held to the shaft by means of a set screw, which must be tightened securely when the drum is in the correct position.

Pointer for Calibration Scale.—Improvise a pointer for the calibration scale by fastening a piece of wire to the gang-condenser frame, and bend the wire so that it points to the "0" mark on the calibration scale when the plates are fully meshed.

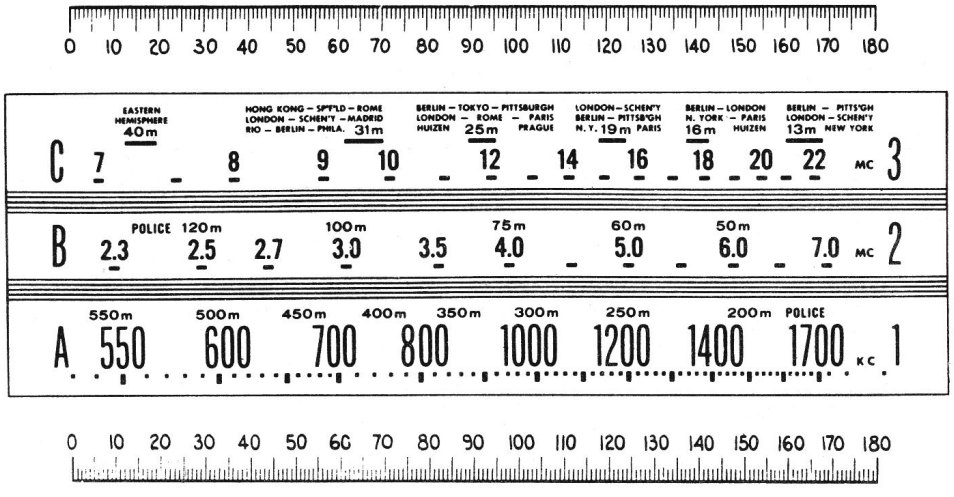
Dial-Indicator Adjustment.—After fastening the chassis in the cabinet, attach the dial indicator to the drive cable with indicator at the 530 kc mark, and gang condenser fully meshed. The indicator has a spring clip for attachment to the cable.

Steps	Connect the high side of test-osc. to—	Tune test-osc. to—	Turn radio dial to—	Adjust the following for max. peak output
1	6SK7 I-F grid in series with .01 mfd.	455 kc	"A" Band quiet point between 550-750 kc	L10 and L11 (2nd I.F. trans.)
2	Tuning condenser stator (osc.) in series with .01 mfd. **	455 kc		L8 and L9 (1st I.F. trans.)
3	Antenna lead (blue) in series with 200 mmfd.	600 kc	600 kc (33°) "A" Band	L7†
4		1,500 kc	1,500 kc (152.4°) "A" Band	C3 (ant.) C24 (osc.)
5	Repeat steps 3 and 4			
6	Antenna lead (blue) in series with 400 ohms	20 mc	20 mc (155.4°) "C" Band	C20 (osc.)* C1 (ant.)
7		6 mc	6 mc (149°) "B" Band	C22 (osc.)* C2 (ant.)
8	Antenna lead (blue) in series with 200 mmf.	1,500 kc	1,500 kc (152.4°) "A" Band	C24 (osc.)

* Use minimum capacity peak if two peaks can be obtained.
† Rock gang condenser slightly while adjusting L7.
** Make test-oscillator connection to lug on tuning condenser stator (oscillator section) in series with .01 mfd. condenser.
Note.—Oscillator tracks 455 kc above signal on all bands.



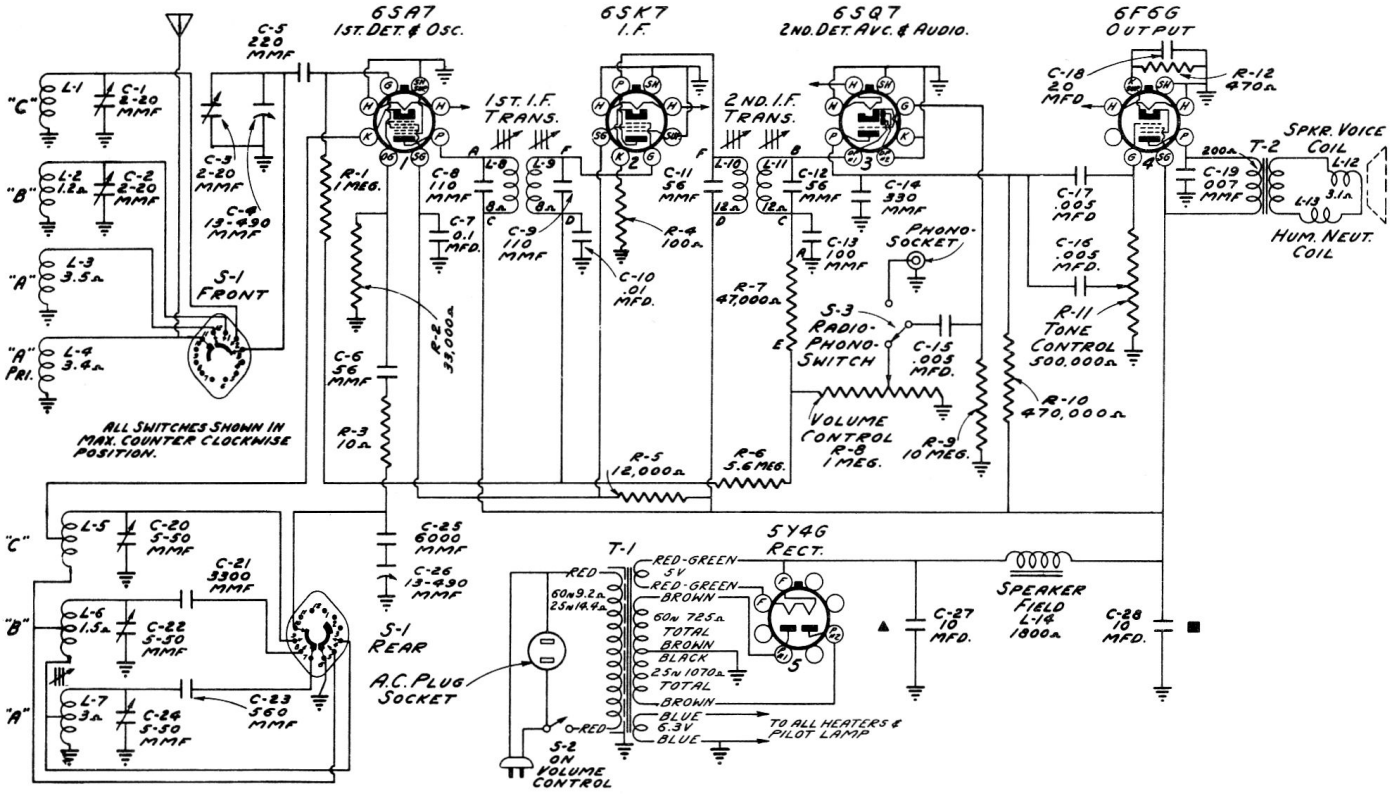
Tube and Trimmer Locations



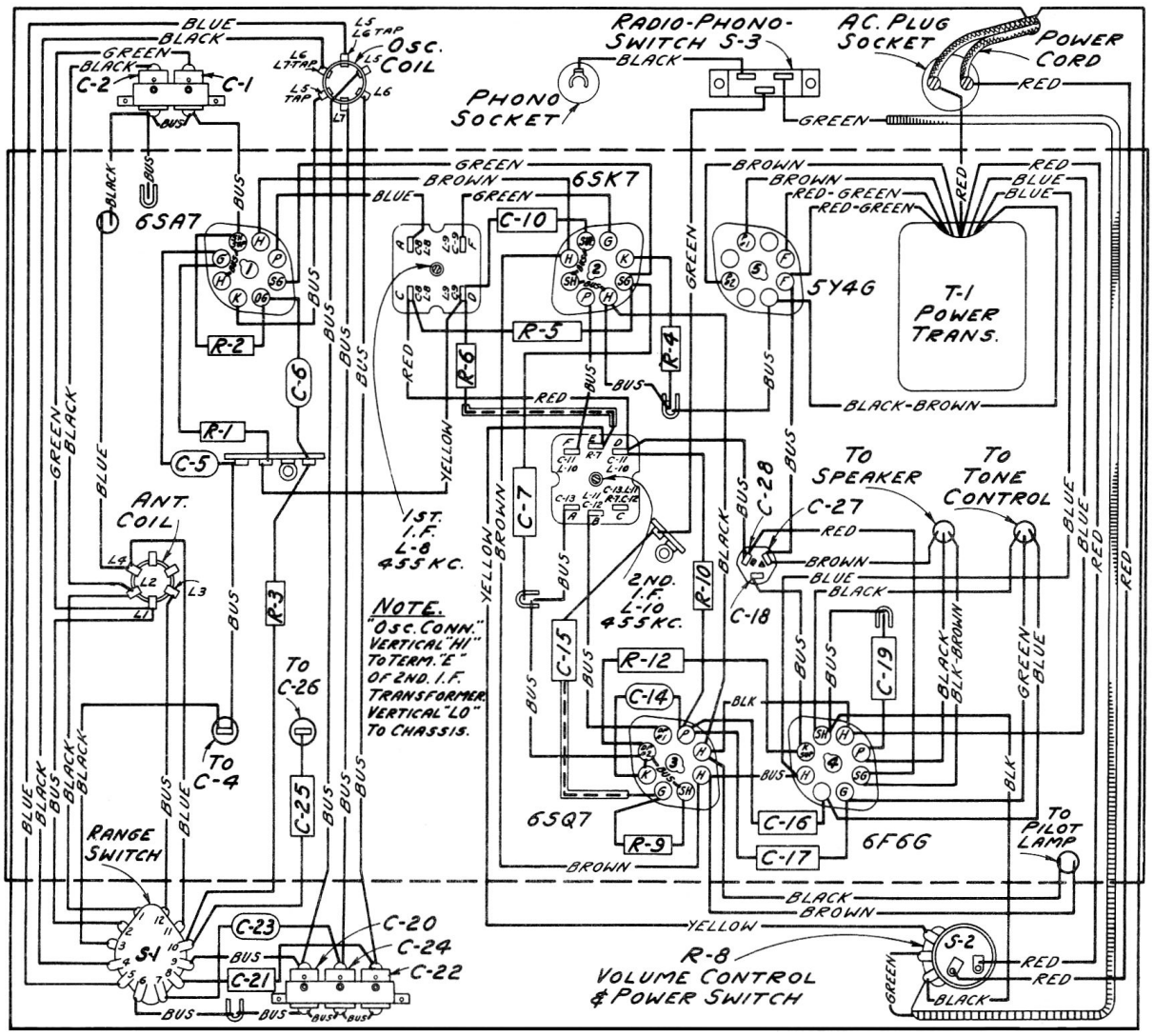
Calibration Scale

Reduced Reproduction of Receiver Dial, and Corresponding 0-180° Calibration Scales

The corresponding position of the dial indicator for any setting of the calibration scale can be determined by drawing a line from this point on the bottom calibration scale to the same point on the top calibration scale. For example: 33° on the calibration scale corresponds to approximately 7.9 mc on "C" band, and 600 kc on "A" band, etc. Read instructions under "Alignment Procedure."



Schematic Circuit Diagram.



Chassis Wiring Diagram.

Radiotron Socket Voltages

TYPE	PLATE	SCREEN GRID	CATHODE	HEATER
6SA7	230V	100V	—	6.3V
6SK7	230V	100V	—	6.3V
6SQ7	98V*	—	—	6.3V
6F6-G	220V	230V	15V	6.3V
5Y4-G	OUTPUT VOLTAGE 335V			5.0V

*NOTE: Values marked with a star (*) are operating voltages in circuits with high series resistance. The actual measured voltages will be lower, depending on the voltmeter loading. Above values hold within plus or minus 20% when measured with a 1000 ohm-per-volt meter.

REPLACEMENT PARTS — MODEL KL53

STOCK NO.	DESCRIPTION
	RECEIVER ASSEMBLIES
32830	Capacitor-Trimmer capacitor bank-2 sections (C1,C2).....
32829	Capacitor-Trimmer capacitor bank-3 sections (C20,C22,C24).....
12723	Capacitor- 56 mmfd. (C6).....
12694	Capacitor-220 mmfd. (C5).....
12952	Capacitor-330 mmfd. (C14).....
12537	Capacitor-560 mmfd. (C23).....
31403	Capacitor-3300 mmfd.(C21).....
31405	Capacitor-6000 mmfd.(C25).....
4838	Capacitor-.005 mfd. (C15,C16,C17)
5148	Capacitor-.007 mfd. (C19).....
14393	Capacitor-.01 mfd. (C10).....
4839	Capacitor-.1 mfd. (C7).....
32240	Capacitor-Electrolytic,2 sections, 10 mfd. one section 20 mfd. (C18,C27,C28).....
32821	Coil-Antenna coil (L1,L2,L3,L4)..
32824	Coil-Oscillator coil (L5,L6,L7)..
32817	Condenser-2 gang variable condenser (C3,C4,C26).....
S-2672	Control-Tone Control (R11).....
S-2673	Control-Volume control & switch (R8, S2).....
S-2674	Cord-Dial Drive Cord.....
32835	Drum-Drive cord drum assembly....
11891	Lamp-Pilot Lamp Mazda #44.....
5119	Plug-3 Contact female speaker plug
34761	Resistor-10 ohm, 1/2 watt (R3)...
30540	Resistor-100 ohm,1/2 watt (R4)...
30681	Resistor-470 ohm, 1 watt (R12)...
31389	Resistor-12,000 ohm,2½ watt (R5).
12454	Resistor-33,000 ohm,1/4 watt(R2).
30648	Resistor-470,000 ohm,1/4 watt(R10)
13730	Resistor-1 meg.-1/4 watt (R1)....
11668	Resistor-5.6 meg.-1/4 watt (R6)..
30992	Resistor-10 meg.- 1/4 watt (R9)..
30340	Retainer-Drive shaft retainer (Pkg.5).....
32848	Screw-Drum set screw (Pkg.5).....
S-2675	Shaft-Station selector drive shaft
31364	Socket-Pilot lamp socket.....
14278	Socket-Phono Input Socket & Plate...
31251	Socket-Tube socket.....
S-2824	Socket-A.C. Outlet socket.....
31418	Spring-Drive cord tension spring (Pkg.2).....
S-2677	Switch-Range Switch (S1).....
33634	Switch-Radio set-up switch (S3).....
S-2679	Transformer-1st I.F.Transformer (L8,L9,C8,C9).....
32825	Transformer-2nd I.F.Transformer (L10,L11,C11,C12,C13).....
32911	Transformer-Power Transformer 115 volt-50/60 cy.(T1).....
32910	Transformer-Power Transformer 115 volt-25/60 cy.(T1).....
	SPEAKER ASSEMBLIES (RL-78-2)
32907	Cap-Dust Cap for cone centre(Pkg.5).
32903	Coil-Field Coil (L14).....
32906	Coil-Hum neutralizing coil (L13)....
32904	Cone-Speaker cone & Voice Coil (L12)
5118	Plug-3 prong speaker plug.....
32902	Speaker complete .....
32905	Transformer Output.....
	MISCELLANEOUS ASSEMBLIES
S-3244	Dial-Station selector dial scale....
34491	Indicator-Station selector indicator pointer.....
S-3103	Knob-Tuning,Volume or Tone Control..
S-3159	Knob-Range switch.....
30900	Spring-Knob retaining spring (Pkg. 5).....